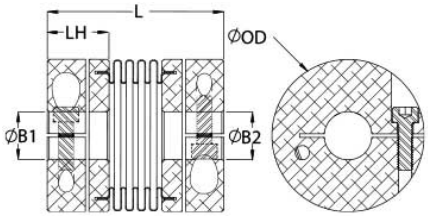
BC12-6MM-3/16"-A

Ruland BC12-6MM-3/16"-A, 6mm x 3/16" Bellows Coupling, Aluminum, Clamp Style, 0.750" (19.1mm) OD, 1.303" (33.1mm) Length





Description

Ruland BC12-6MM-3/16"-A is a clamp bellows coupling with 6mm x 0.1875" bores, 0.750" (19.1mm) OD, and 1.303" (33.1mm) length. It is zero-backlash and has a balanced design for reduced vibration at high speeds. BC12-6MM-3/16"-A is comprised of two anodized aluminum hubs and a stainless steel bellows. The bellows are able to flex while remaining rigid under torsional loads allowing for all types of misalignment to be accommodated. This bellows coupling is lightweight and has low inertia making it suitable for applications with speeds up to 10,000 RPM. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. Ruland BC12-6MM-3/16"-A has five convolutions allowing for high torsional rigidity and making it an excellent fit for precise positioning stepper servo applications as well as encoders. It is machined from solid bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. BC12-6MM-3/16"-A is carefully manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Bore (B1)	6 mm	**Small Bore (B2)**	0.1875 in
B1 Max Shaft Penetration	0.570 in (14.5 mm)	**B2 Max Shaft Penetration**	0.570 in (14.5 mm)
Outer Diameter (OD)	0.750 in (19.1 mm)	**Bore Tolerance**	+0.001 in / -0.000 in (+0.03 mm / -0.00 mm)
Length (L)	1.306 in (33.2 mm)	**Length Tolerance**	+/- 0.030 in (0.76 mm)
Hub Width (LH)	0.410 in (10.40 mm)	**Recommended Shaft Tolerance**	+0.0000 / -0.0005 " (+0.000 / -0.013 mm)
Forged Clamp Screw	M2.5	**Screw Material**	Alloy Steel
Hex Wrench Size	2.0 mm	**Screw Finish**	Black Oxide
Seating Torque	1.21 Nm	**Number of Screws**	2 ea
Dynamic Torque Reversing	10 lb-in (1.13 Nm)	**Angular Misalignment**	1.5°
Dynamic Torque Non-Reversing	20 lb-in (2.25 Nm)	**Parallel Misalignment**	0.004 in (0.10 mm)
Static Torque	40 lb-in (4.5 Nm)	**Axial Motion**	0.010 in (0.25 mm)
Torsional Stiffness	120 lb-in/Deg (14 Nm/Deg)	**Moment of Inertia**	0.003077 lb-in^2, 0.900 x10^{-6} kg-m^2
Maximum Speed	10,000 RPM	**Full Bearing Support Required?**	Yes
Zero-Backlash?	Yes	**Balanced Design**	Yes
Torque Wrench	TW:BT-1R-1/4-10.7	**Recommended Hex Key**	Metric Hex Keys
Material Specification	Hubs: 2024-T351 Aluminum Bar Bellows: Type 321 Stainless Steel	**Temperature**	-40°F to 200°F (-40°C to 93°C)
Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize	**Bellows Attachment Method**	Epoxy
Manufacturer	Ruland Manufacturing	**Country of Origin**	USA
Weight (lbs)	0.039800	**UPC**	634529140277
Tariff Code	8483.60.8000	**UNSPC**	31163018
Note 1	Stainless steel hubs are available upon request.		
Note 2	Torque ratings are at maximum misalignment.		
Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Note 4	Torque ratings for the couplings are based on the physical limitations/failure point of the metal bellows. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the metal bellows. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the metal bellows. Keyways are available to provide additional		

	torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.
Prop 65	⚠**WARNING** This product can expose you to chemicals including Ethylene Thiourea and Nickel (metallic), known to the State of California to cause cancer, and Bisphenol A and Ethylene Thiourea, known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Installation Instructions

1. Align the bores of the BC12-6MM-3/16"-A bellows coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment:* 1.5°, *Parallel Misalignment*: 0.004 in (0.10 mm), *Axial Motion*: 0.010 in (0.25 mm))
2. Fully tighten the M2.5 screw on the first hub to the recommended seating torque of 1.21 Nm using a 2.0 mm hex torque wrench.
3. Before tightening the screw on the second hub, rotate the coupling by hand to allow it to reach its free length.
4. Tighten the screw on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 0.570 in (14.5 mm).