



WINSTAR Display Co.,Ltd.
華凌光電股份有限公司



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WEB: <https://www.winstar.com.tw> E-mail: sales@winstar.com.tw

SPECIFICATION

CUSTOMER : _____

MODULE NO.: **WF70B7TIJGDNT0**

APPROVED BY: (FOR CUSTOMER USE ONLY)	PCB VERSION:	DATA:
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2021/12/28			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>



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MODLE NO :

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2021/12/28		First issue

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1.Module Classification Information

W F 70 B7 T I J G D N T 0 #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION											
②	Display Type : F→TFT Type, J→Custom TFT											
③	Display Size : 7.0" TFT											
④	Model serials no.											
⑤	Backlight Type :	F→CCFL, White S→LED, High Light White					T→LED, White Z→Nichia LED, White					
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction	A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00					Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT					
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD					F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD						
⑧	Resolution:											
	A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
⑨	D: Digital L : LVDS M:MIPI											
⑩	Interface:											
	N	Without control board			A	8Bit		B	16Bit		H	HDMI
	I	I2C Interface			R	RS232		S	SPI Interface		U	USB
⑪	TS:											
	N	Without TS			T	Resistive touch panel			C	Capacitive touch panel (G-F-F)		
	G	Capacitive touch panel (G-G)					C1	Capacitive touch panel (G-F-F)+OCA				
	C2	Capacitive touch panel (G-F-F)+OCR					G1	Capacitive touch panel (G-G)+OCA				
	G2	Capacitive touch panel (G-G)+OCR					B	CTP+GG+USB				
⑫	Version: X:Raspberry pi											
⑬	Special Code	#:Fit in with ROHS directive regulations										

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2.Summary

TFT 7.0" is a TN transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is composed of a TFT_LCD module, It is usually designed for industrial application and this module follows RoHs.

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3.General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	800 x RGB x 480 (TFT)	dots
Module dimension	165 x 100.0x 13.45	mm
Active area	154.08 x 85.92	mm
Pixel Pitch	0.1926 X 0.179	mm
LCD type	TFT, Normally White, Transmissive	
View Direction	12 o'clock	
Gray Scale Inversion Direction	6 o'clock	
Aspect Ratio	16:9	
TFT Interface	18-bit RGB	
Backlight Type	LED ,Normally White	
Color arrangement	RGB-STRIPE	
Driver IC	Source IC: ST-5623D, Gate IC: ST5091D	
With /Without TP	With RTP	
Surface	Glare	

*Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. 60°C, 90% RH MAX. Temp. > 60°C, Absolute humidity shall be less than 90% RH at 60°C

5. Electrical Characteristics

5.1. Operating conditions:

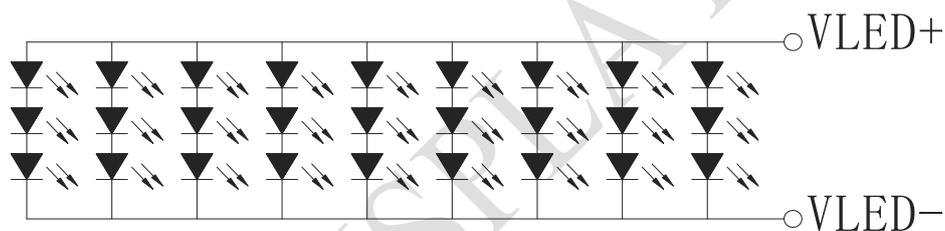
Item	Symbol	Min	Typ	Max	Unit	Remark
Supply Voltage For Logic	VCC	3.0	3.3	3.6	V	-
Power Supply For Current	VCC =3.3V	-	12	18	mA	-

Note: Environmental condition: 25±5

5.2. LED driving conditions

Parameter	Symbol	Min.	Typ.	Max.	Unit	Remark
LED current	-	-	180	-	mA	-
LED voltage	VLED+	8.4	9.8	11.0	V	Note 1
LED Life Time	-		50,000	-	Hr	Note 2,3,4

Note 1 : There are 1 Groups LED



CIRCUIT DIAGRAM

Note 2 : $T_a = 25\text{ }^\circ\text{C}$

Note 3 : Brightness to be decreased to 50% of the initial value

Note 4 : The single LED lamp case

6.DC CHARATERISTICS

Parameter	Symbol	Rating			Unit	Condition
		Min	Typ	Max		
Low level input voltage	V_{IL}	0	-	0.3VCC	V	
High level input voltage	V_{IH}	0.7VCC	-	VCC	V	

