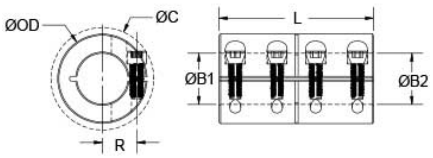
CLX-24-20-SS

Ruland CLX-24-20-SS, 1 1/2" x 1 1/4" Rigid Coupling, 303 Stainless Steel, One-Piece Clamp Style, 2 5/8" OD, 3 7/8" Length





Description

Ruland CLX-24-20-SS is a one-piece rigid coupling with 1.5000" x 1.2500" bores, 2 5/8" OD, and 3 7/8" length. Proprietary Nypatch® anti-vibration coating on hardware allows for even seating of the screw, repeated screw installations, prevents galling, and maintains high holding power. It eliminates the need to treat screws upon receipt greatly reducing installation time. Forged screws test beyond ANSI standards to ensure maximum holding power. Tightly controlled bore tolerance of +.002"/+.0005" is maintained. CLX-24-20-SS is made from 303 stainless steel with hardware of like material for consistent corrosion resistance. It is machined from solid bar stock that is sourced exclusively from North American mills and is RoHS3 and REACH compliant. CLX-24-20-SS is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Bore (B1)	1.5000 in	**Small Bore (B2)**	1.2500 in
B1 Max Shaft Penetration	1.937 in	**B2 Max Shaft Penetration**	1.937 in
Outer Diameter (OD)	2 5/8 in	**Bore Tolerance**	+0.0020 in / +0.0005 in
Length (L)	3 7/8 in	**Clearance Diameter (C) MAX**	2.886 in
Recommended Shaft Tolerance	+0.0000 in / -0.0005 in	**Forged Clamp Screw**	5/16-24
Screw Material	18-8 300 Series Stainless Steel with Nypatch®	**Hex Wrench Size**	1/4 in
Screw Finish	Bright	**Seating Torque**	190 lb-in
Screw Location (R)	1.050 in	**Number of Screws**	4 ea
Rated Torque	3100 in-lb	**Moment of Inertia**	4.5891 lb-in^2
Maximum Speed	4,000 RPM	**Full Bearing Support Required?**	No
Nypatch® Anti-Vibration Hardware?	Yes	**Zero-Backlash?**	Yes
Material Specification	Type 303 Austenitic, Non-Magnetic Bar	**Temperature**	-40°F to 350°F (-40°C to 176°C)
Finish Specification	Bright, No Plating	**Manufacturer**	Ruland Manufacturing
Country of Origin	USA	**Weight (lbs)**	4.205600
UPC	634529238448	**Tariff Code**	8483.60.8000
UNSPC	31163009		
Note 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Prop 65	⚠**WARNING** This product can expose you to the chemical Nickel (metallic), known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.		

Installation Instructions

1. Align the CLX-24-20-SS one-piece rigid coupling on the two shafts to be connected. There should be no misalignment.
2. Tighten the Nypatch® screws in two stages, starting with the inside screws. Using a 1/4 in torque wrench, tighten the inside screws to 95 lb-in which is half the recommended seating torque. Repeat for the outside screws, again tightening to half of the recommended seating torque.
3. Tighten the screws to the full recommended seating torque of 190 lb-in following the same pattern, starting with the inside screws first.