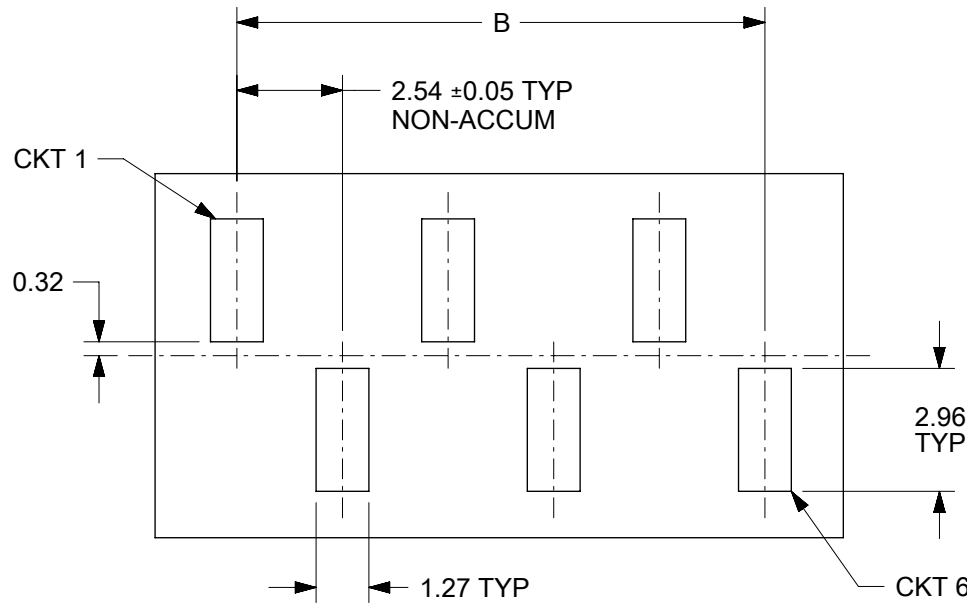
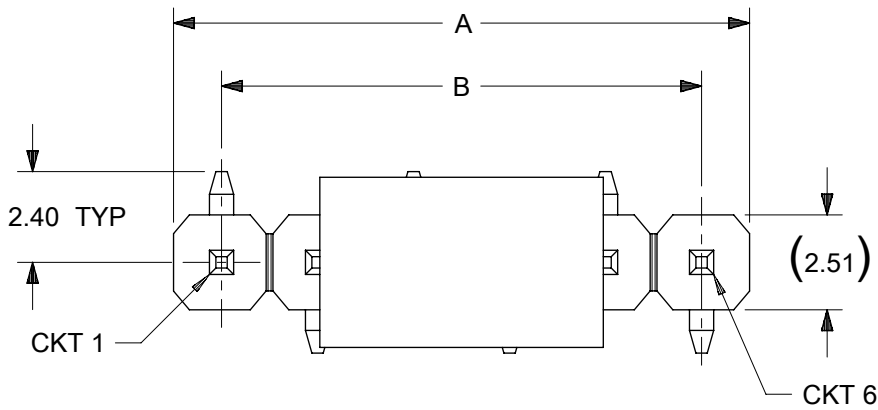