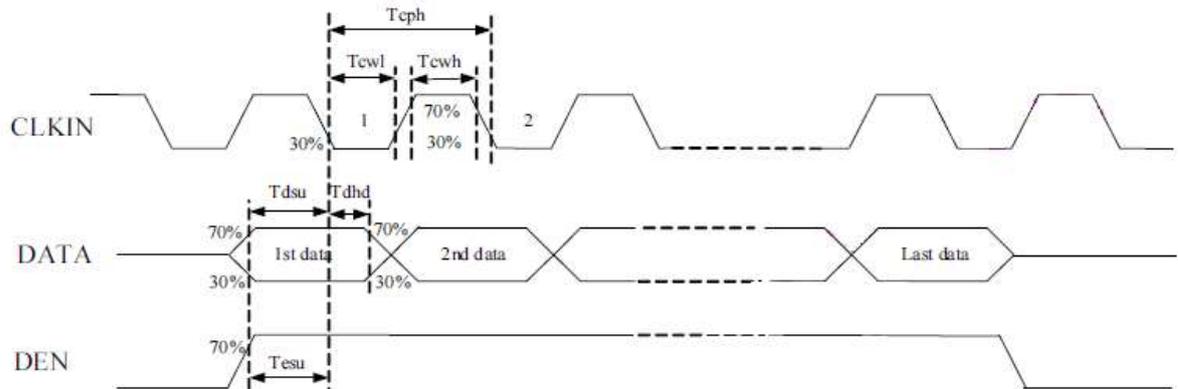
7.AC CHARATERISTICS

7.1. Parallel DE mode RGB input timing table

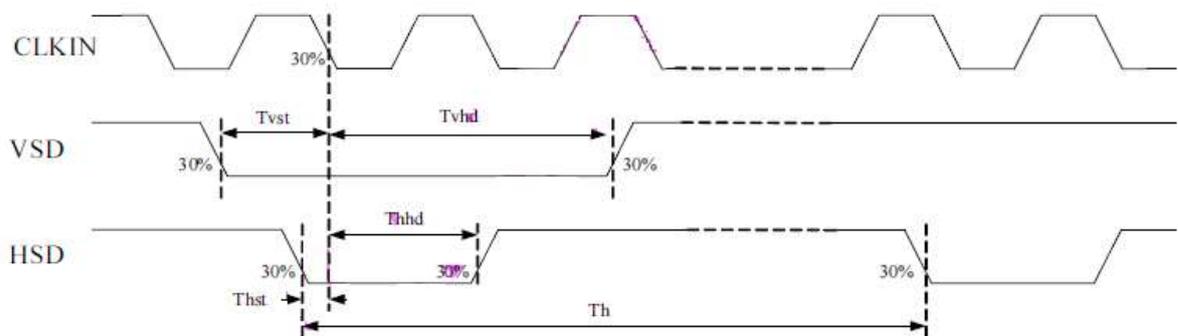
Signal	Symbol	Min	Typ	Max	Unit	Conditions
VDD Power on Slew Rate	TPOR	-	-	20	ms	From 0V to 90% VDD
RSTB pulse width	TRST	10	-	-	us	Clkin=50MHz
CLKIN cycle time	Tcph	20	-	-	ns	
CLKIN pulse duty	Tcwh	40	50	60	%	
VSD setup time	Tvst	8	-	-	ns	
VSD hold time	Tvhd	8	-	-	ns	
HSD setup time	Thst	8	-	-	ns	
HSD hold time	Thhd	8	-	-	ns	
Data setup time	Tdsu	8	-	-	ns	D[7:0], D1[7:0], D2[7:0] to clkin
Date hold time	Tdhd	8	-	-	ns	D[7:0], D1[7:0], D2[7:0] to clkin
DE setup time	Tesu	8	-	-	ns	
DE hold time	Tehd	8	-	-	ns	
Output stable time	Tsst	-	-	6	us	10% to 90% target voltage. CL=120pF, R=10Kohm
CLKIN Frequency	Fclk	-	40	50	MHz	VDD=3.0V~3.6V
CLKIN Cycle Time	Tclk	20	25	-	ns	
CLKIN Pulse Duty	Tcwh	40	50	60	%	Tclk
Time from HSD to Source Output	Thso	-	20	-	CLKIN	
Time from HSD to LD	Thld	-	20	-	CLKIN	
Time from HSD to STV	Thstv	-	2	-	CLKIN	
Time from HSD to CKV	Thckv	-	20	-	CLKIN	
Time from HSD to OEV	Thoev	-	4	-	CLKIN	
LD pulse width	Twld	-	10	-	CLKIN	
CKV pulse width	Twckv	-	66	-	CLKIN	
OEV pulse width	Twoev	-	74	-	CLKIN	

