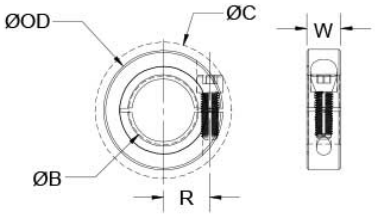
TCL-22-6-SS-LH

Ruland TCL-22-6-SS-LH, 1 3/8" - 6 TPI Left Hand Threaded Shaft Collar, 303 Stainless Steel, One-Piece Clamp Style, 2 1/4" OD, 0.563" Width





Description

Ruland TCL-22-6-SS-LH is a left hand threaded one-piece shaft collar with a 1 3/8" - 6 TPI bore, 2 1/4" OD, and 0.563" width. It has higher axial holding power than round bore shaft collars of similar size. Ruland double taps threads to ensure a precise and burr-free finish allowing for easy installation and removal, proper fit, and extended shaft life. The clamp style design will not mar the shaft. TCL-22-6-SS-LH is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of ? .002"). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. TCL-22-6-SS-LH is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond ANSI standards to ensure maximum holding power. It is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses 303 stainless steel with hardware of like material for consistent corrosion resistance. Stainless steel hardware undergoes a proprietary surface treatment process to prevent galling. TCL-22-6-SS-LH is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Threaded Bore (B1)	1 3/8 in - 6 TPI	**Thread Class**	3B
Outer Diameter (OD)	2 1/4 in	**Width (W)**	0.563 in
Clearance Diameter (C) MAX	2.465 in	**Width Tolerance**	+0.003 in / -0.010 in
Recommended Shaft Tolerance	+0.0000 in / -0.0005 in	**Forged Clamp Screw**	1/4-28
Screw Material	18-8 300 Series Stainless Steel	**Hex Wrench Size**	3/16 in
Screw Finish	Bright	**Seating Torque**	110 lb-in
Screw Location (R)	0.922 in	**Number of Screws**	1 ea
Material Specification	Type 303 Austenitic, Non-Magnetic Bar	**Temperature**	-40°F to 350°F (-40°C to 176°C)
Finish Specification	Bright, No Plating	**Manufacturer**	Ruland Manufacturing
Country of Origin	USA	**Weight (lbs)**	0.420300
UPC	634529240755	**Tariff Code**	8483.60.8000
UNSPC	31162811		
Note 1	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Prop 65	⚠**WARNING** This product can expose you to the chemical Nickel (metallic), known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.		

Installation Instructions

1. Use the TCL-22-6-SS-LH left threaded shaft collar as it is received.
2. Wipe the bore clean.
3. Apply a thin coat of light oil to the shaft.
4. Place the collar onto the desired shaft location and tighten it using a 3/16 in hex wrench until a slight resistance is felt.
5. Wring collar into its final position and tighten the screw to the full recommended seating torque of 110 lb-in using a 3/16 in torque wrench.