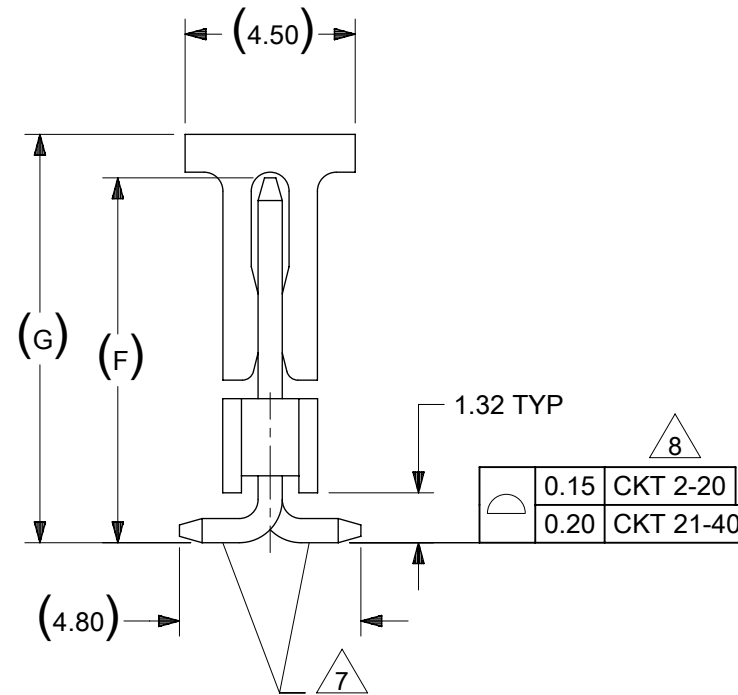
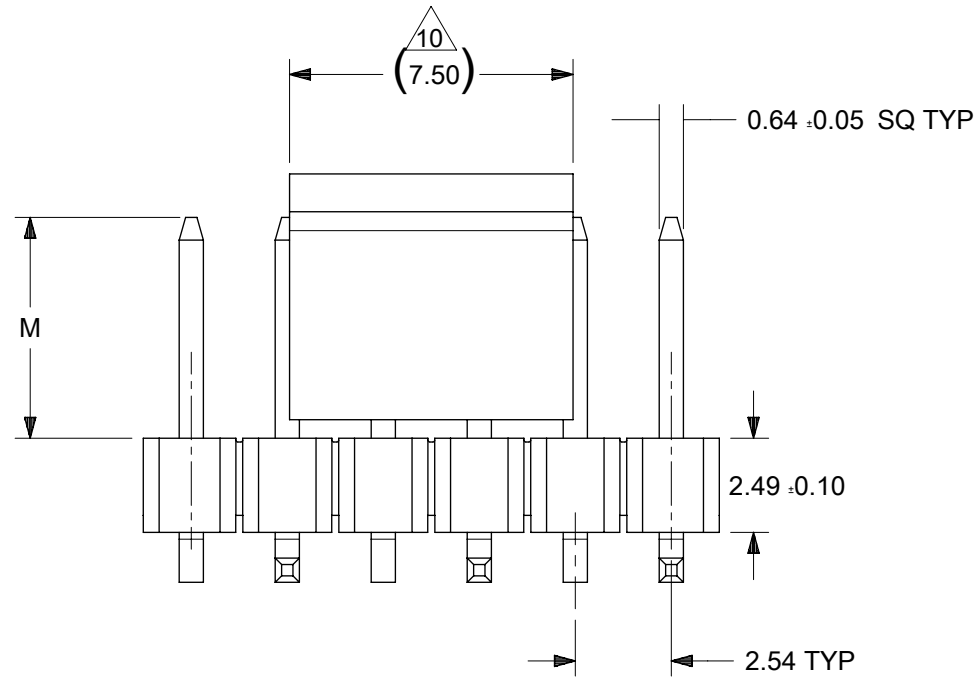


