

WIRING

TIP - CONDUCTOR
SLEEVE - SHIELD

PHONE PLUG MATERIALS:

TIP & SLEEVE - BRASS, NICKEL PLATED
INSULATION - PHENOLIC & POLYESTER
INTERNAL SHIELD - CADMIUM PLATED STEEL
MOLDED HANDLE - BUTYRATE PLASTIC

PHONE PLUG MATERIALS:

TIP - BRASS, CADMIUM PLATED
SLEEVE - STEEL, CADMIUM PLATED
INSULATION - PHENOLIC & NYLON
MOLDED HANDLE - BUTYRATE PLASTIC

ST-60

GRAY

WIRING

TIP - CONDUCTOR (2)
SLEEVE - SHIELD (2)

CUSTOMER DRAWING

CAD/CAM DWG. NO.

330P.CD

SHEET 1 OF 1

★ STAR SYMBOL DENOTES CRITICAL DIMENSION,
SEE S/C ENGINEERING STANDARD ES-0001

THIS DRAWING DESCRIBES A DESIGN CONSIDERED PROPRIETARY IN NATURE, DEVELOPED AND MANUFACTURED
BY SWITCHCRAFT INC. AND IS RELEASED ON A CONFIDENTIAL BASIS FOR IDENTIFICATION PURPOSE ONLY.

UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
TWO PLACE DECIMAL $\pm .01$
THREE PLACE DECIMAL $\pm .005$
FRACTIONAL DIMENSIONS $\pm 1/64$
ANGLES $\pm 1/2^\circ$
ALL DIA'S CONCENTRIC WITHIN $.005$ T. I. R.
- REMOVE ALL BURRS
- MAKE NO DIMENSIONAL ALLOWANCES FOR APPLIED FINISHES, I.E., PLATING, PAINTING, ETC.
- HOLES ON THE SAME CENTERLINE MUST BE ALIGNED WITHIN $\pm .002$

SIZE	WIDTH	MULT	LBS./M	TEMPER
FINISH		MATERIAL		
SPEC. NO.		SPEC. NO.		
FIRST USED ON		SCALE		
		1 = 1		
DATE DRAWN	BY	CHK'D	APP'D	
12-3-96	RC	IAC 12-3-96	KS 12-3-96	
NAME		PART NO.		ISSUE
CABLE ASSEMBLY ST-200 TO (2) ST-60		330P		A

Switchcraft®

ISSUE	CHANGE NO.	DATE	BY	APP'D
A	FIRST DRAWN ECO #21503	12-3-96	RC	IAC

REVISIONS

DO NOT SCALE DRAWING



ROUTING

