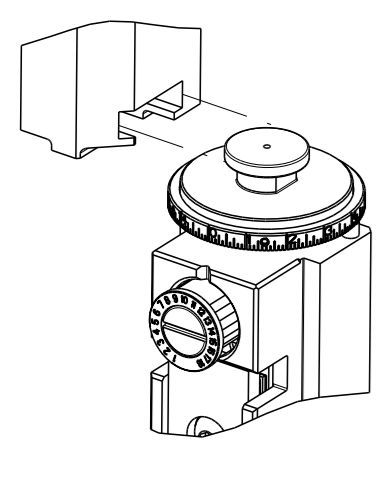



ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	-2266600-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SUPERSEDED BY 5-2151019-1
	-2266600-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SUPERSEDED BY 5-2151019-2
	-2266600-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 4	OBSOLETE
	-2266600-6	B	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 12	OBSOLETE
	-2266600-7	B	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266600-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm [.070]	F
INSUL	2.54 mm [1.00]	F
APPLICATOR INSTRUCTIONS 408-10135 		

TERMINAL DATA: TE TERMINAL	TE CRIMP SPECIFICATION
TERMINAL NAME: PIN/SOCKET, MATE-N-LOK	
WIRE STRIP LENGTH 3.96-4.75 mm [1.56-1.87 IN]	INSULATION DIAMETER RANGE Ø 1.02-2.54 mm [0.040-1.00 IN]
TERMINAL APPLICATION SPECIFICATION (A)114-1010	(C)114-1012 (B)114-1011

TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 61115-1	(C) 61314-1	(B) 350560-1	(A) 350570-7
(C) 61116-1	(C) 61314-2	(B) 350561-1	(A) 350699-1
(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	

WIRE SIZE	CRIMP HEIGHT INCH [mm]	CRIMP HEIGHT REFERENCE SETTING
18 AWG	1.22 +/- 0.05 [0.048 +/- 0.002]	6.1
20 AWG	1.09 +/- 0.05 [0.043 +/- 0.002]	7.7
22 AWG	1.02 +/- 0.05 [0.040 +/- 0.002]	8.4
24 AWG	0.97 +/- 0.05 [0.038 +/- 0.002]	8.8

- 1. RECOMMENDED SPARE PARTS
- 2. GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266600-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266600-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266600-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266600-6
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- 7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

***WARNING**
 ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

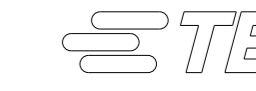
13. THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

- 2	2	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271
- 1	1	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	270
- -	- 1	- -	- -	- -	- -	2119957-2	APPLICATOR SHIM PACK	260
- 1	- 1	1	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
- -	- -	- 1	- -	- -	- -	2119640-1	PUSH ROD, AIR FEED	250
- -	- -	- 1	- -	- -	- -	2079988-1	BUSHING, LCH5-12, MISUMI	249
- -	- -	- 1	- -	- -	- -	2119641-1	FEED CAM, AIR FEED	248
- 1	- 1	1	1	1	1	2119798-1	DETENT PIN	247
- 1	- 1	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
- -	- 1	- -	- -	- -	- -	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
- 1	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
- 1	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

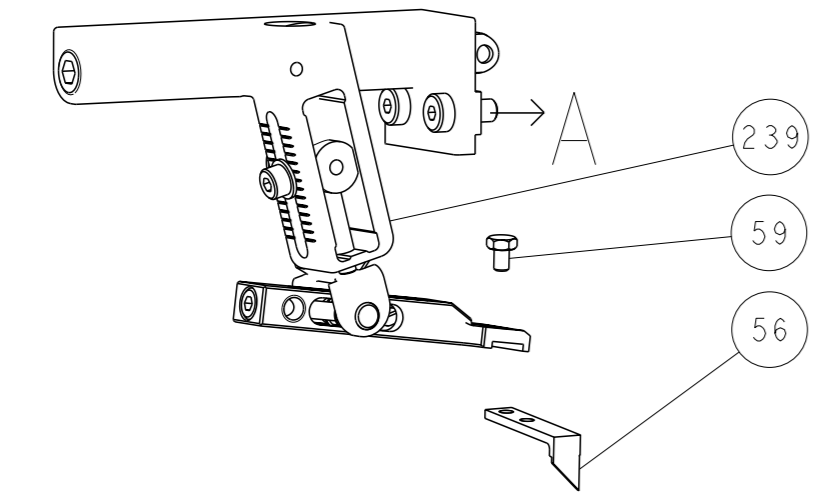
SET UP GAUGE	LOC	DIST	REVISIONS				
2119599-1	A	66	#	BY	DATE	OWN	APPV
			B	ECR-16-007741	27MAY2016	MR	GB
			B1	ECR-1-011186	04AUG2016	KH	JDG
			B2	ECR-18-003867	30APR2018	LG	JD

- 1	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
- 1	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
- -	- 2	2	- -	- -	- -	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
- -	- -	- -	- 1	- -	- -	2119580-1	MECHANICAL FEED ASSEMBLY	239
- -	- -	- -	- 1	- -	- -	2063440-1	AIR FEED MODULE	238
- -	- 1	1	- -	- -	- -	2119740-2	TAG, IDENTIFICATION	213
- -	- 1	1	- -	- -	- -	1901094-3	SPACER, FEEDER	198
- 1	1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	182
- 1	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	181
- 1	1	1	1	1	1	1-1752354-9	STANDOFF, HOLD-DOWN	180
- 1	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
- 1	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
- 1	1	1	1	1	1	1752353-3	GUIDE PIN, HOLDDOWN	175
- 1	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
- -	- -	- -	- 2	- -	- -	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
- 1	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
- REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
- -	- -	- -	- 1	- -	- -	240638-1	SPRING, FEED FINGER	163
- -	- -	- -	- 1	- -	- -	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
- -	- -	- -	- 1	- -	- -	2119799-1	HOLDER, FEED FINGER, AF	136
- -	- REF	- REF	- -	- -	- -	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
- -	- 1	1	- -	- -	- -	1633743-1	SERVO FEED LATCH ASM	133
- 1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
- -	- REF	- REF	- -	- -	- -	2119944-1	FEED FINGER ASSEMBLY, SF	117
- 1	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
- 1	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
- 1	1	- -	- 1	1	1	2119740-1	TAG, IDENTIFICATION	67
- 2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
- 1	- 1	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
- 3	- 3	3	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
- 2	2	2	2	2	2	2-18032-5	SCR, SET, FLT PNT, M5 X 20.0	61
- 1	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
- -	- -	- 1	- -	- -	- -	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
- -	- -	- -	- 1	- -	- -	1338685-1	PAWL, FEED	56
- 4	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
- 2	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
- 1	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
- 1	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
- 1	1	1	1	1	1	690753-2	SPACER, TONKER	50
- -	- -	- -	- 1	- -	- -	18023-9	SCR, SKT HD CAP M4 X 6.0	49
- -	- -	- -	- -	- 1	- -	2119652-1	FEED CAM, PRE FEED	48
- -	- -	- -	- -	- -	- -	2119653-1	FEED CAM, POST FEED	47
- 1	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
- 1	- 1	- 1	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
- 1	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
- 1	- 1	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
- 1	- 1	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
- 1	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
- 1	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
- 1	- 1	1	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
- 1	1	1	1	1	1	1752356-3	SUPPORT, TERMINAL	34
- 2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
- 1	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
- 1	1	1	1	1	1	1-1320908-0	SPACER, STRIP GUIDE	30
- 1	1	1	1	1	1	2119959-3	ASSEMBLY, STRIP GUIDE	29
- 1	1	1	1	1	1	1-455888-0	SPACER, CRIMPER	28
- 2	2	2	2	2	2	22283-1	SPRING, COMPRESSION	27
- 1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
- 1	1	1	1	1	1	240792-5	DRAG, TERMINAL	25
- 1	1	1	1	1	1	1320928-2	STRIP GUIDE	24
- 1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
- 1	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
- 1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
- 1	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
- 1	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
- 1	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1338692-1	ANVIL, COMBINATION .070	8
- 1	1	1	1	1	1	4-240641-8	SPACER	7
- 1	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
- 1	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1-2119582-0	CRIMPER, INSULATION F PREMIUM	3
- 1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	1-456404-8	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