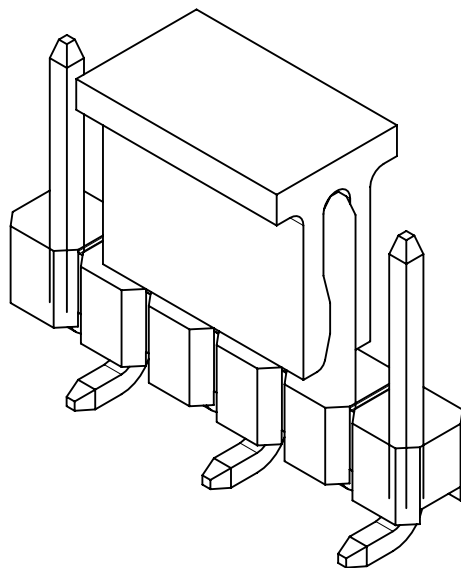


RECOMMENDED PCB LAYOUT: COMPONENT SIDE



NOTES:

- MATERIAL:
HSG: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
CAP: NYLON, GLASS-FILLED, UL94V-0, COLOR: BLACK
PIN: 0.64MM SQ, COPPER ALLOY
- PLATING TYPE:
(1) GOLD FLASH OVER
1.25µm MIN. NICKEL OVERALL.
(2) GOLD FLASH ON CONTACT AND
2.50µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
(4) 0.38µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
(5) 0.75µm MIN. GOLD PLATE ON CONTACT AND
2.00µm MIN. TIN ON SOLDER TAIL OVER
1.25µm MIN. NICKEL OVERALL.
(6) 2.50µm MIN. TIN OVERALL
1.25µm MIN. NICKEL OVERALL
- PRODUCT SPECIFICATION: PS-87920-019
- PACKAGING TYPE: SEE TABLE
- PACKAGING SPEC:
TUBE WITH CAP VERSION: PK-89990-558
TUBE W/O CAP VERSION: PK-89990-545
TRAY W/O CAP: PK-89990-489
EMBOSS TAPE WITH CAP: PK-89990-486 AND PK-87898-400
- WAFER TO BE FLAT WITHIN 0.003 mm/mm
- BEND DEPRESSION IS ACCEPTED SO LONG AS IT DOES NOT AFFECT THE OVERALL COPLANARITY OF TAIL
- COPLANARITY IS TO BE MEASURED BY RESTING THE SOLDER TAIL ON A FLAT SURFACE
- IRREGULAR CIRCUIT CUTOFF WITHIN BREAKAWAY SECTION IS PERMISSIBLE. CUTTING OR CHIPPING OF THE MAIN BODY IS NOT ACCEPTABLE
- CAP LOCATION IS CENTERED ALONG THE MATING ENDS AS SHOWN. TOP SURFACE OF CAP TO BE FLAT FOR THE PURPOSE OF PICK & PLACE BY VACUUM SUCTION NOZZLE
- RECOMMENDED PCB THICKNESS IS 1.60mm±0.10
- THE ABOVE CKT 6 IS FOR ILLUSTRATION PURPOSE ONLY
- TUBE LENGTH AS PER STANDARD 560mm



THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION															
DIMENSION UNITS		SCALE		CURRENT REV DESC: BRIGHT TIN PHASE OUT				molex							
mm		NTS													
GENERAL TOLERANCES (UNLESS SPECIFIED)				CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER											
	MM	INCH		PRODUCT CUSTOMER DRAWING											
4 PLACES	±		±												
3 PLACES	±			INITIAL REVISION:											
2 PLACES	±	0.2	±												
1 PLACE	±		±	DOCUMENT NUMBER SD-87898-001											
0 PLACES	±		±												
ANGULAR TOL		± 3.0 °		DOC TYPE		DOC PART		REVISION							
				PSD		000		B24							
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING A3-SIZE		SERIES 87898		MATERIAL NUMBER SEE TABLE		CUSTOMER GENERAL MARKET		SHEET NUMBER 1 OF 21	

DOCUMENT STATUS	P1	RELEASE DATE	2021/10/11	11:53:29
-----------------	----	--------------	------------	----------

[illegible]