7.2. Input Clock and Data Timing Diagram

DE MODE(CLKPOL="0")



SYNC MODE



7.3. Timing

Horizontal input timing

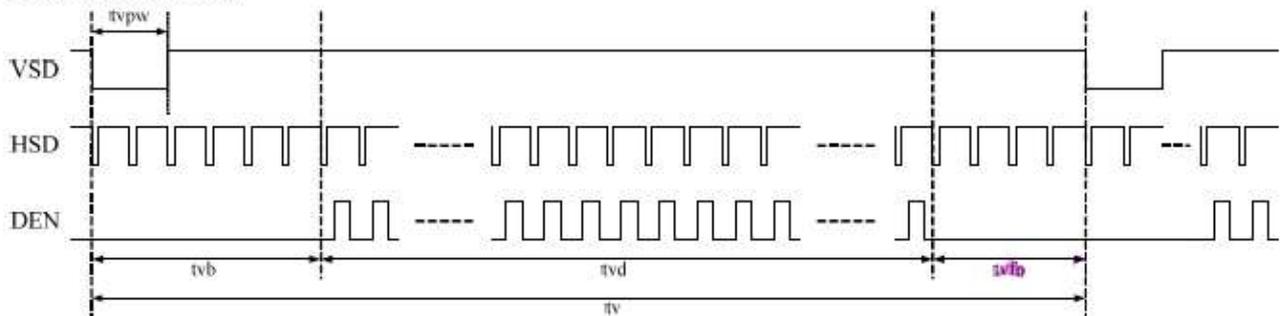
Item	Symbol	Values			Unit
Horizontal display area	thd	800			DCLK
DCLK frequency	fclk	Min.	Typ.	Max.	MHz
		-	33.3	50	
1 Horizontal Line	th	862	1056	1200	DCLK
HSD pulse width	Min.	1			
	Typ.	-			
	Max.	40			
HSD Blanking	thb	46	46	46	
HSD Front Porch	thfp	16	210	354	

Vertical input timing

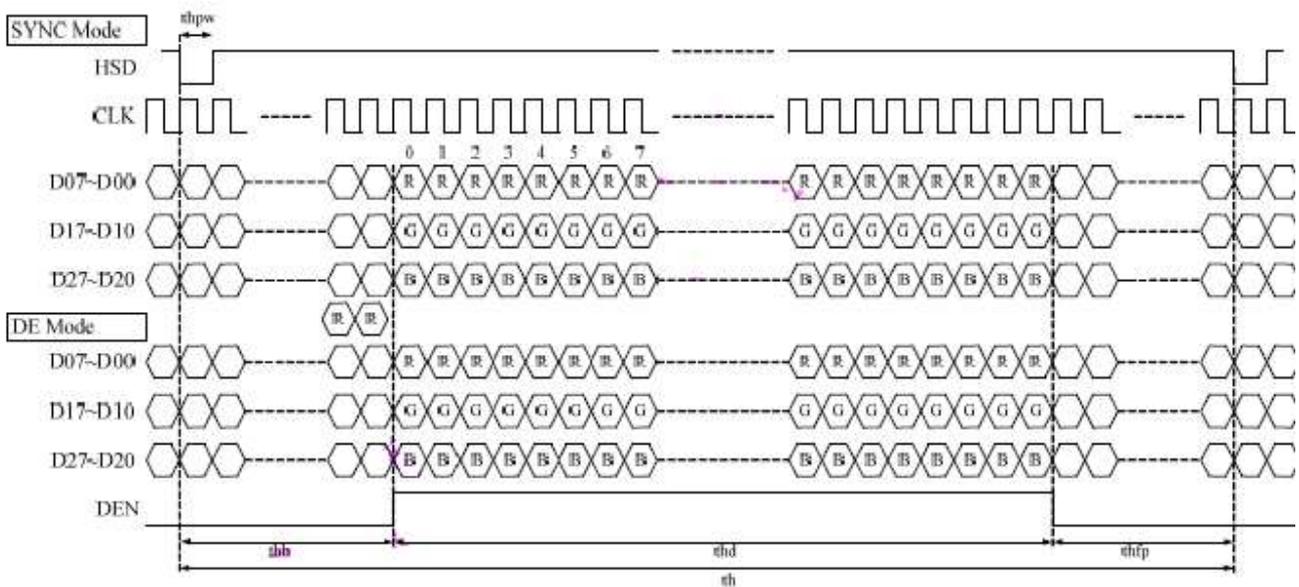
Item	Symbol	Values			Unit
		Min	Typ.	Max.	
Vertical display area	tv _d	480			H
VSD period time	tv	510	525	650	H
VSD pulse width	tv _{pw}	1	-	20	H
VSD Blanking	tv _b	23	23	23	H
VSD Front Porch	tv _{fp}	7	22	147	H