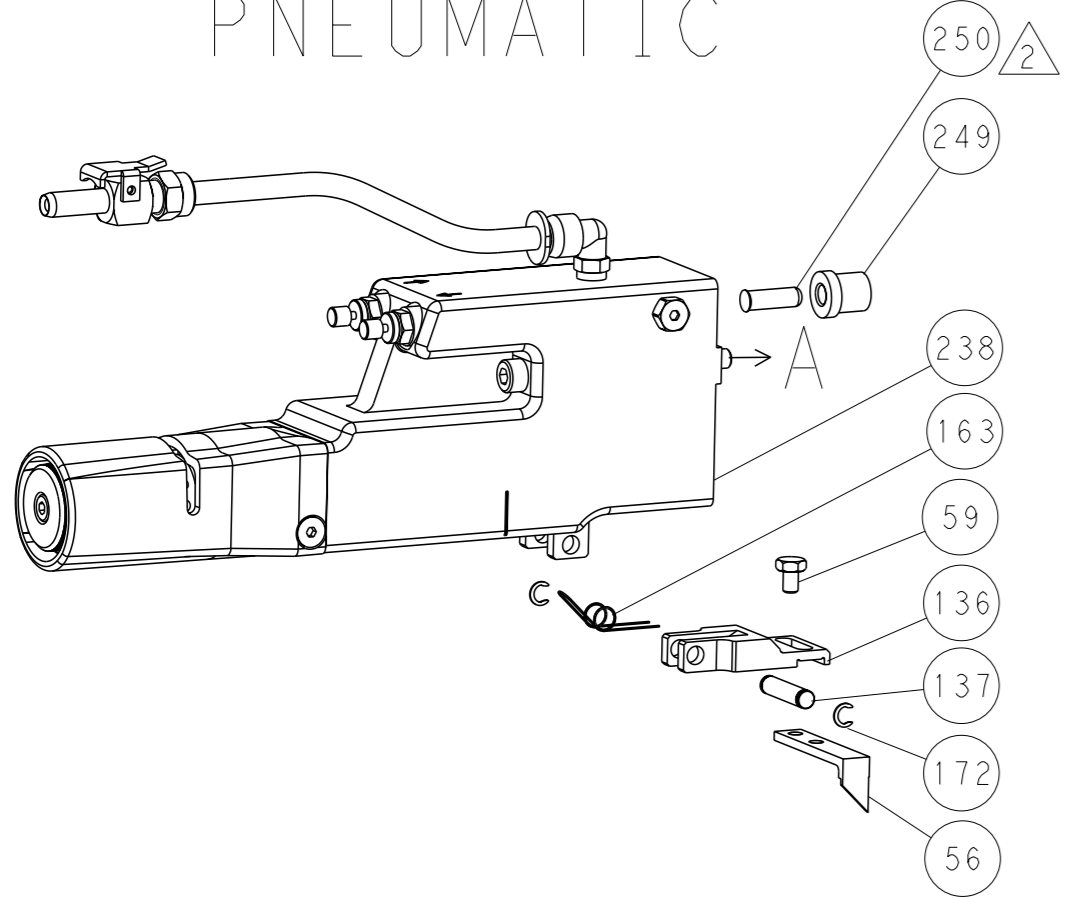
1. IF DIMENSIONS DO NOT MATCH THE DIMENSIONS SPECIFIED IN THE DRAWING, THE DIMENSIONS SHOWN ON THE DRAWING SHALL BE USED.	APPROVED: J. HOU CHK: L. ZHANG U. GUO DATE: 01DEC2014	01DEC2014	 TE Connectivity Harrisburg, PA 17105-3608	PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
				NAME	APPLICATION SPEC				
				Ocean Side Feed Applicator					
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± FINISH: *			WIGHT	SCALE	SHEET 1 OF 4	REV B2		
MATERIAL:				Customer Accessible Production Drawing	SCALE	1:2			