10		9		8		7		6		5		4		3		2		1						
PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	MODIFIED MATING CKT	MODIFIED MATING LENGTH	DIMENSION					B24	E	D	C	B	A			
TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP						A	B	G	F	M									
F	-----	-----	87898-0421	87898-0431	-----	87898-0451	4	-----	1	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	87898-0422	87898-0432	-----	87898-0452	4	-----	2	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	87898-0424	87898-0434	-----	87898-0454	4	-----	4	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	87898-0425	87898-0435	-----	87898-0455	4	-----	5	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	87898-0426	87898-0436	-----	87898-0456	4	-----	6	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	87898-0428	87898-0437	-----	87898-0460	4	-----	6	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	-----	-----	-----	87898-0457	4	-----	6	-----	-----	10.16	7.62	10.81	9.65	5.84								
	-----	-----	-----	-----	-----	87898-0458	4	-----	5	-----	-----	10.16	7.62	10.81	9.65	5.84								
	----	----	-----	----	----	87898 - 0480	4	CKT# 4	5	----	-----	10.16	7.62	14.70	13.65	9.84								
	----	----	-----	----	----	87898 - 0481	4	----	5	CKT # 1, 2 & 3	1.00	10.16	7.62	17.70	16.65	12.84								
E	87898 - 0482	----	----	----	----	----	4	----	---	CKT # 1, 2 & 3	1.00	10.16	7.62	---	16.65	12.84								
	----	----	-----	-----	-----	87898 - 0483	4	----	---	CKT # 1, 2 & 3	1.00	10.16	7.62	14.70	13.65	9.84								
	----	-----	87898-0427	-----	-----	----	4	----	---	-----	-----	10.16	7.62	---	11.87	8.06								
	-----	-----	87898-0521	87898-0531	-----	87898-0551	5	----	1	-----	-----	12.70	10.16	10.81	9.65	5.84								
	-----	-----	87898-0522	87898-0532	-----	87898-0552	5	-----	2	-----	-----	12.70	10.16	10.81	9.65	5.84								
	-----	-----	87898-0524	87898-0534	-----	87898-0554	5	-----	4	-----	-----	12.70	10.16	10.81	9.65	5.84								
	-----	-----	87898-0525	87898-0535	-----	87898-0555	5	-----	5	-----	-----	12.70	10.16	10.81	9.65	5.84								
	-----	-----	87898-0526	87898-0536	87898-0583	87898-0556	5	-----	6	-----	-----	12.70	10.16	10.81	9.65	5.84								
D	-----	-----	87898-0528	87898-0538	87898-0584	87898-0558	5	-----	6	-----	-----	12.70	10.16	10.81	9.65	5.84								
	87898-0581	----	----	----	----	----	5	-----	4	-----	-----	12.70	10.16	---	24.18	20.25								
	-----	-----	-----	-----	-----	87898-0576	5	-----	5	-----	-----	12.70	10.16	14.35	13.31	9.50								
	-----	-----	87898-0621	87898-0631	-----	87898-0651	6	-----	1	-----	-----	15.24	12.70	10.81	9.65	5.84								
	-----	-----	87898-0622	87898-0632	-----	87898-0652	6	-----	2	-----	-----	15.24	12.70	10.81	9.65	5.84								
	-----	-----	87898-0624	87898-0634	-----	87898-0654	6	----	4	-----	-----	15.24	12.70	10.81	9.65	5.84								
	-----	-----	87898-0625	87898-0635	-----	87898-0655	6	-----	5	-----	-----	15.24	12.70	10.81	9.65	5.84								
	-----	-----	87898-0626	87898-0636	-----	87898-0656	6	-----	6	-----	-----	15.24	12.70	10.81	9.65	5.84								
C	-----	-----	87898-0628	87898-0638	-----	87898-0658	6	-----	6	-----	-----	15.24	12.70	10.81	9.65	5.84								
	87898-0607	-----	-----	-----	-----	87898-0657	6	-----	6	-----	-----	15.24	12.70	16.47	15.31	11.50								
	----	----	-----	----	----	87898-0605	6	-----	5	-----	-----	15.24	12.70	12.98	11.94	8.13								
	-----	-----	87898-0604	-----	-----	-----	6	----	5	-----	-----	15.24	12.70	---	13.31	9.50								
							</																	

[illegible]