7.4. Data Input Format

Vertical input timing



Horizontal input timing



8. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr+ Tf	$\theta=0^\circ$ 、 $\Phi=0^\circ$	-	25	50	.ms	Note 3	
Contrast ratio	CR	At optimized viewing angle	500	800	-	-	Note 4	
Color Chromaticity	White	Wx	$\theta=0^\circ$ 、 $\Phi=0^\circ$	0.26	0.31	0.36	-	Note 2,5,6
		Wy		0.28	0.33	0.38	-	
Viewing angle (Gray Scale Inversion Direction)	Hor.	Θ_R	$CR \geq 10$	60	70	-	Deg.	Note 1
		Θ_L		60	70	-		
	Ver.	Φ_T		50	60	-		
		Φ_B		60	70	-		
Brightness	-	-	200	250	-	cd/m ²	Center of display	
Uniformity	(U)	-	70	-	-	%	Note 5	

Ta=25±2°C, IL=180mA

Note 1: Definition of viewing angle range

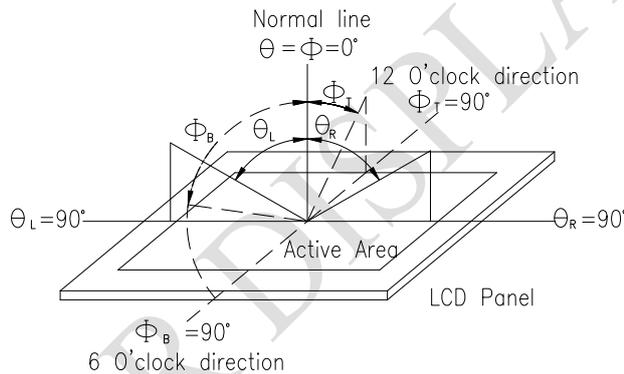


Fig. 8.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 or BM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

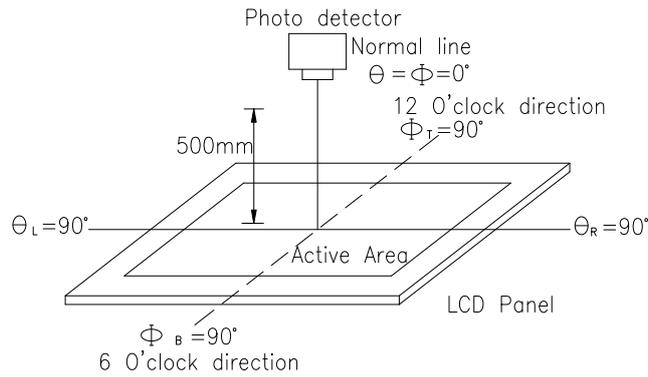
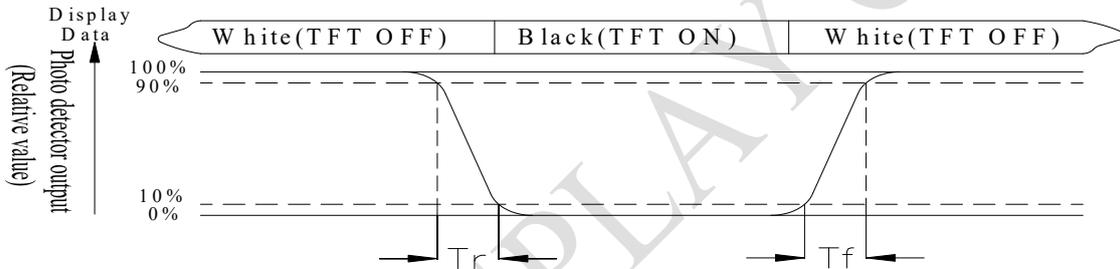


