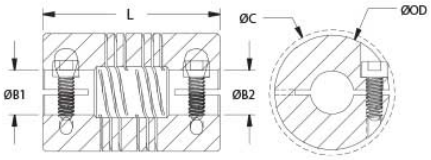
FCR10-1/4"-6MM-A

Ruland FCR10-1/4"-6MM-A, 1/4" x 6mm Six Beam Coupling, Aluminum, Clamp Style, 0.625" (15.9mm) OD, 1.000" (25.4mm) Length





Description

Ruland FCR10-1/4"-6MM-A is a clamp style six beam coupling with 0.2500" x 6mm bores, 0.625" (15.9mm) OD, and 1.000" (25.4mm) length. It is machined from a single piece of material and features two sets of three spiral cuts. This gives it higher torque capacity, lower windup, and larger body sizes than single or four beam couplings and allows for use in light duty power transmission applications such as coupling a servo motor to a lead screw. FCR10-1/4"-6MM-A is zero-backlash and has a balanced design for reduced vibration at high speeds of up to 6,000 RPM. Ruland supplies this spiral coupling with Nypatch® anti-vibration hardware that allows for even seating of the screw, repeated screw installations, prevents galling, and maintains high holding power. All hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. FCR10-1/4"-6MM-A is made from 7075 aluminum for lightweight and low inertia. It is machined from bar stock that is sourced exclusively from North American mills and RoHS3 and REACH compliant. FCR10-1/4"-6MM-A is manufactured in our Marlborough, MA factory under strict controls using proprietary processes.

Product Specifications

Bore (B1)	0.2500 in	**Small Bore (B2)**	6 mm
B1 Max Shaft Penetration	0.483 in (12.3 mm)	**B2 Max Shaft Penetration**	0.483 in (12.3 mm)
Outer Diameter (OD)	0.625 in (15.9 mm)	**Bore Tolerance**	+0.001 in / -0.000 in (+0.025 mm / -0.000 mm)
Length (L)	1.000 in (25.4 mm)	**Clearance Diameter (C) MAX**	0.796 in (20.22 mm)
Recommended Shaft Tolerance	+0.0000 / -0.0005 " (+0.000 / -0.013 mm)	**Cap Screw**	M2.5
Screw Material	Alloy Steel	**Hex Wrench Size**	2.0 mm
Screw Finish	Black Oxide	**Seating Torque**	1.21 Nm
Number of Screws	2 ea	**Dynamic Torque Reversing**	3.25 lb-in (0.37 Nm)
Angular Misalignment	3.0°	**Dynamic Torque Non-Reversing**	6.5 lb-in (0.73 Nm)
Parallel Misalignment	0.008 in (0.20 mm)	**Static Torque**	13 lb-in (1.47 Nm)
Axial Motion	0.005 in (0.13 mm)	**Torsional Stiffness**	0.360 Deg/lb-in (3.19 Deg/Nm)
Moment of Inertia	0.0013 lb-in^2, 0.380 x10^{-6} kg-m^2	**Maximum Speed**	6,000 RPM
Full Bearing Support Required?	Yes	**Zero-Backlash?**	Yes
Balanced Design	Yes	**Torque Wrench**	TW:BT-1R-1/4-10.7
Recommended Hex Key	Metric Hex Keys	**Material Specification**	7075-T651 Extruded and Drawn Aluminum Bar
Temperature	-40°F to 225°F (-40°C to 107°C)	**Finish Specification**	Bright, No Plating
Manufacturer	Ruland Manufacturing	**Country of Origin**	USA
Weight (lbs)	0.023100	**UPC**	634529136942
Tariff Code	8483.60.8000	**UNSPC**	31163003
Note 1	Torque ratings are at maximum misalignment.		
Note 2	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Note 3	Torque ratings for the couplings are based on the physical limitations/failure point of the machined beams. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the machined beams. In some cases, especially when the smallest standard bores are used or where shafts are undersized, slippage on the shaft is possible below the rated torque of the machined beams. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.		
Prop 65	⚠**WARNING** This product can expose you to the chemical Ethylene Thiourea, known to the State of		

California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Installation Instructions

1. Align the bores of the FCR10-1/4"-6MM-A six beam coupling on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (*Angular Misialignment:* 3°, *Parallel Misalignment*: 0.008 in (0.20 mm), *Axial Motion*: 0.005 in (0.13 mm))
2. Fully tighten the M2.5 screw on one hub to the recommended seating torque of 1.21 Nm using a 2.0 mm hex torque wrench.
3. Before tightening the screws on the second hub, rotate the coupling by hand to allow it to reach its free length.
4. Tighten the screws on the second hub to the recommended seating torque. Make sure the coupling remains axially relaxed and the misalignment angle remains centered along the length of the coupling.
5. The shafts may extend into the relieved portion of the bore as long as it does not exceed the shaft penetration length of 0.483 in (12.3 mm).