	10	9	8	7	6	5	4	3	2	1					
F	PACKAGING OPTION PART NO.						CKT SIZE	VOID POSITION	PLATING TYPE	DIMENSION					B24
	TRAY WITHOUT CAP	TRAY WITH CAP	TUBE WITHOUT CAP	TUBE WITH CAP	TAPE & REEL WITHOUT CAP	TAPE & REEL WITH CAP				A	B	G	F	M	
	-----	-----	87898-1021	87898-1031	-----	87898-1051	10	-----	1	25.40	22.86	10.81	9.65	5.84	
	-----	-----	87898-1022	87898-1032	-----	87898-1052	10	-----	2	25.40	22.86	10.81	9.65	5.84	
	-----	-----	87898-1024	87898-1034	-----	87898-1054	10	-----	4	25.40	22.86	10.81	9.65	5.84	
	-----	-----	87898-1025	87898-1035	-----	87898-1055	10	-----	5	25.40	22.86	10.81	9.65	5.84	
	-----	-----	87898-1026	87898-1036	-----	87898-1056	10	-----	6	25.40	22.86	10.81	9.65	5.84	
	-----	-----	87898-1027	87898-1037	-----	87898-1057	10	-----	6	25.40	22.86	10.81	9.65	5.84	
	-----	-----	87898-1003	-----	-----	-----	10	-----	5	25.40	22.86	---	9.81	6.00	
E	-----	-----	87898-1121	87898-1131	-----	87898-1151	11	-----	1	27.94	25.40	10.81	9.65	5.84	
	-----	-----	87898-1122	87898-1132	-----	87898-1152	11	-----	2	27.94	25.40	10.81	9.65	5.84	
	-----	-----	87898-1124	87898-1134	-----	87898-1154	11	-----	4	27.94	25.40	10.81	9.65	5.84	
	-----	-----	87898-1125	87898-1135	-----	87898-1155	11	-----	5	27.94	25.40	10.81	9.65	5.84	
	-----	-----	87898-1126	87898-1136	-----	87898-1156	11	-----	6	27.94	25.40	10.81	9.65	5.84	
D	-----	-----	87898-1221	87898-1231	-----	87898-1251	12	-----	1	30.48	27.94	10.81	9.65	5.84	
	-----	-----	87898-1222	87898-1232	-----	87898-1252	12	-----	2	30.48	27.94	10.81	9.65	5.84	
	-----	-----	87898-1224	87898-1234	-----	87898-1254	12	-----	4	30.48	27.94	10.81	9.65	5.84	
	-----	-----	87898-1225	87898-1235	-----	87898-1255	12	-----	5	30.48	27.94	10.81	9.65	5.84	
	-----	-----	87898-1226	87898-1236	-----	87898-1256	12	-----	6	30.48	27.94	10.81	9.65	5.84	
C															
B															
A															
DOCUMENT STATUS		P1	RELEASE DATE	2021/10/11	11:53:29										
	9	8	7	6	5	4	3	2	1						

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

DIMENSION UNITS

mm

SCALE

NTS

GENERAL TOLERANCES (UNLESS SPECIFIED)

	MM	INCH
4 PLACES	±	±
3 PLACES	±	±
2 PLACES	± 0.2	±
1 PLACE	±	±
0 PLACES	±	±
ANGULAR TOL	± 3.0 °	

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

THIRD ANGLE PROJECTION

CURRENT REV DESC: BRIGHT TIN PHASE OUT

EC NO: 679909

DRWN: AKUMAR19

CHK'D: MRAMAKRISHNA

APPR: MRAMAKRISHNA

2021/06/29

2021/10/11

2021/10/11

2021/10/11

INITIAL REVISION:

DRWN: GGUNAGI

APPR: ISHWARG

2016/11/09

2016/12/06

DOCUMENT NUMBER

SD-87898-001

DOC TYPE

PSD

DOC PART

000

REVISION

B24

PRODUCT CUSTOMER DRAWING

MATERIAL NUMBER

SEE TABLE

CUSTOMER

GENERAL MARKET

SHEET NUMBER

5 OF 21

A3-SIZE

87898

FORMAT: Met-lega-master-ib-prod-A3

REVISION: E

DATE: 2020/01/14

[illegible]

[illegible]

[illegible]

[illegible]

[illegible]

[illegible]