Fig. 8.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

$$\text{Luminance Uniformity (U)} = L_{\min}/L_{\max} \times 100\%$$

L = Active area length

W = Active area width

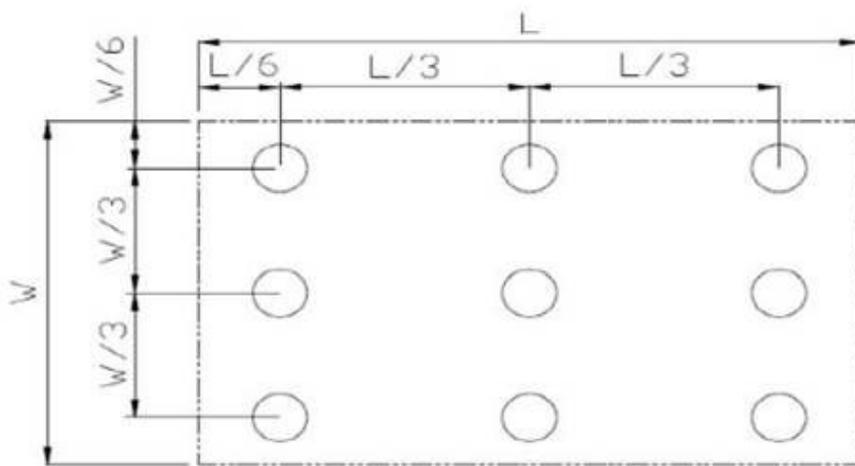


Fig8.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)
Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

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9.Interface

9.1. LCM PIN Definition

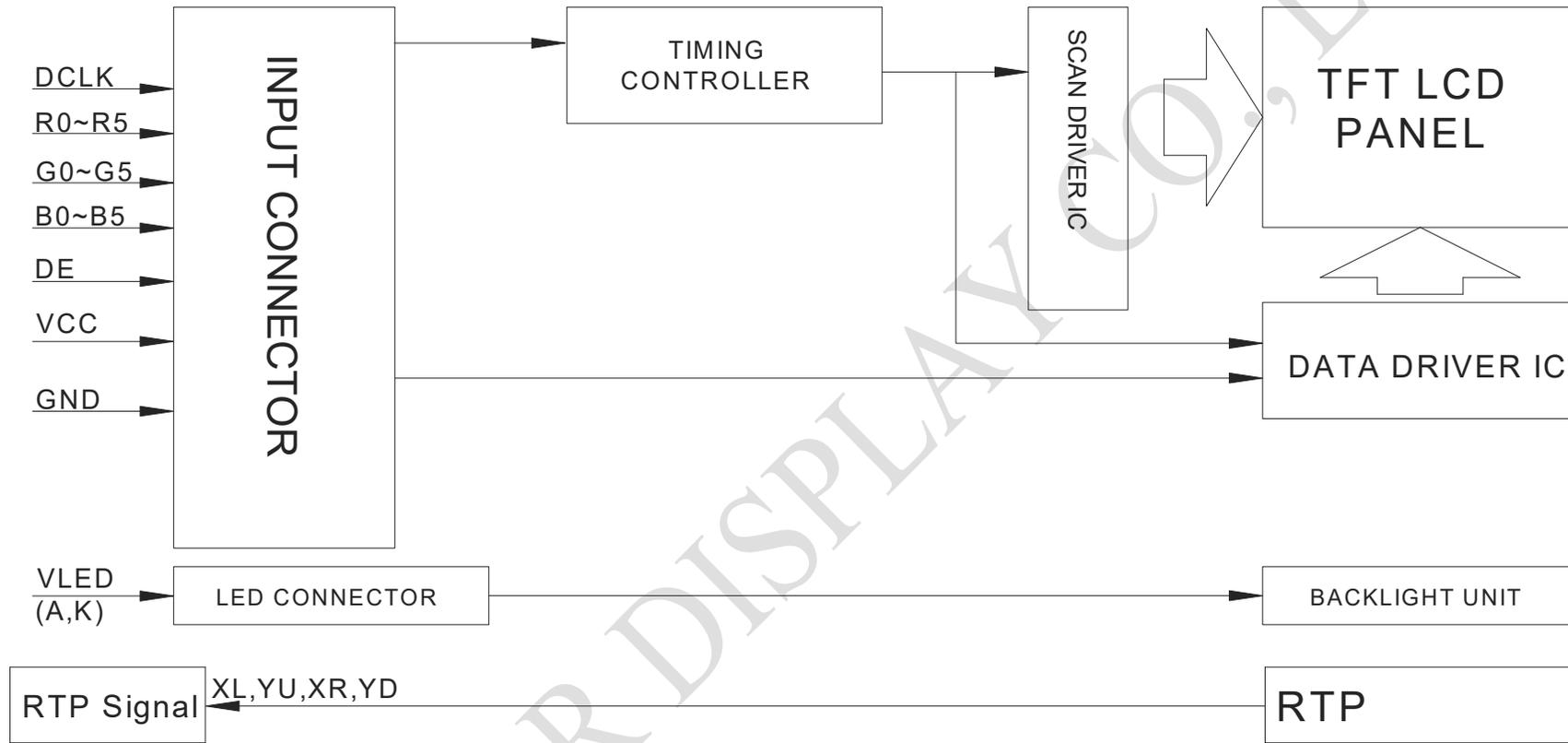
Pin	Symbol	Function	Remark
1	GND	Power ground	
2	GND	Power ground	
3	NC	No connection	
4	VCC	Power for Digital Circuit	
5	VCC	Power for Digital Circuit	
6	VCC	Power for Digital Circuit	
7	VCC	Power for Digital Circuit	
8	NC	No connection	
9	DE	Data Input Enable	
10	GND	Power ground	
11	GND	Power ground	
12	GND	Power ground	
13	B5	Blue data	
14	B4	Blue data	
15	B3	Blue data	
16	GND	Power ground	
17	B2	Blue data	
18	B1	Blue data	
19	B0	Blue data(LSB)	
20	GND	Power ground	
21	G5	Green data	
22	G4	Green data	
23	G3	Green data	
24	GND	Power ground	
25	G2	Green data	
26	G1	Green data	
27	G0	Green data(LSB)	
28	GND	Power ground	
29	R5	Red data	
30	R4	Red data	
31	R3	Red data	

