



TAI-SAW TECHNOLOGY CO., LTD.

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District,
Taoyuan, 324, Taiwan, R.O.C.

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Product Specifications Approval Sheet

Product Description: Crystal Unit 2.0x1.2 Tuning Fork 32.768KHz

TST Part No.: TZ2528E

Customer Part No.: _____

Customer signature required

Company: _____

Division: _____

Approved by : _____

Date: _____

Checked by: _____ Yifan Chen *Yifan*

Approved by: _____ Kelly Huang *Kelly Huang*

Date: _____ 08/23/2019

1. Customer signed back is required before TST can proceed with sample build and receive orders.
2. Orders received without customer signed back will be regarded as agreement on the specifications.
3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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Tuning Fork 2.0x1.2 32.768KHz Crystal Unit

MODEL NO.: TZ2528E

REV. NO.: 1.0

Revise:

Rev.	Rev. Page	Rev. Account	Date	Ref. No.	Reviser
1	N/A	Initial release	08/23/19'	N/A	Yifan Chen



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Tuning Fork 2.0x1.2 32.768KHz Crystal Unit

MODEL NO.: TZ2528E

REV. NO.: 1.0

Features:

- Ceramic Seam Weld Package
- Excellent Reliability Performance
- Ultra Miniature Package
- Available to Surface Mount Technology and IR Reflow Process
- Moisture Sensitivity Level (MSL) : Level-1

RoHS Compliant

Lead-free soldering

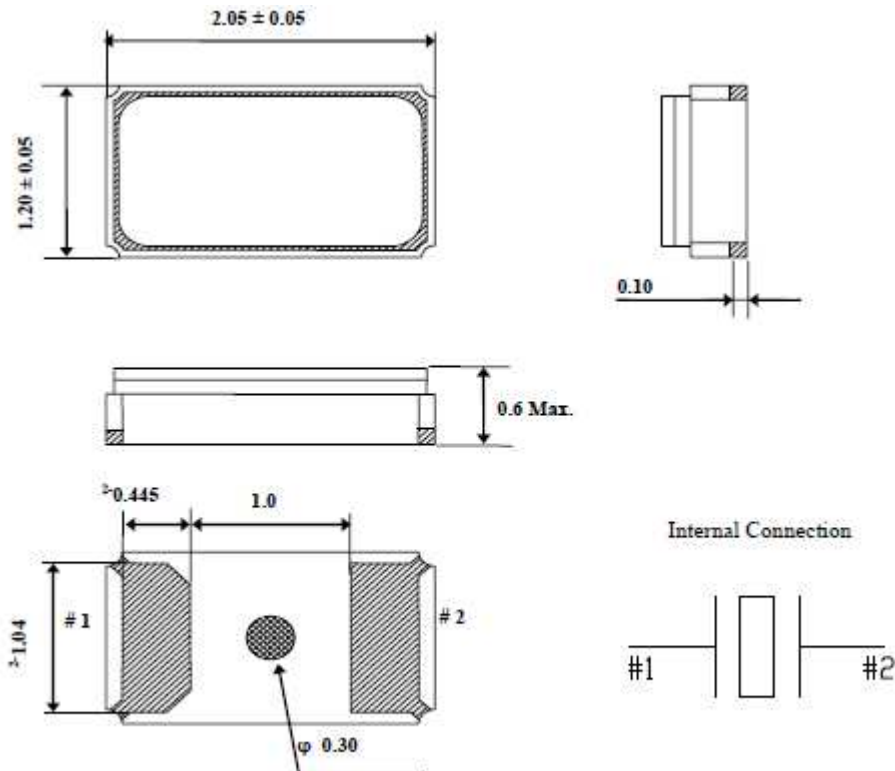
Description and Applications:

Surface mount 2.0mmx1.2mm crystal unit for use in communications devices,.