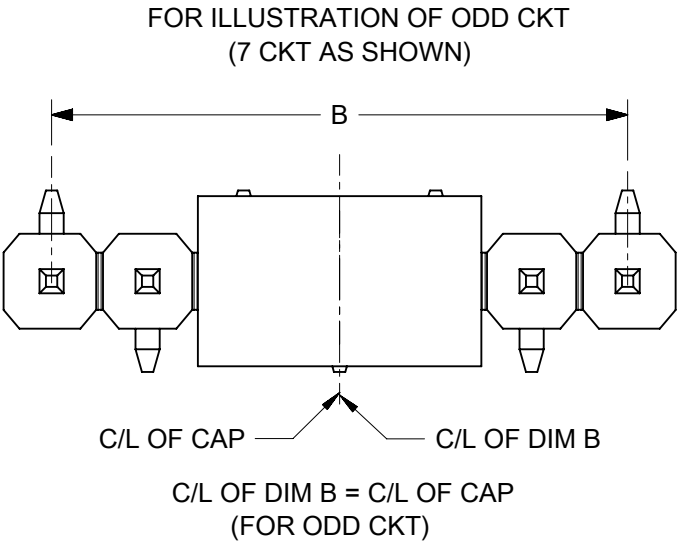
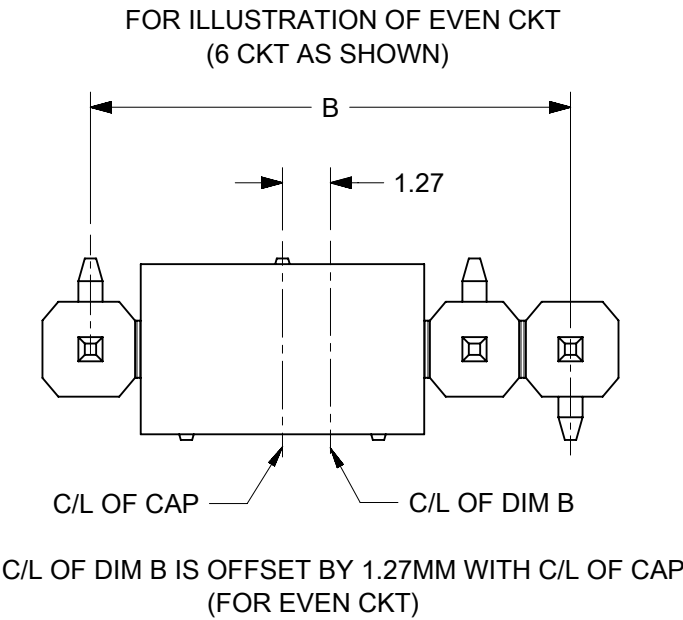
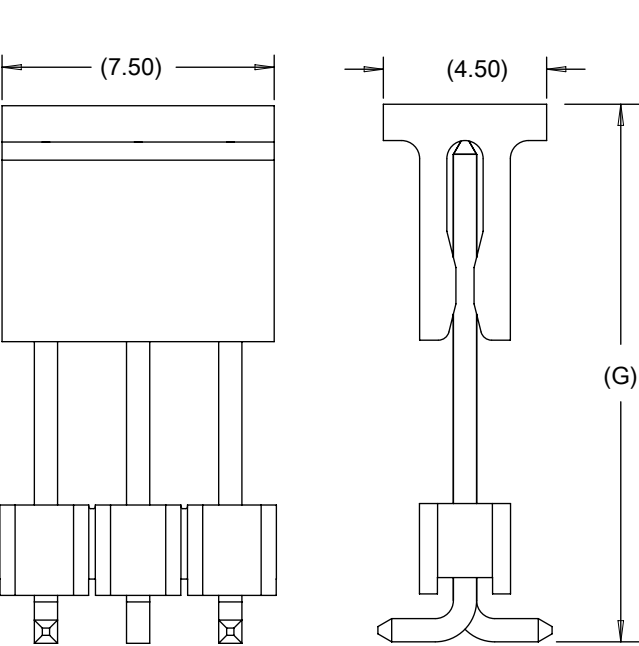
[illegible]

[illegible]