LOC	DIST	REVISIONS			
A	66	REV	DATE	OWN	APVD
-	-	SEE SHEET 1	-	-	-

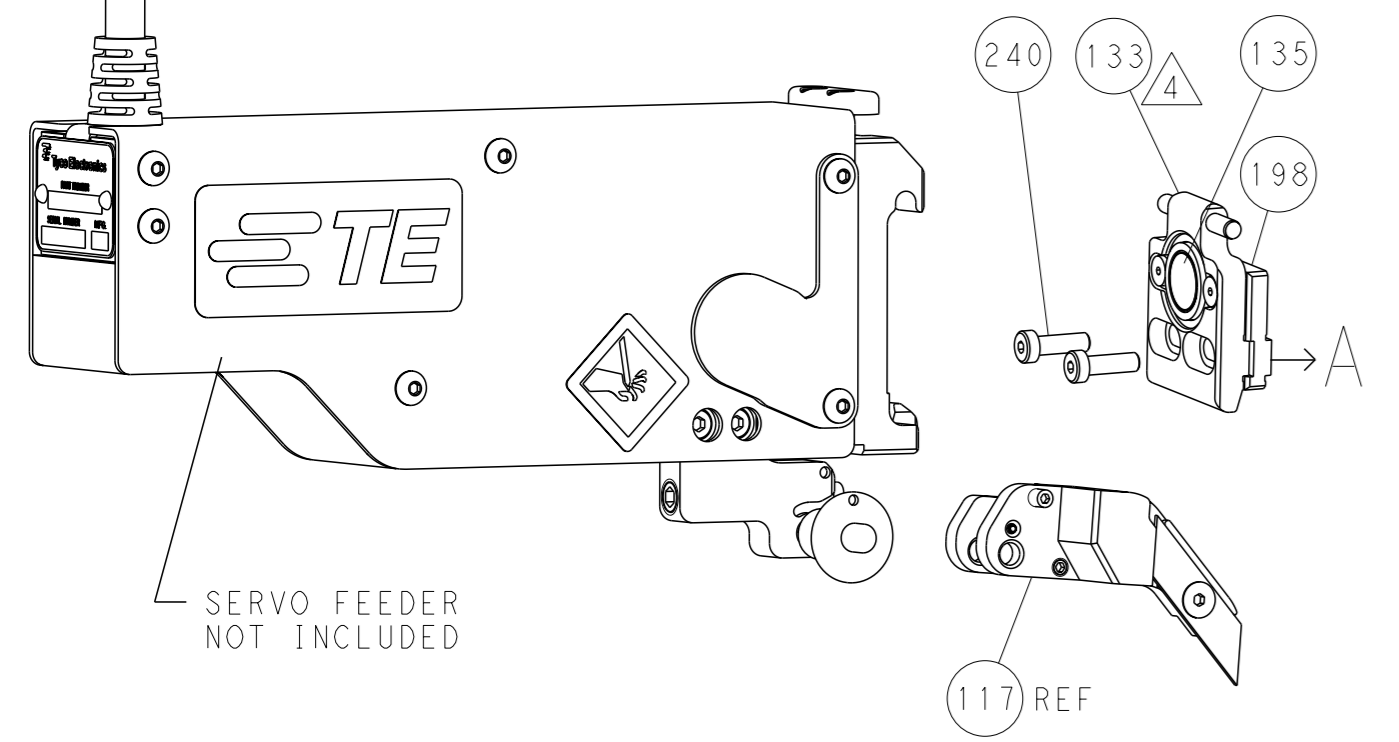
FEED TYPE MECHANICAL



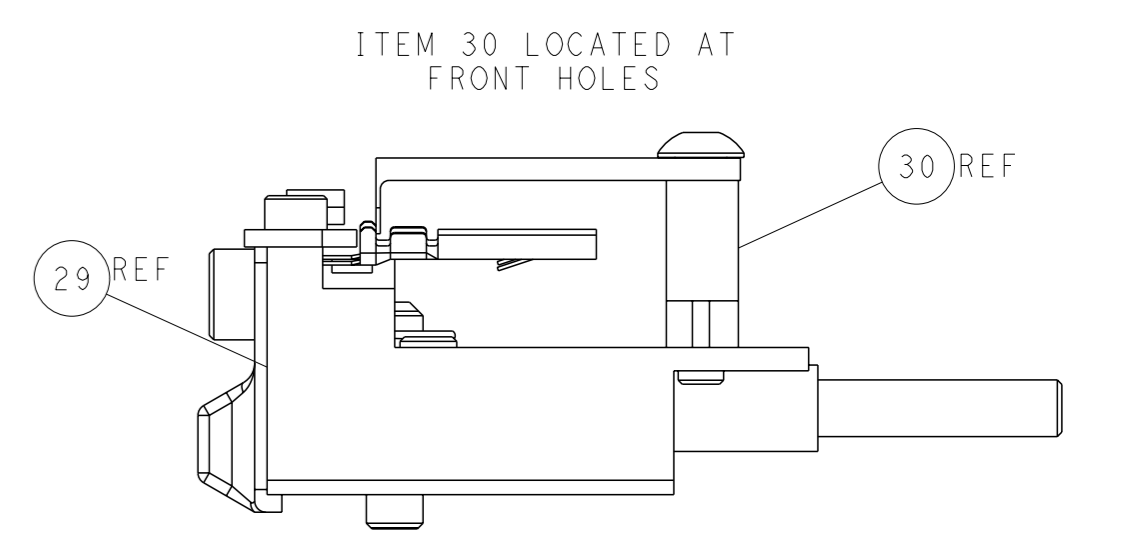
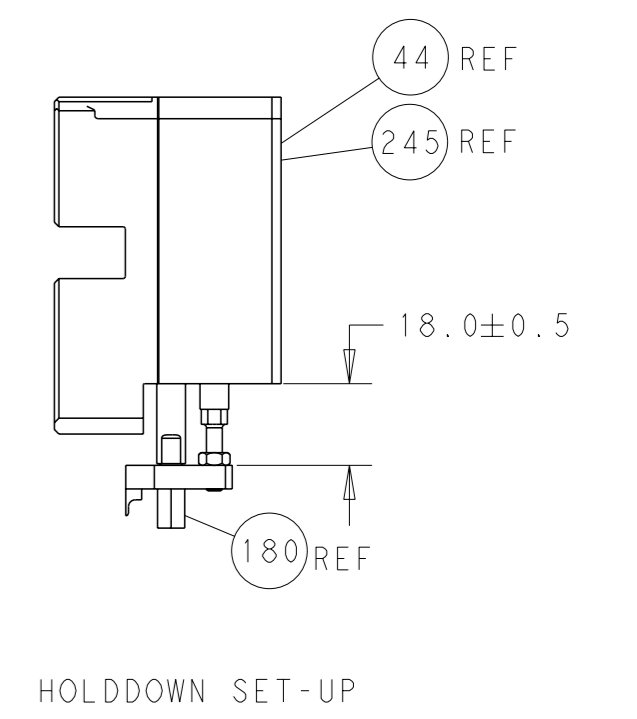
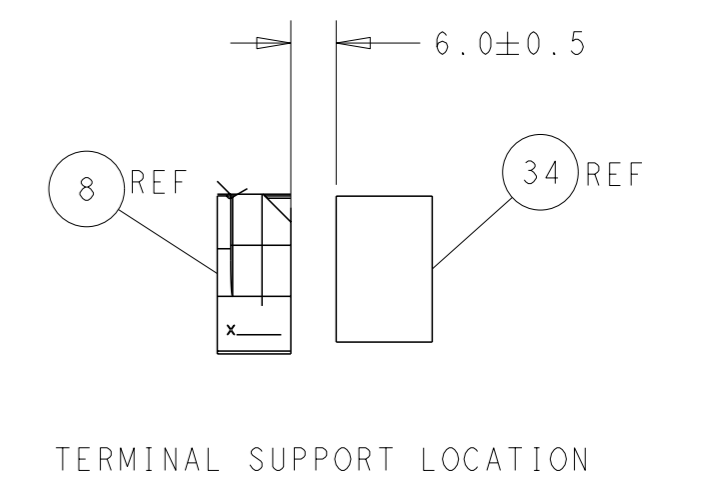
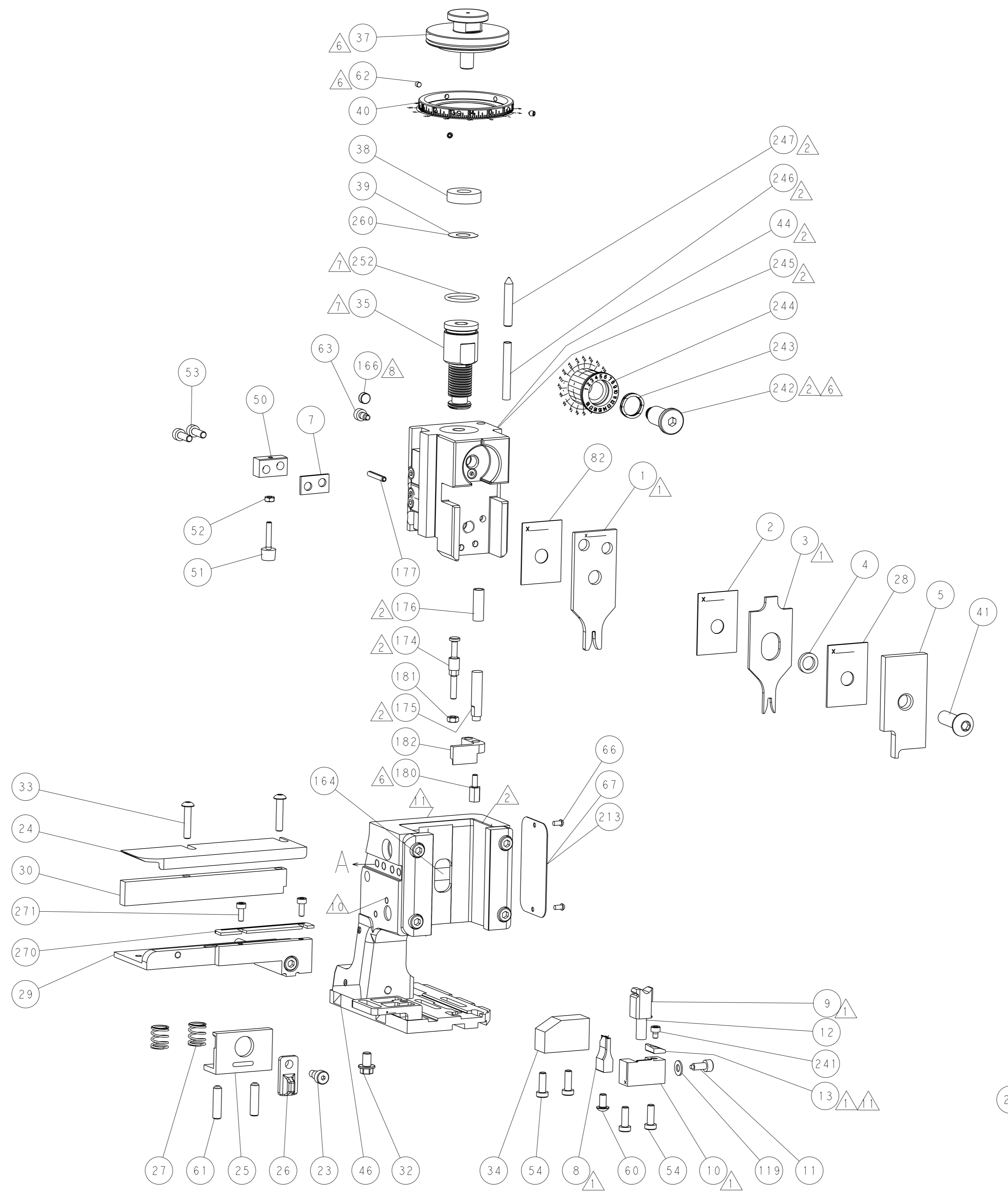
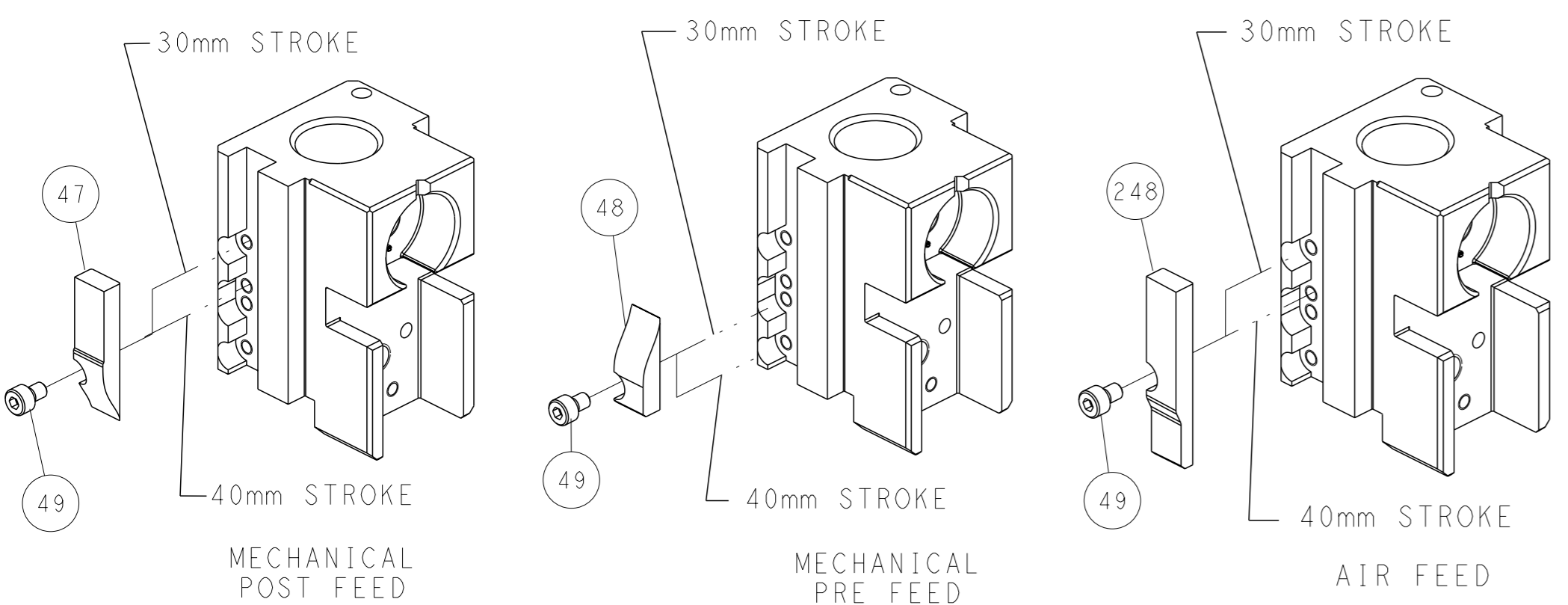
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



ATLANTIC VERSION
 Shown on sheets 1 of 4 & 2 of 4
 (Pacific version shown on sheets 3 of 4 & 4 of 4)

<small>THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION. IT IS SUBJECT TO CHANGE AND THE CONTROL AND RESTRICTION DESIGNATION SHOULD BE CONTACTED FOR THE LATEST REVISION.</small>		OWN: J. HOU CHK: L. ZHANG APVD: H. GUO	01DEC2014 01DEC2014 01DEC2014	TE Connectivity Harrisburg, PA 17105-3608
DIMENSIONS: mm TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH ±		NAME: Ocean Side Feed Applicator SIZE: A1 CAGE CODE: 00779 DRAWING NO: C=2266600	RESTRICTED TO: - SCALE: 1:2 SHEET: 2 of 4 REV: B2	CUSTOMER ACCESSIBLE PRODUCTION DRAWING

PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	
	2-2266600-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	OBSOLETE
	2-2266600-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	OBSOLETE
	2-2266600-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE	OBSOLETE
	2-2266600-7	B	FINE CRIMP HEIGHT ADJUST	NONE	OBSOLETE
	7-2266600-7	A	CRIMP TOOLING KIT	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78 mm (.070)	F
INSUL	2.54 mm (.100)	F
APPLICATOR INSTRUCTIONS 408-10135		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: PIN/SOCKET, MATE-N-LOK			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.96-4.75 mm (.156-.187 IN)		1.02-2.54 mm (.040-.100 IN)	
TERMINAL APPLICATION SPECIFICATION	(C)114-1012 (A)114-1010	(B)114-1011	-

TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(C) 61115-1	(C) 61314-1	(B) 350560-1	(A) 350570-7
(C) 61116-1	(C) 61314-2	(B) 350561-1	(A) 350699-1
(C) 61116-2	(C) 61314-3	(B) 350561-2	(A) 350699-2
(C) 61116-3	(C) 61314-4	(B) 350561-3	(A) 350699-3
(C) 61116-4	(C) 61314-5	(B) 350561-5	(A) 350699-5
(C) 61116-5	(C) 61314-6	(B) 350561-7	(A) 350699-7
(C) 61116-6	(C) 61314-7	(B) 350561-8	(A) 350699-8
(C) 61116-7	(C) 61314-8	(A) 350570-1	(A) 350851-1
(C) 61116-8	(C) 61527-2	(A) 350570-2	(A) 350851-2
(C) 61116-9	(C) 170147-1	(A) 350570-3	(A) 350851-7
(C) 1-61116-3	(C) 170147-2	(A) 350570-6	

WIRE SIZE	CRIMP HEIGHT INCH [mm]	CRIMP HEIGHT REFERENCE SETTING
18 AWG	1.22 +/- 0.05 [0.048 +/- 0.002]	6.1
20 AWG	1.09 +/- 0.05 [0.043 +/- 0.002]	7.7
22 AWG	1.02 +/- 0.05 [0.040 +/- 0.002]	8.4
24 AWG	0.97 +/- 0.05 [0.038 +/- 0.002]	8.8

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266600-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266600-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266600-5
- 5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12. THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

SET UP GAUGE		LOC	DIST	REVISIONS			
2119599-1	A	66		REV	DATE	OWN	APVD
				1			
				2			

REV	DATE	OWN	APVD	DESCRIPTION	ITEM NO
-	-	-	-	SEE SHEET 1	-
-	-	2	-	2168400-6 SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	1	2119580-1 MECHANICAL FEED ASSEMBLY	239
-	-	-	1	2063440-1 AIR FEED MODULE	238
-	-	1	-	2119740-2 TAG, IDENTIFICATION	213
-	-	1	-	1901094-3 SPACER, FEEDER	198
-	1	1	1	4-1722335-3 STRIPPER, SIDE FEED	182
-	1	1	1	1-5018030-0 NUT, HEX, REG, RoHS, M3.5	181
	1	1	1	1-1752354-9 STANDOFF, HOLD-DOWN	180
-	1	1	1	993111-1 PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	5-22280-0 SPRING, COMPRESSION	176
-	1	1	1	1752353-3 GUIDE PIN, HOLDDOWN	175
-	1	1	1	1901680-2 GUIDE PIN, HOLDDOWN	174
-	-	-	2	21045-3 RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	1	1	1	994969-1 MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	994970-2 COUNTER, MAGNETIC	164
-	-	-	1	240638-1 SPRING, FEED FINGER	163
	1	1	1	8-21084-1 O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	2119641-2 FEED CAM, AIR FEED	151
-	1	1	1	2119798-2 DETENT PIN	145
-	1	1	1	2079383-8 SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	2168400-5 SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	1	2119653-2 FEED CAM, POST FEED	142
-	1	1	1	2-2119656-2 APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	2119650-1 RAM, ASIAN STYLE, SIDE FEED	140
	1	1	1	2119092-2 BOLT, ADJUSTMENT	139
-	-	-	1	3-23627-7 PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	2119799-1 HOLDER, FEED FINGER, AF	136
-	-	REF	-	SEE NOTE 4 MEMORY CHIP, PROGRAMMED	135
-	-	1	-	1633743-1 SERVO FEED LATCH ASM	133
-	1	1	1	1-18028-2 WASHER, FLAT, REG M4	119
-	-	REF	-	2119944-1 FEED FINGER ASSEMBLY, SF	117
-	1	1	1	455888-5 SPACER, CRIMPER	82
-	1	1	1	2119956-1 DOCUMENTATION PACKAGE	71
-	1	-	1	2119740-1 TAG, IDENTIFICATION	67
-	2	2	2	2168078-1 SCREW, DRIVE, RH, RoHS, 2 x .188	66
	1	1	1	2119793-1 LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	992763-5 SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	2	2	2	2-18032-5 SCR, SET, FLT PNT, M5 X 20.0	61
-	-	-	1	5-18022-5 SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1338685-1 PAWL, FEED	56
-	2	2	2	2168083-3 SCR, SKT HD CAP, RoHS, M4 X 12.0	53
-	1	1	1	5018030-1 NUT, HEX, REG, RoHS, M3	52
-	1	1	1	811242-5 BUMPER, HOLD DOWN	51
-	1	1	1	690753-2 SPACER, TONKER	50
-	-	-	1	18023-9 SCR, SKT HD CAP M4 X 6.0	49
-	-	-	1	2119652-1 FEED CAM, PRE FEED	48
-	1	1	1	2079383-7 SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	2119645-1 DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	2119957-1 APPLICATOR SHIM PACK	39
-	1	1	1	2119644-1 RAM WASHER, PRECISION	38
-	1	1	1	1752356-3 SUPPORT, TERMINAL	34
-	2	2	2	2079383-5 SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	2161328-1 HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1-1320908-0 SPACER, STRIP GUIDE	30
-	1	1	1	2119959-3 ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1-455888-0 SPACER, CRIMPER	28
-	2	2	2	22283-1 SPRING, COMPRESSION	27
-	1	1	1	356835-1 LEVER, DRAG RELEASE	26
-	1	1	1	240792-5 DRAG, TERMINAL	25
-	1	1	1	1320928-2 STRIP GUIDE	24
-	1	1	1	980371-4 SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
	1	1	1	2119806-1 INSERT, SHEAR	13
	1	1	1	3-22280-3 SPRING, COMPRESSION	12
-	1	1	1	1-356885-4 STOP, SHEAR	11
	1	1	1	2119805-1 SHEAR HOLDER, FRONT	10
	1	1	1	1803095-1 FLOATING SHEAR, FRONT	9
	1	1	1	1338692-1 ANVIL, COMBINATION .070	8
-	1	1	1	4-240641-8 SPACER	7
-	1	1	1	2119757-8 DEPRESSOR, SHEAR	5
-	1	1	1	2-238011-2 BLOCK, CRIMPER SPACER	4
	1	1	1	1-2119582-0 CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	455888-5 SPACER, CRIMPER	2
	1	1	1	1-456404-8 CRIMPER, WIRE PREMIUM	1