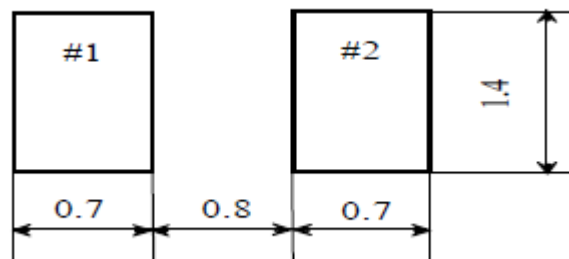
Electrical Specifications:

TZ2528E	Specification
Nominal Frequency	32.768000 KHz
Storage Temperature Range	-55°C to +125°C
Operating Temperature Range	-40°C to +105°C
Turnover Temperature	25 +/- 5°C
Parabolic Curvature Constant	-0.04 x10 ⁻⁶ °C ² max.
Frequency Make Tolerance (FL)	+/-20 ppm @ 25°C +/- 3°C
Equivalent Series Resistor (ESR)	90 kΩ max.
Drive Level	0.5 uW max.
Motional Capacitance (C1)	6.4 fF typ.
Shunt Capacitance (Co)	1.3 pF typ.
Load Capacitance (CL)	12.5 pF
Insulation Resistance	500M Ω min at DC 100V +/-15
Aging	+/-3.0 ppm / year
Marking	Laser marking

Mechanical Dimensions (mm):



Recommended Land Pattern: (unit: mm)



Marking:

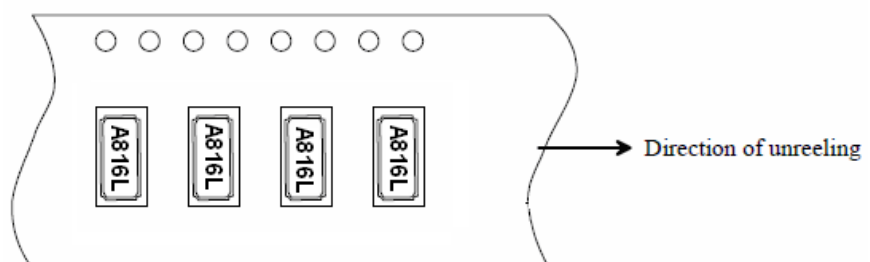
A816L

A : Nominal Frequency 32.768KHz

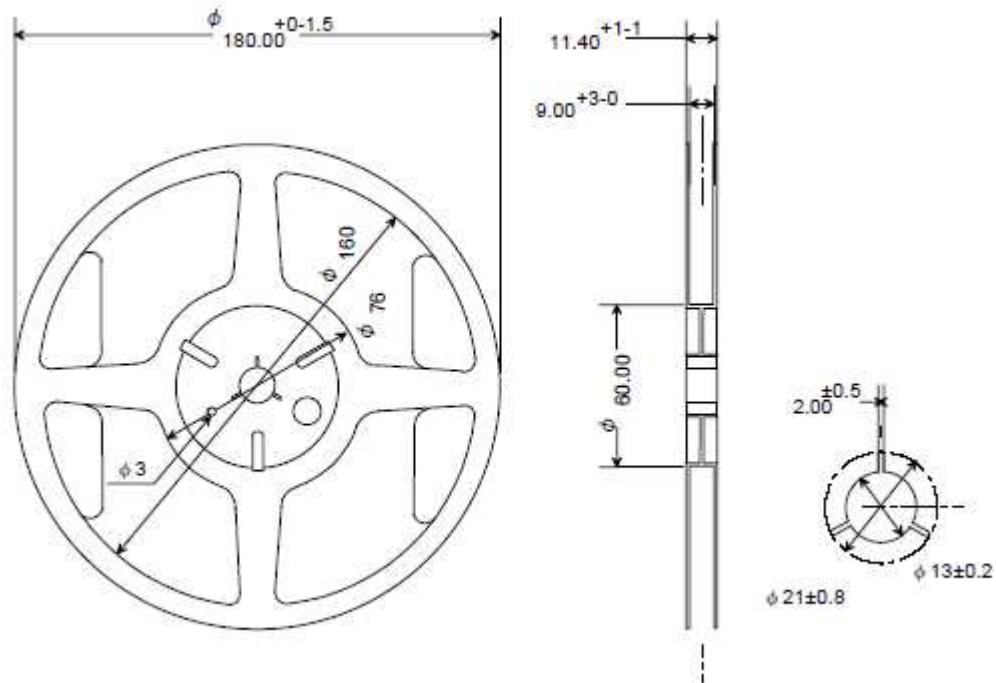
8 : Year code : 8 for 2018

16 : Week code

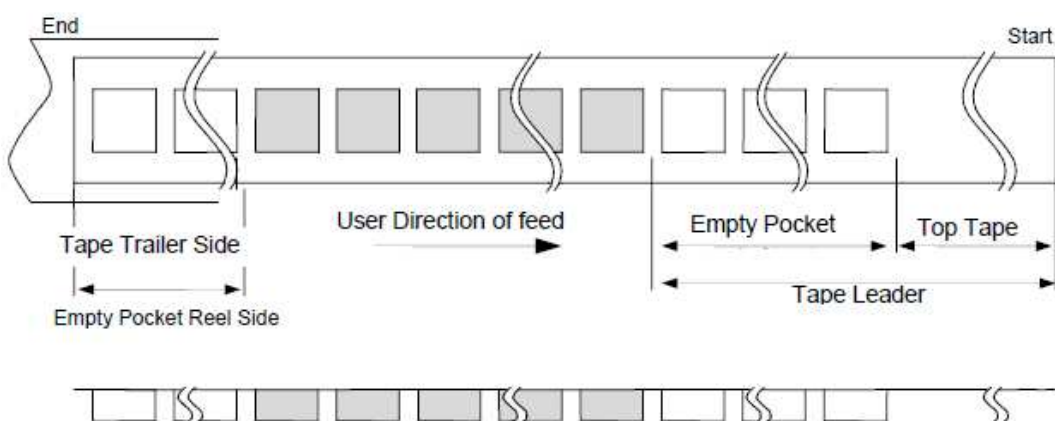
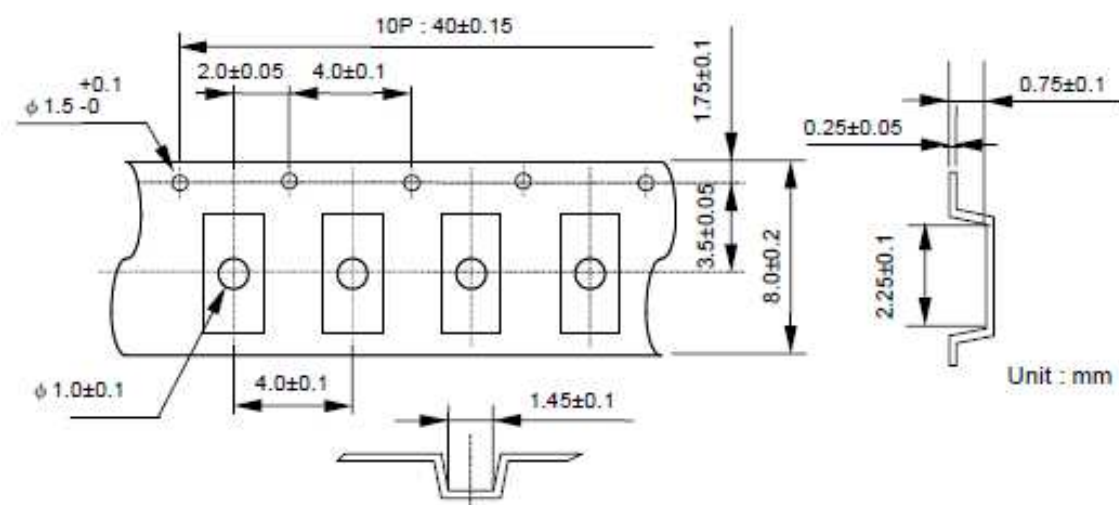
L : Traceability code



Reel Dimensions (mm):

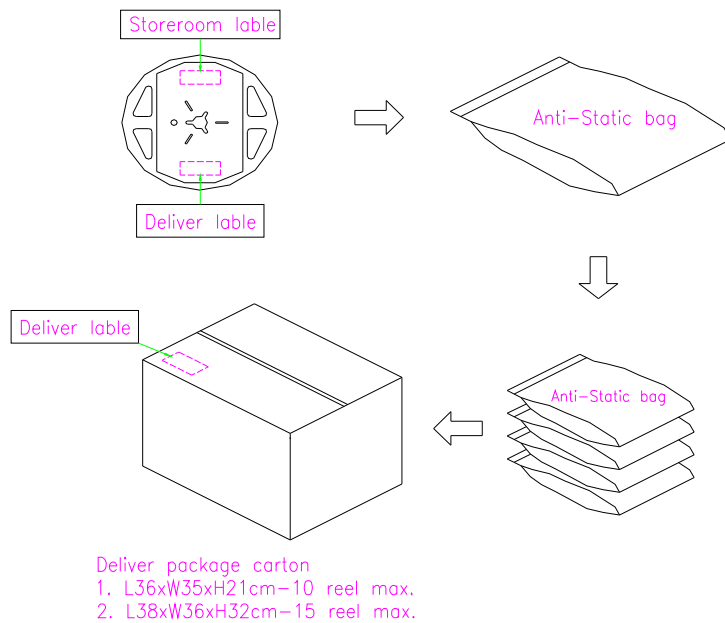


Tape Dimensions (mm):