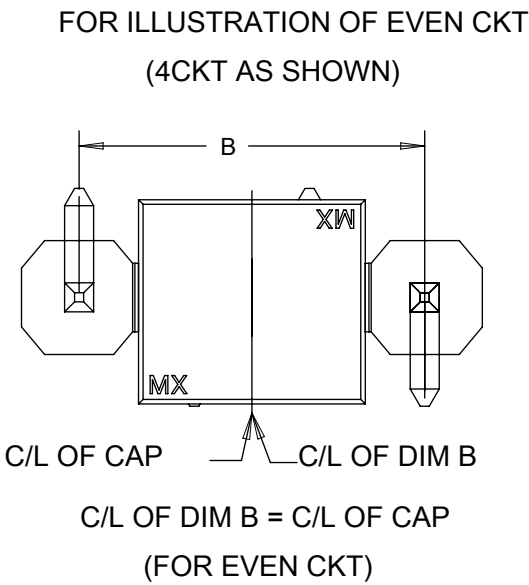
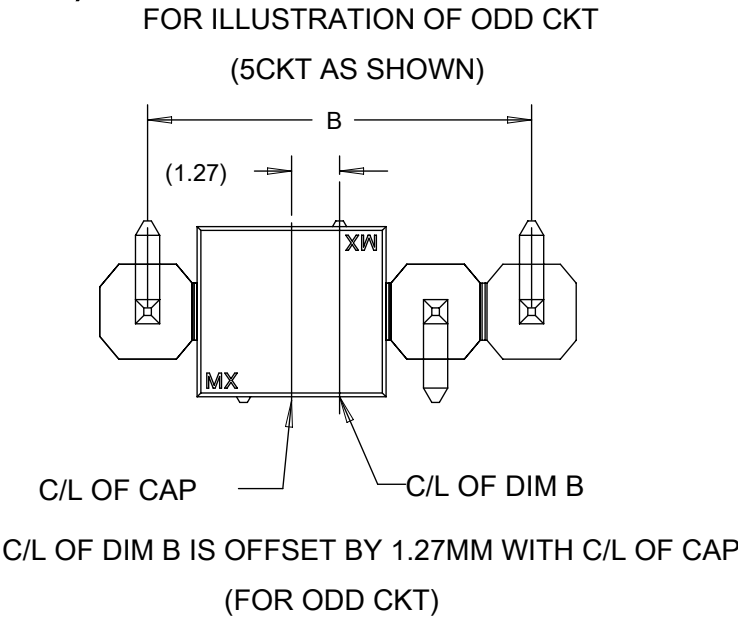
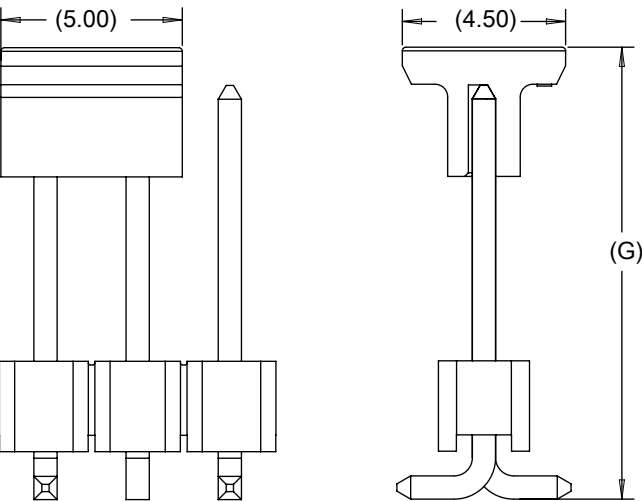
[illegible]

[illegible]

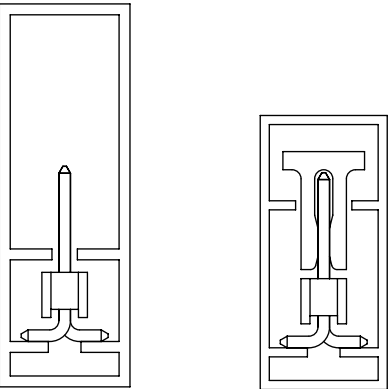
CAP ORIENTATION (CAP P/N: 87938-0001)



CAP ORIENTATION (CAP P/N: 87898-1000)



PART ORIENTATION IN TUBE



PART WITHOUT CAP PART WITH CAP

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION											
DIMENSION UNITS		SCALE		CURRENT REV DESC: BRIGHT TIN PHASE OUT				molex CUSTOM HEADER 2.54MM PITCH SINGLE ROW SINGLE WAFER SMT HEADER			
mm		NTS									
GENERAL TOLERANCES (UNLESS SPECIFIED)				EC NO: 679909 DRWN: AKUMAR19 2021/06/29 CHK'D: MRAMAKRISHNA 2021/10/11 APPR: MRAMAKRISHNA 2021/10/11 INITIAL REVISION: DRWN: GGUNAGI 2016/11/09 APPR: ISHWARG 2016/12/06				CUSTOMER DRAWING DOCUMENT NUMBER SD-87898-001 DOC TYPE PSD DOC PART 000 REVISION B24			
		MM INCH									
4 PLACES	±	±									
3 PLACES	±	±									
2 PLACES	±	0.2 ±									
1 PLACE	±	±									
0 PLACES	±	±									
ANGULAR TOL ± 3.0 °											
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS				THIRD ANGLE PROJECTION		DRAWING		SERIES		MATERIAL NUMBER	
						A3-SIZE		87898		SEE TABLE	
								CUSTOMER		GENERAL MARKET	
										SHEET NUMBER	
										16 OF 21	