***WARNING**
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

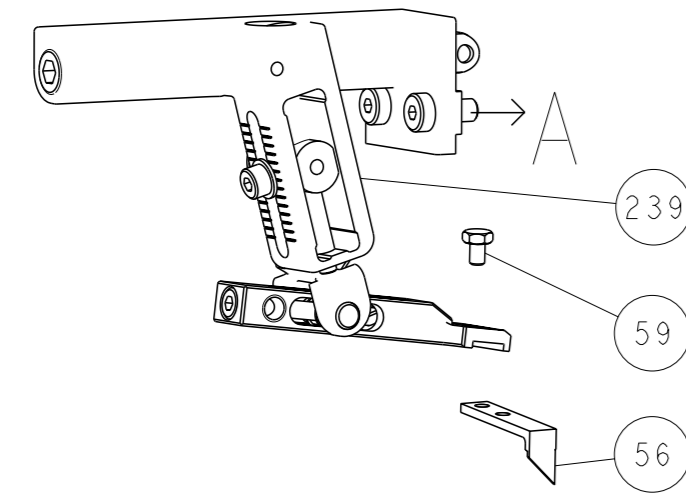
-	2	2	2	2	2168083-1	SCR, SKT HD CAP, RoHS, M3 X 8.0	271	
-	1	1	1	1	1-690438-0	FRONT STRIP GUIDE	270	
-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251	
-	-	-	-	-	2119640-1	PUSH ROD, AIR FEED	250	
-	-	-	-	-	2079988-1	BUSHING, LCH5-12, MISUMI	249	
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246	
-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244	
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243	
	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242	
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241	
-	77	27	25	22	21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

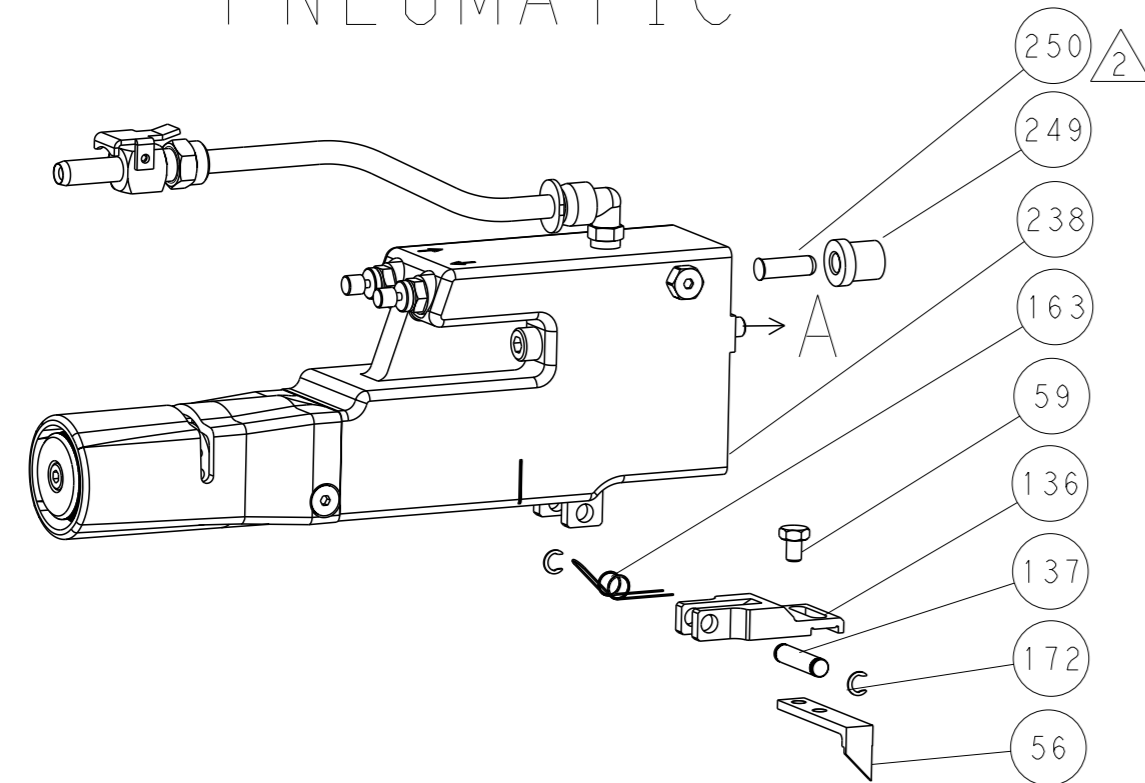
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DATE: 01DEC2014		DRAWN: J. HOU		CHK: L. ZHANG		APVD: W. GUO		NAME: Ocean Side Feed Applicator	
mm		0 PLC ±.1 1 PLC ±.15 2 PLC ±.2 3 PLC ±.3 4 PLC ±.4 ANGLES ±.5		SCALE: 1:2		SHEET: 3 of 4		REV: B2		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE: 1:2 SHEET: 3 of 4 REV: B2	