32	GND	Power ground	
33	R2	Red data	
34	R1	Red data	
35	R0	Red data(LSB)	
36	GND	Power ground	
37	GND	Power ground	
38	DCLK	Sample clock (CLK)	
39	GND	Power ground	
40	GND	Power ground	

9.2. Backlight Driving Part

Pin No.	Symbol	Description
1	VLED+	Red, LED_ Anode
2	VLED-	White, LED_ Cathode

10. Block Diagram



11. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

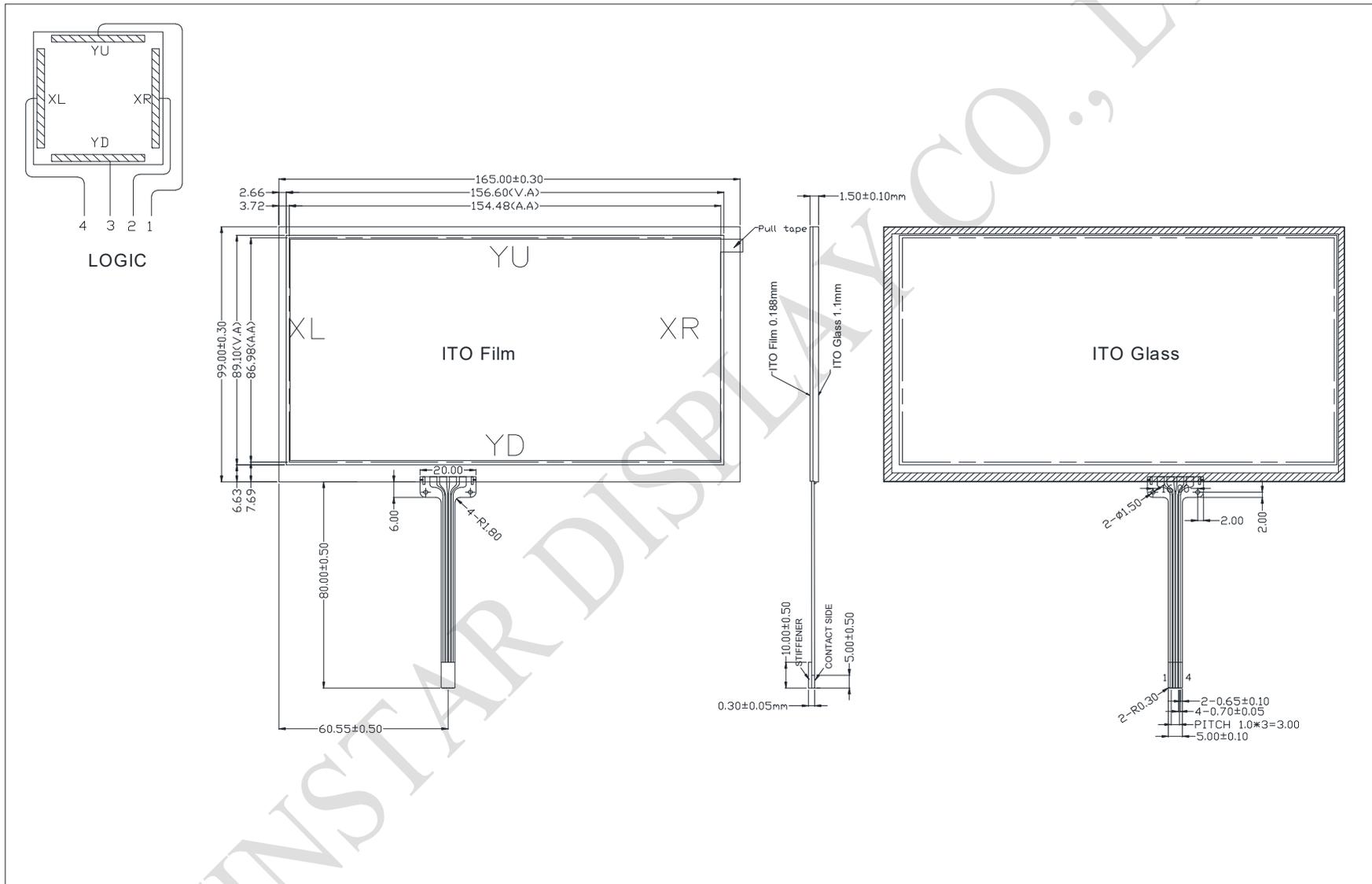
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation <div style="text-align: center;"> <p style="text-align: center;">-20°C 25°C 70°C</p> <p style="text-align: center;">30min 5min 30min</p> <p style="text-align: center;">1 cycle</p> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

