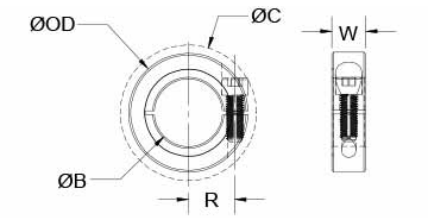
# CL-22-A

Ruland CL-22-A, 1 3/8" One-Piece Shaft Collar, Aluminum, Clamp Style, 2 1/4" OD, 0.563" Width






## Description

Ruland CL-22-A is a one-piece shaft collar with a 1.3750" bore, 2 1/4" OD, and 0.563" width. The clamp style design does not mar the shaft, is easy to remove, and is indefinitely adjustable. It is commonly used for guiding, spacing, stopping, mounting, and component alignment. Equipment manufacturers benefit from the tightly controlled face to bore perpendicularity (TIR of ? .002"). Perpendicularity is critical for alignment when the shaft collar is used as a load bearing face, mechanical stop, or for mounting components such as gears or bearings. Proprietary processes have been developed by Ruland to maintain superior fit, finish, and holding power. CL-22-A is stamped with the Ruland name and bore size for ease of identification. Forged screws test beyond ANSI standards to ensure maximum holding power. CL-22-A is manufactured from solid bar stock sourced from select North American mills and machined to a fine burr free finish. Ruland uses high grade 2024 aluminum for increased screw seating torque. CL-22-A is RoHS3 and REACH compliant and manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

## Product Specifications

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|---|---|---|---|
| **Bore (B1)** | 1.3750 in | **Bore Tolerance** | +0.0020 in / +0.0005 in |
| **Outer Diameter (OD)** | 2 1/4 in | **Clearance Diameter (C) MAX** | 2.465 in |
| **Width (W)** | 0.563 in | **Width Tolerance** | +0.003 in / -0.010 in |
| **Recommended Shaft Tolerance** | +0.0000 in / -0.0005 in | **Forged Clamp Screw** | 1/4-28 |
| **Screw Material** | Alloy Steel | **Hex Wrench Size** | 3/16 in |
| **Screw Finish** | Black Oxide | **Seating Torque** | 170 lb-in |
| **Screw Location (R)** | 0.922 in | **Number of Screws** | 1 ea |
| **Material Specification** | 2024-T351 Aluminum Bar | **Finish Specification** | Bright, No Plating |
| **Manufacturer** | Ruland Manufacturing | **Country of Origin** | USA |
| **Temperature** | -40°F to 225°F (-40°C to 107°C) | **Weight (lbs)** | 0.142600 |
| **UPC** | 634529000403 | **Tariff Code** | 8483.60.8000 |
| **UNSPC** | 31162811 | | |
| **Note 1** | Performance ratings are for guidance only. The user must determine suitability for a particular application. | | |
| **Prop 65** | ⚠**WARNING** This product can expose you to the chemical Ethylene Thiourea, known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. | | |

**Installation Instructions**

1. Use the CL-22-A one-piece shaft collar as it is received.
2. Wipe the bore clean.
3. Apply a thin coat of light oil to the shaft.
4. Place the collar onto the desired shaft location with the groove side as the work surface. Tighten the collar using a 3/16 in hex wrench until a slight resistance is felt.
5. Wring collar into its final position and tighten the screw to the full recommended seating torque of 170 lb-in using a 3/16 in torque wrench.