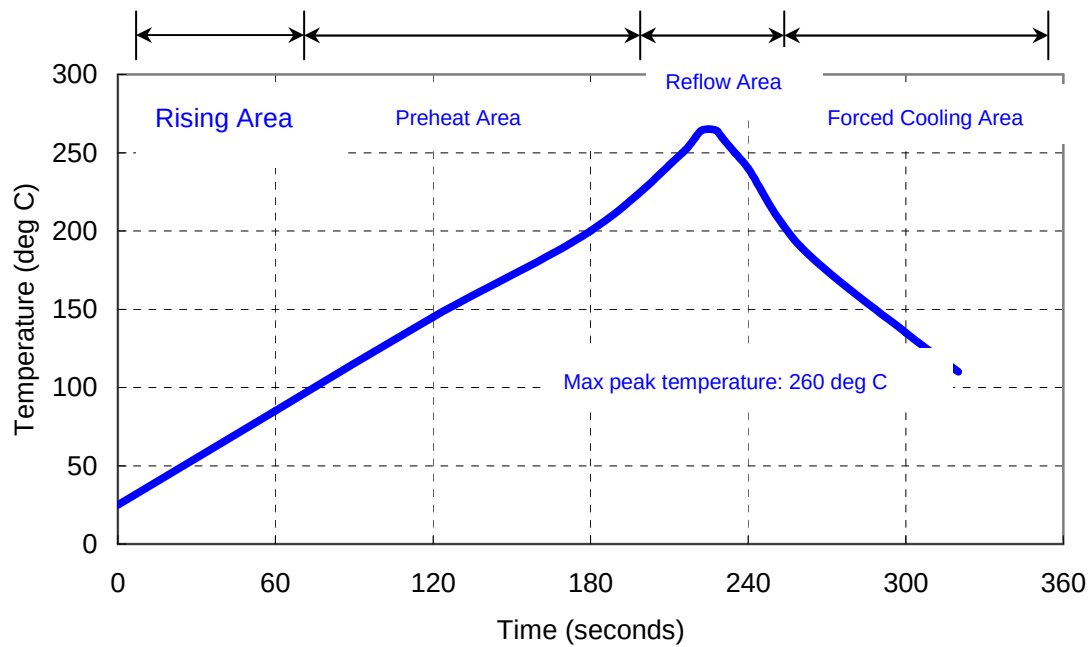


Packing Quantity/Packing:

5K pcs maximum per reel



Reflow Profile:



Reliability Specifications

Test name	Test process / method	Reference standard
Mechanical characteristics		
resistance to Soldering heat (IR reflow)	Temp./ Duration : 265°C /10sec ×2 times Total time : 4min.(IR-reflow)	EIAJED-4701 -300(301)M(II)
Vibration	Total peak amplitude : 1.5mm Vibration frequency : 10 to 2000 Hz Sweep period : 20 minute Vibration directions : 3 mutually perpendicular Duration : 2 hr / direc.	MIL-STD 202G method 204
Mechanical Shock	directions : 3 impacts per axis Acceleration : 3000g's, +20/-0 % Duration : 0.3 ms (total 18 shocks) Waveform : Half-sine	MIL-STD 202G method 213
Solderability	Solder Temperature:265±5°C Duration time: 5±0.5 seconds.	J-STD-002
Environmental characteristics		
Thermal Shock	Heat cycle conditions -40 °C (30min) ↔ 85 °C (30min) * cycle time : 10 times	MIL-STD 883G method 1010.8
Humidity test	Temperature : 85 ± 2 °C Relative humidity : 85% Duration : 96 hours	MIL-STD 202G method 103
Dry heat (Aging test)	Temperature : 125 ± 2 °C Duration : 168 hours	MIL-STD 202G method 108A
Cold resistance (Low Temp Storage)	Temperature : -40 ± 2 °C Duration : 96 hours	IEC 60068-2-1