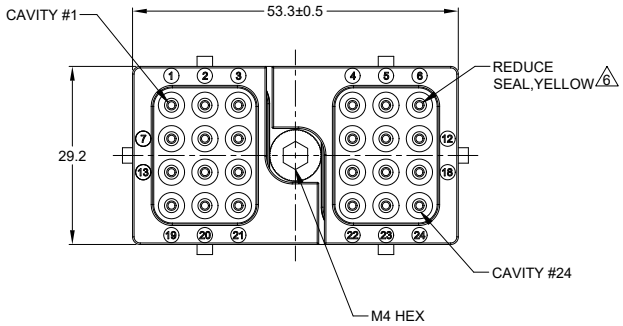
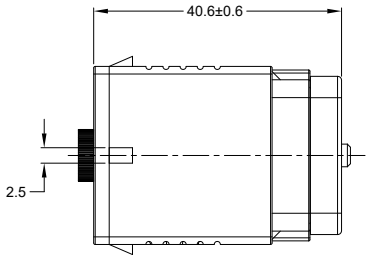
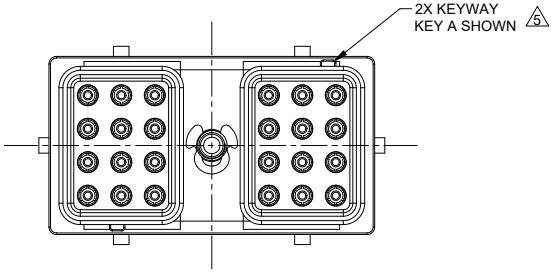
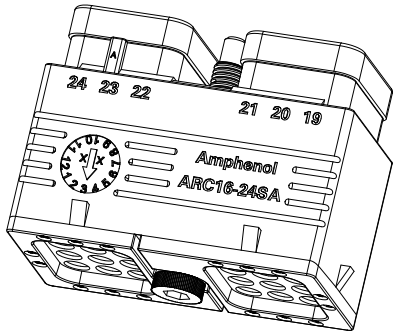
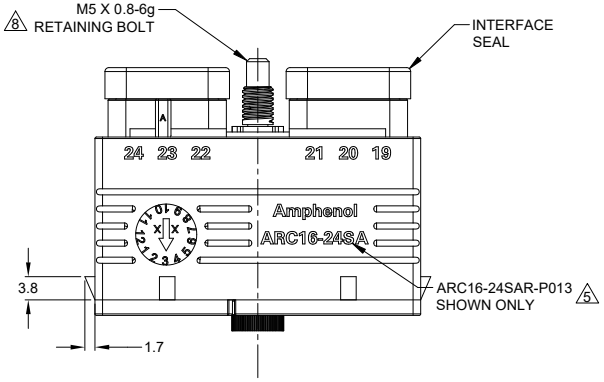
REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	-	RELEASE NEW DRAWING	05/APR/21	SULLEN	TOMMY











NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:
   HOUSING: THERMOPLASTIC, BLACK
   SEAL: SILICONE RUBBER
   CLIP: STAINLESS STEEL
   BOLD: STAINLESS STEEL

2. MODIFICATIONS: REDUCE DIA. WIRE SEAL;
   INTERFACE SEALS ARE BONDED TO
   PLUG HOUSING

3. SPECIFICATIONS:
   3.1 CURRENT RATING: 13 AMPS
   3.2 OPERATING TEMPERATURE: -55°C TO +125°C
   3.3 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC
   3.4 INSULATION RESISTANCE: 1000 MEGOHMS MIN @ 25°C
   3.5 MOISTURE RESISTANCE:
   IP68 (IM OF WATER FOR A PERIOD OF 24 HOURS, MATED CONDITION)
   IP69K(MATED CONDITION)
   3.6 MATING CYCLE DURABILITY: 100 CYCLES
   3.7 RoHS COMPLIANT

4. MATING PART: ARC12-24PX* RECEPTACLE
   (X = A,B,C,D KEYS ; * = ALL MODIFICATIONS)

5. SEE SHEET 2 FOR OTHER KEY ARRANGEMENTS

6. CONTACT SIZE AND REAR SEAL WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE
16	1.35 mm (.053 in)	3.05 mm (.120 in)	14 - 20 AWG (2.0 - 0.5 mm^2)

7. PLUG IS SUPPLIED WITH DUST CAP

8. MATING TORQUE REQUIREMENT: 25 - 28 IN-LB [2.82 - 3.16 Nm]

9. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY

	SEE SHEET 2		
	PART NUMBER	DESCRIPTION	ITEM
QUANTITY	MATERIALS LIST		

UNLESS OTHERWISE SPECIFIED
1) All dimensions are in metric(mm).
2) Tolerances are as follows:
1 PL DEC ±0.30 | Fractions ±1/64
2 PL DEC ±0.15 | Angles ±1°
3 PL DEC ±0.08
3) Note reference = X

MATERIAL SPECIFICATIONS:

PROCESS SPECIFICATIONS:

NEXT ASSY:

SIGNATURES		DATE
DRAWN:	SULLEN.ZHANG	05/APR/21
CHECKED:	ORION.LI	06/APR/21
ENGINEER:		
APPROVAL:	TOMMY.XIE	07/APR/21
CUSTOMER:		

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Clinton Township, MI 48036

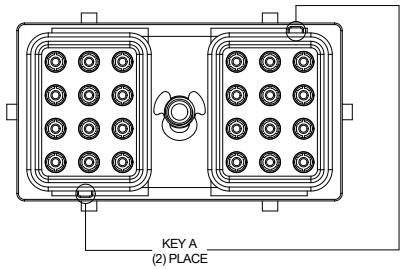
24 POS, PLUG, SOCKET,ARC SERIES, KEYED, RD SEAL,BLACK

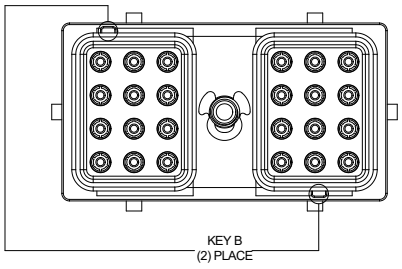
SIZE	TYPE	DWG NO:	REVISION
B	C-	ARC16-24SXR-P013	A1

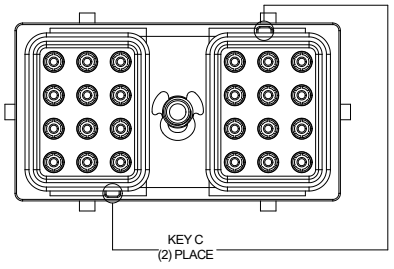
SCALE: NONE SHEET 1 OF 2

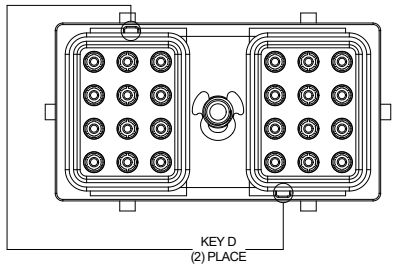
TITLE: 24 POS, PLUG, SOCKET,ARC SERIES,KEYED, RD SEAL,BLACK
DWG NO: ARC16-24SXR-P013
REV: A1
SH: 1
OF: 2

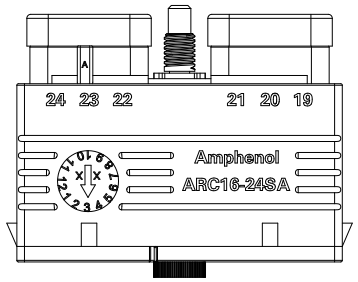
REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	-	RELEASE NEW DRAWING	05/APR/21	SULLEN	TOMMY

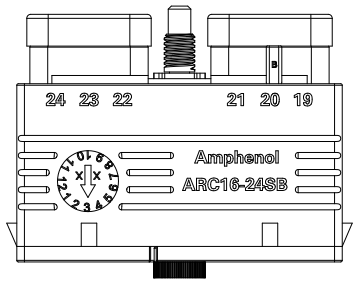


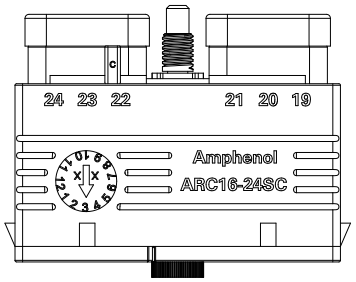


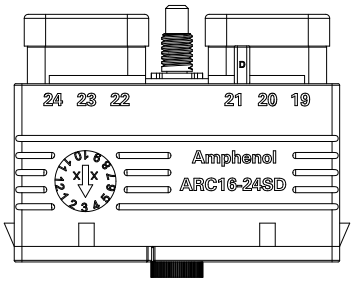












ARC16-24SXR-P013 VARIANTS	
PART NUMBER	REF
ARC16-24SAR-P013	DRC16-24SAE-P013

ARC16-24SXR-P013 VARIANTS	
PART NUMBER	REF
ARC16-24-SBR-P013	DRC16-24-SBE-P013

ARC16-24SXR-P013 VARIANTS	
PART NUMBER	REF
ARC16-24SCR-P013	DRC16-24SCE-P013

ARC16-24SXR-P013 VARIANTS	
PART NUMBER	REF
ARC16-24SDR-P013	DRC16-24SDE-P013

	ARC16-24SXR-P013		
	PART NUMBER	DESCRIPTION	ITEM
QUANTITY	MATERIALS LIST		

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2 PL DEC ±0.15 | Angles ±1°
3 PL DEC ±0.08
3) Note reference = X

MATERIAL SPECIFICATIONS:

PROCESS SPECIFICATIONS:

NEXT ASSY:

SIGNATURES		DATE
DRAWN:	SULLEN.ZHANG	05/APR/21
CHECKED:	ORION.LI	06/APR/21
ENGINEER:		
APPROVAL:	TOMMY.XIE	07/APR/21
CUSTOMER:		