REVISONS		DATE	OWN	APVD
LOC	DIST			
A	66			
P	LYR			
	SEE SHEET 1			

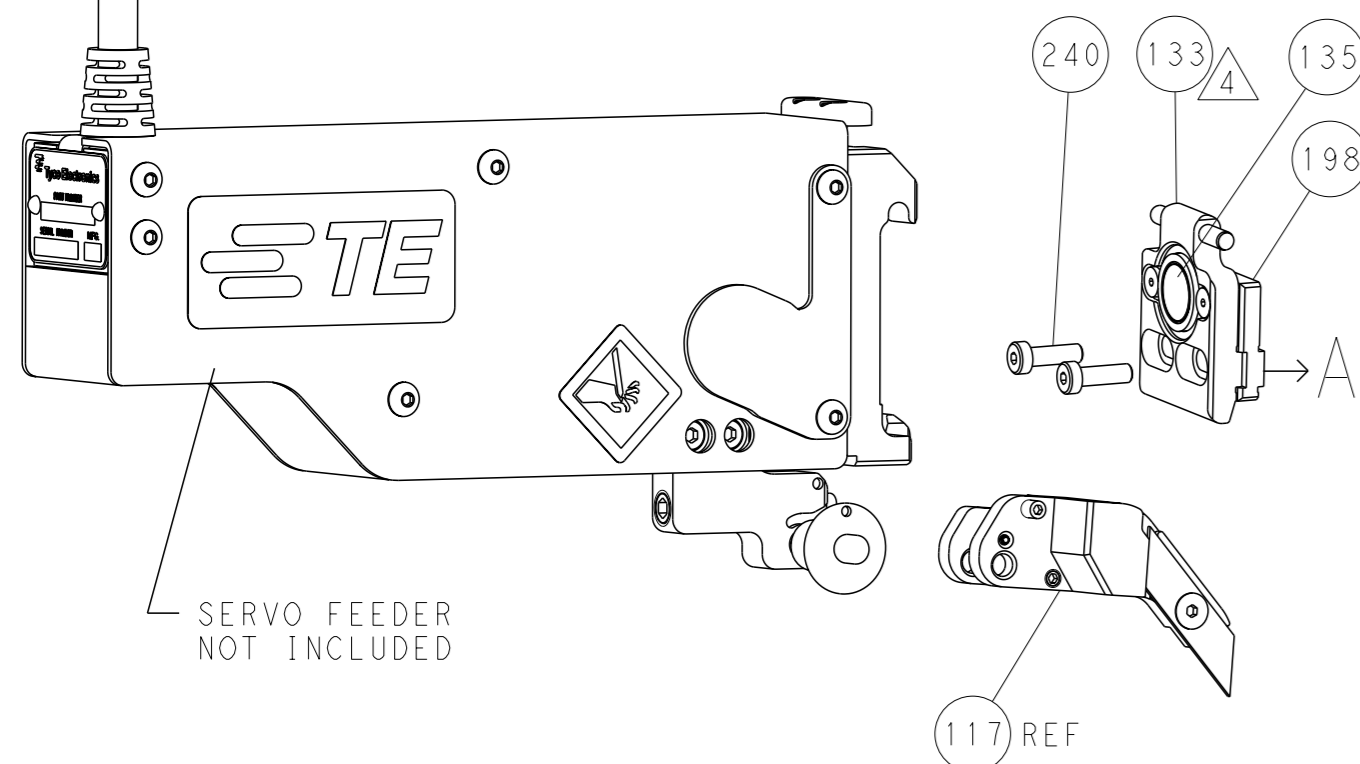
FEED TYPE MECHANICAL



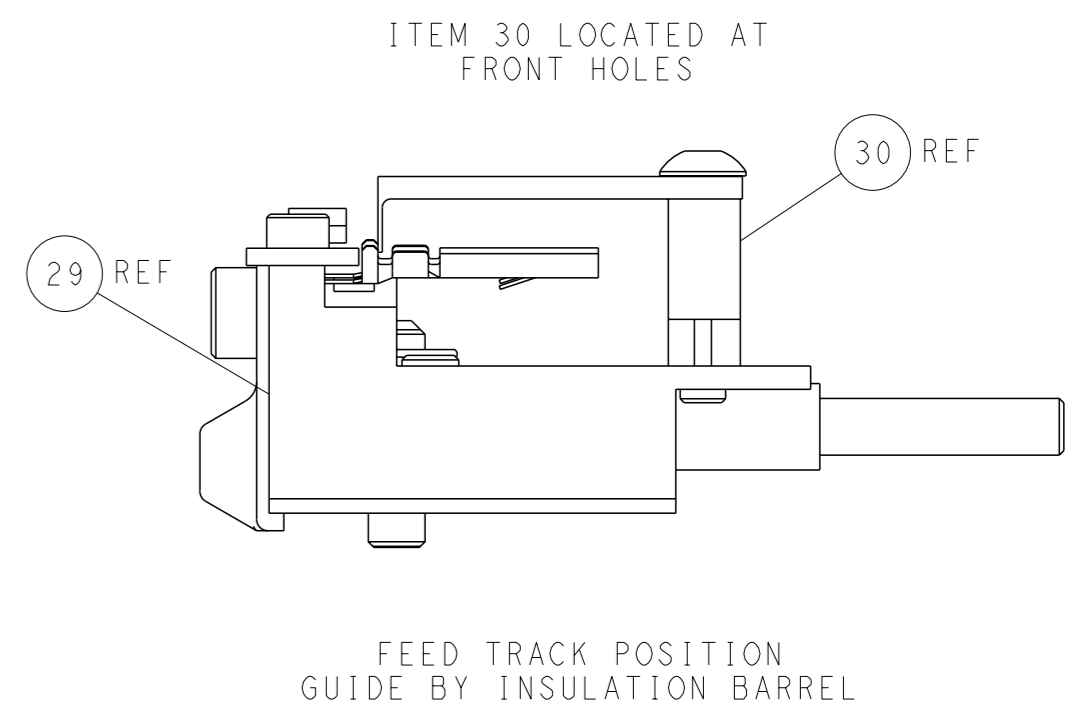
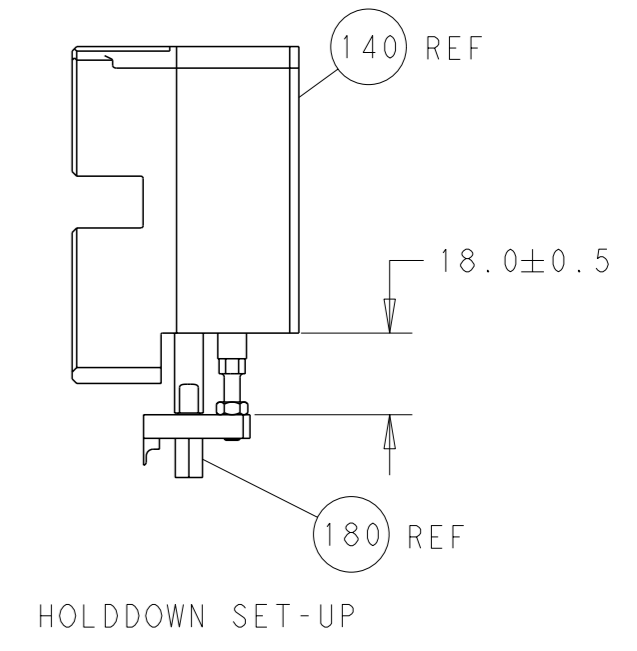
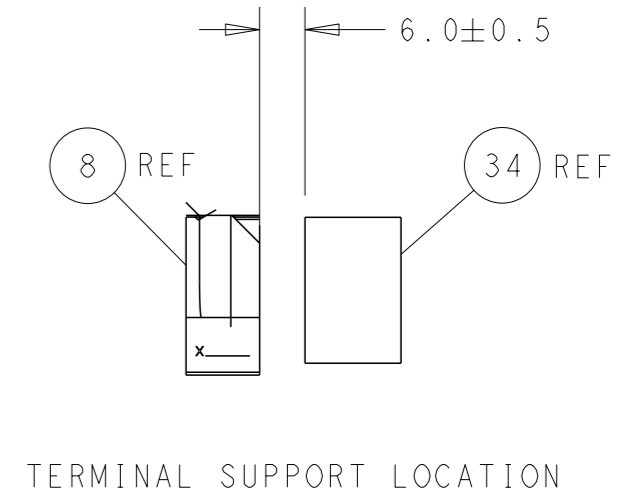
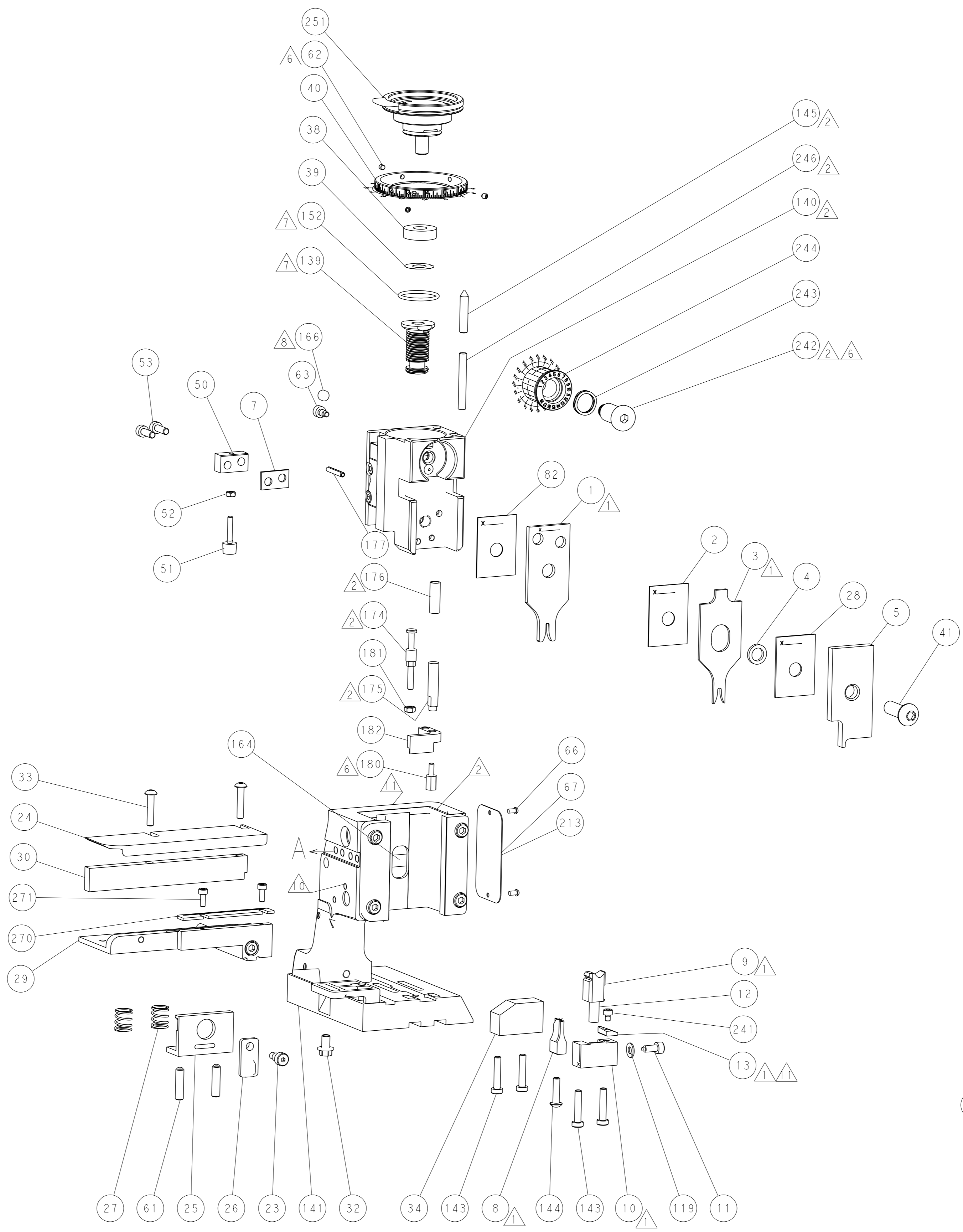
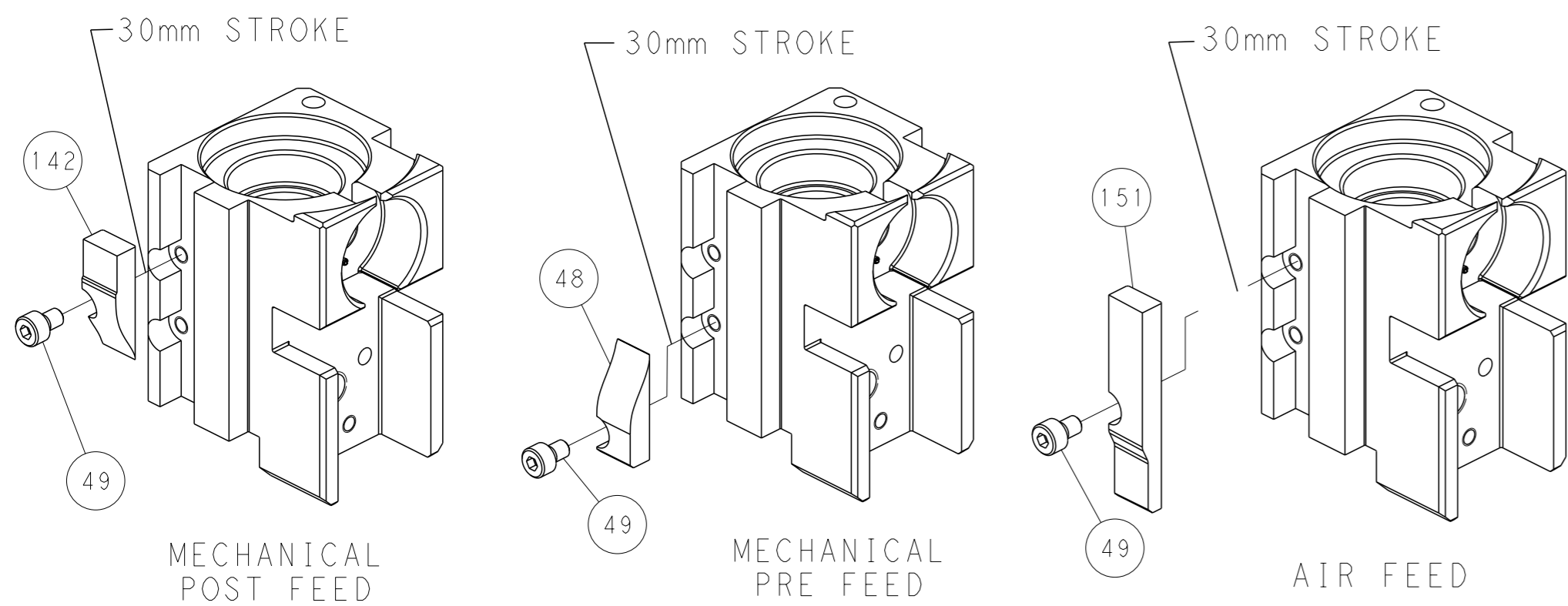
PNEUMATIC



SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
 Shown on sheets 3 of 4 & 4 of 4
 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES FINISH ±		OWN J. HOU 01DEC2014 CHK L. ZHANG 01DEC2014 APVD H. GUO 01DEC2014 PRODUCT SPEC APPLICATION SPEC WEIGHT MATERIAL		NAME Ocean Side Feed Applicator SIZE CAGE CODE DRAWING NO. A1 00779 C=2266600 SCALE 1:2 SHEET 4 OF 4 REV B2		RESTRICTED TO	
-----------------------	--	--	--	---	--	---	--	---------------	--