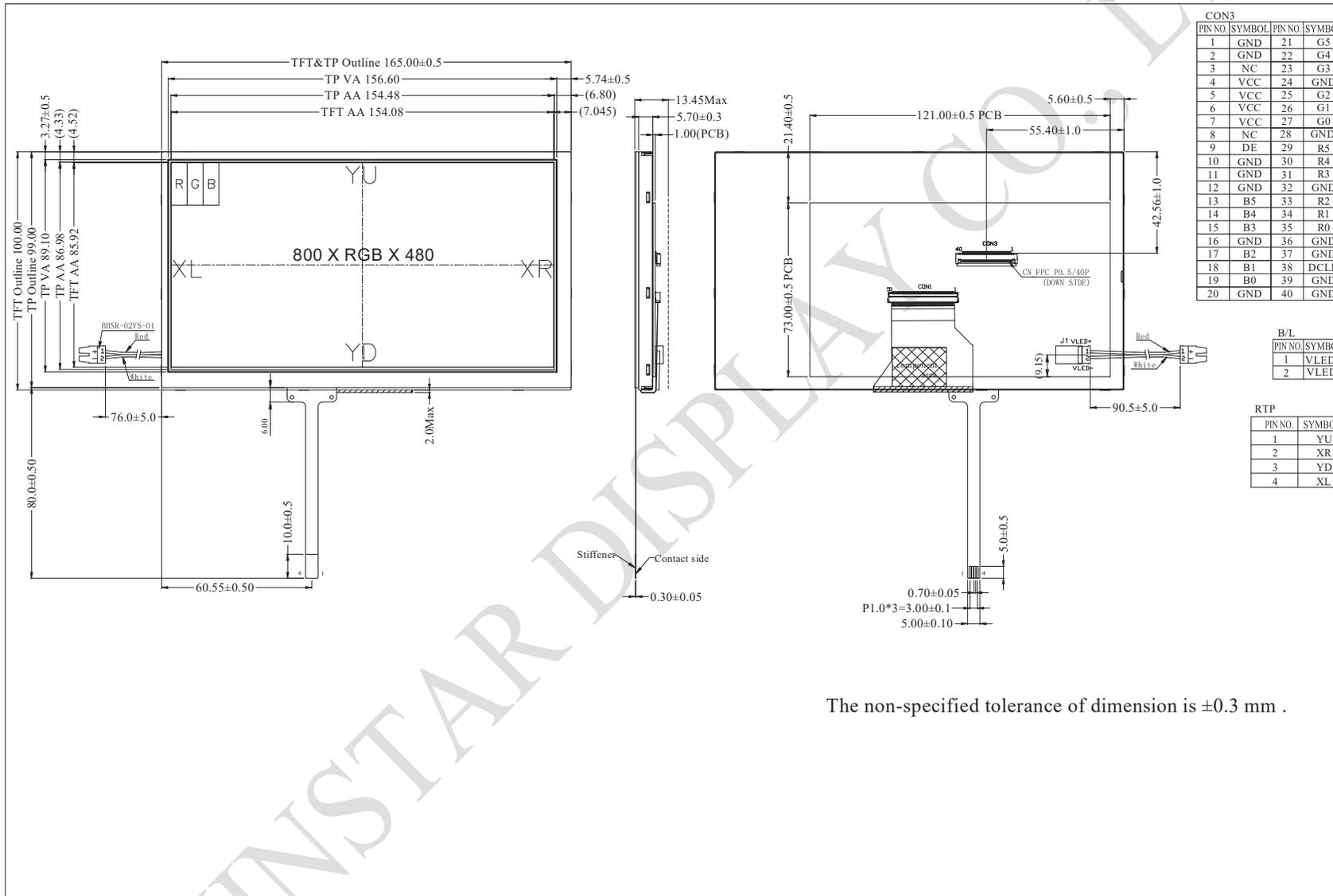
12.Touch Panel Information



12.1. Resistance Touch Panel General Specifications

Item	Description
Driving condition	DC3~7V
Operating force	30~80g
Linearity max	$\leq \pm 1.5\%$
Insulating resistance	$> 10M\Omega$, 25V(DC)
Light transparence	70%
Structure type	ITO Film/ITO Glass(F/G)
Surface Hardness	$\geq 3H$
Pen Hitting Durability (with the silicon rubber)	$> 1000,000$ times
X Axis resistance	430~910 Ω
Y Axis resistance	150~530 Ω

13. Contour Drawing



The non-specified tolerance of dimension is ±0.3 mm .



winstar

LCM Sample Estimate Feedback Sheet

Module Number : _____

Page: 1

1、Panel Specification :

- 1. Panel Type : Pass NG , _____
- 2. View Direction : Pass NG , _____
- 3. Numbers of Dots : Pass NG , _____
- 4. View Area : Pass NG , _____
- 5. Active Area : Pass NG , _____
- 6. Operating Temperature : Pass NG , _____
- 7. Storage Temperature : Pass NG , _____
- 8. Others : _____

2、Mechanical

- 1. PCB Size : Pass NG , _____
- 2. Frame Size : Pass NG , _____
- 3. Material of Frame : Pass NG , _____
- 4. Connector Position : Pass NG , _____
- 5. Fix Hole Position : Pass NG , _____
- 6. Backlight Position : Pass NG , _____
- 7. Thickness of PCB : Pass NG , _____
- 8. Height of Frame to PCB : Pass NG , _____
- 9. Height of Module : Pass NG , _____
- 10. Others : Pass NG , _____

3、Relative Hole Size :

- 1. Pitch of Connector : Pass NG , _____
- 2. Hole size of Connector : Pass NG , _____
- 3. Mounting Hole size : Pass NG , _____
- 4. Mounting Hole Type : Pass NG , _____
- 5. Others : Pass NG , _____

4、Backlight Specification :

- 1. B/L Type : Pass NG , _____
- 2. B/L Color : Pass NG , _____
- 3. B/L Driving Voltage (Reference for LED) : Pass NG , _____
- 4. B/L Driving Current : Pass NG , _____
- 5. Brightness of B/L : Pass NG , _____
- 6. B/L Solder Method : Pass NG , _____
- 7. Others : Pass NG , _____



Winstar Module Number : _____

Page: 2

5、Electronic Characteristics of Module :

- | | | |
|------------------------------|-------------------------------|-------------------------------------|
| 1. Input Voltage : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 2. Supply Current : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 3. Driving Voltage for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 4. Contrast for LCD : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 5. B/L Driving Method : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 6. Negative Voltage Output : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 7. Interface Function : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 8. LCD Uniformity : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 9. ESD test : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |
| 10. Others : | <input type="checkbox"/> Pass | <input type="checkbox"/> NG , _____ |

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / / _____