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Clinton Township, MI 48036

24 POS, PLUG, SOCKET,ARC SERIES, KEYED, RD SEAL,BLACK

SIZE	TYPE	DWG NO:	REVISION
B	C-	ARC16-24SXR-P013	A1

SCALE: NONE SHEET 2 OF 2

TITLE: 24 POS, PLUG, SOCKET,ARC SERIES,KEYED, RD SEAL,BLACK
DWG NO: ARC16-24SXR-P013
REV: A1
SH: 2
OF: 2

AT Series™ - Contact Size 16 Options

Machined Contacts, Sockets & Pins				
Part Number	**Description**	**Size**	**AWG**	**Type**
AT60-215-1631	Male Contact - Pin, Gold-plated	16	14	Machined
AT62-209-1631	Female Contact - Socket, Gold-plated	16	14	Machined
AT60-215-16141	Male Contact - Pin, Nickel-plated	16	14	Machined
AT62-209-16141	Female Contact - Socket, Nickel-plated	16	14	Machined
AT60-202-1631	Male Contact - Pin, Gold-plated	16	16-20	Machined
AT62-201-1631	Female Contact - Socket, Gold-plated	16	16-20	Machined
AT60-202-16141	Male Contact - Pin, Nickel-plated	16	16-20	Machined
AT62-201-16141	Female Contact - Socket, Nickel-plated	16	16-20	Machined
AT60-202-1631-22	Male Contact - Pin, Gold-plated	16	22-24	Machined
AT62-201-1631-22	Female Contact - Socket, Gold-plated	16	22-24	Machined
AT60-202-16141-22	Male Contact - Pin, Nickel-plated	16	22-24	Machined
AT62-201-16141-22	Female Contact - Socket, Nickel-plated	16	22-24	Machined

Tooling - Machined Contacts		
Part	**Part Number**	**Description**
	CA-5D12	Universal Hand Crimp Tool, Size 12/16/20 (Machined contacts only)
	CA-5E12	Pneumatic Crimp Tool, Size 12/16/20 (Machined contacts only)

Contact Removal Tools		
Part	**Part Number**	**Description**
	ATRT-100	Used for removal of contacts for A Series™ products
	AT11-310-1605	Contact Removal Tool, Plastic, Size 16
	A114017	Sealing Plug, Size 16, White

Stamped & Formed Contacts, Sockets & Pins				
Part Number	**Description**	**Size**	**AWG**	**Type**
AT60-14-0144	Male Contact - Pin, Gold-plated	16	14-16	Stamped & Formed
AT62-14-0144	Female Contact - Socket, Gold-plated	16	14-16	Stamped & Formed
AT60-14-0122	Male Contact - Pin, Nickel-plated	16	14-16	Stamped & Formed
AT62-14-0122	Female Contact - Socket, Nickel-plated	16	14-16	Stamped & Formed
AT60-16-0144	Male Contact - Pin, Gold-plated	16	16-18	Stamped & Formed
AT62-16-0144	Female Contact - Socket, Gold-plated	16	16-18	Stamped & Formed
AT60-16-0122	Male Contact - Pin, Nickel-plated	16	16-18	Stamped & Formed
AT62-16-0122	Female Contact - Socket, Nickel-plated	16	16-18	Stamped & Formed
AT60-16-0644	Male Contact - Pin, Gold-plated	16	18-20	Stamped & Formed
AT62-16-0644	Female Contact - Socket, Gold-plated	16	18-20	Stamped & Formed
AT60-16-0622	Male Contact - Pin, Nickel-plated	16	18-20	Stamped & Formed
AT62-16-0622	Female Contact - Socket, Nickel-plated	16	18-20	Stamped & Formed
AT60-16-0844	Male Contact - Pin, Gold-plated	16	20-22	Stamped & Formed
AT62-16-0844	Female Contact - Socket, Gold-plated	16	20-22	Stamped & Formed
AT60-16-0822	Male Contact - Pin, Nickel-plated	16	20-22	Stamped & Formed
AT62-16-0822	Female Contact - Socket, Nickel-plated	16	20-22	Stamped & Formed

Tooling - Stamped & Formed Contacts		
Part	**Part Number**	**Description**
	MFX-3950	Crimp Die - Size 16, 18-20AWG (S&F contacts only)
	MFX-3953	Crimp Die - Size 16, 16-18AWG (S&F contacts only)
	MFX-3975	Crimp Die - Size 16, 14-16AWG (S&F contacts only)
	MFX-3990	Crimp Die - Size 16, 20-22AWG (S&F contacts only)
	ATT-16-00	Hand Crimp Tool - Size 16, 14-16AWG (S&F contacts only)
	ATT-16-01	Hand Crimp Tool - Size 16, 18-20AWG (S&F contacts only)
	ATT-1612-03	Hand Crimp Tool - Size 16, 20-22AWG (S&F contacts only)

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09/2021