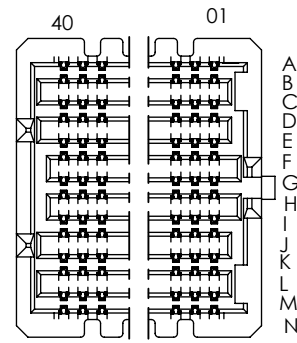
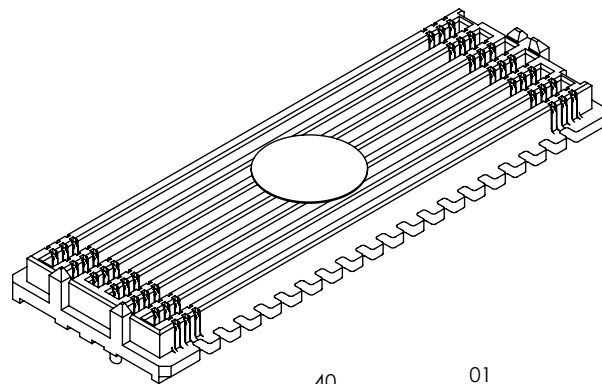


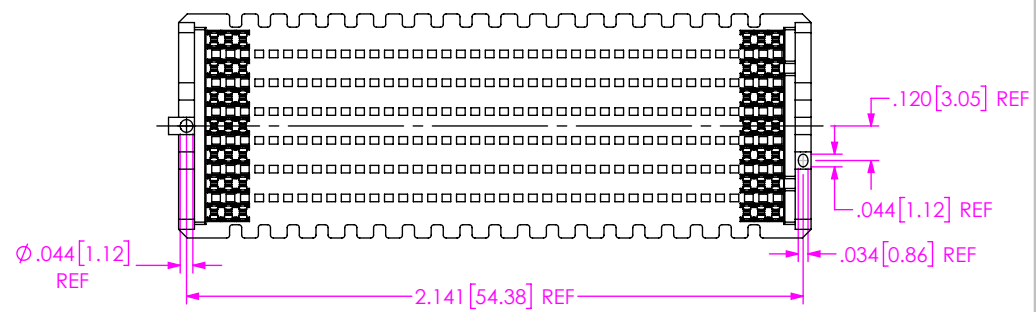
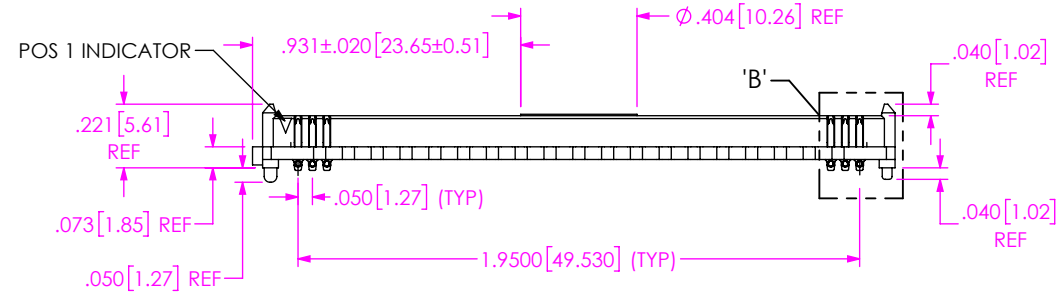
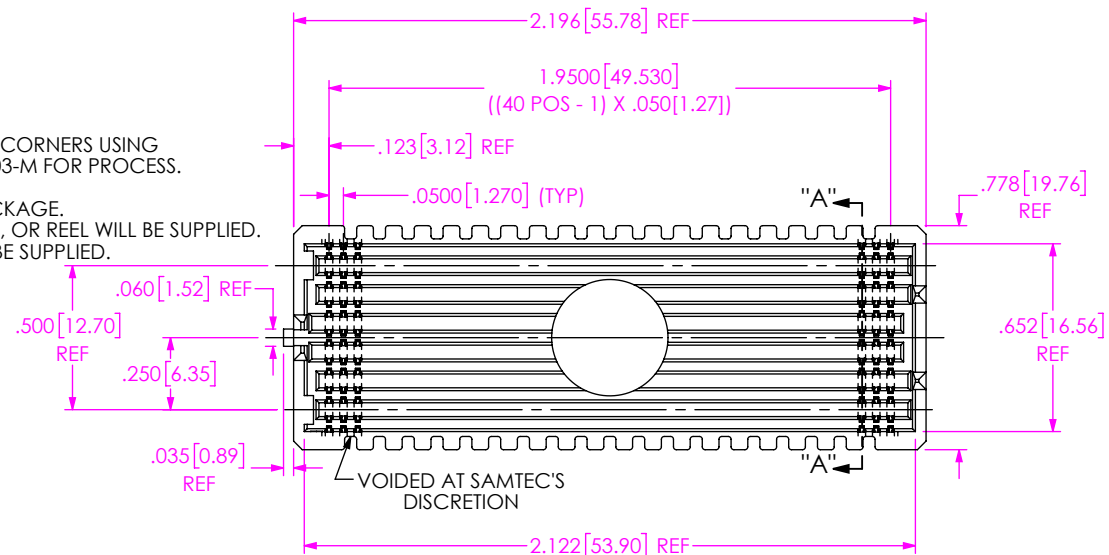
DO NOT  
SCALE FROM  
THIS PRINT

- NOTES:
1. **STANDARD PART SET UP AS ASP.**  
**LIKE PART: SEAM-40-02.0-STL-14-1-A-K-TR**
  2. REPRESENTS A CRITICAL DIMENSION.
  3. MINIMUM PUSHOUT FORCE: 0.50 LBS.
  4. MEASURED FIRST & LAST POSITIONS ONLY, ALL ROWS.
  5. DIMENSION MUST BE MEASURED IN THE FOUR OUTSIDE CORNERS USING INSPECTION FIXTURE AT-1817-836-2, USE CO-AU-WI-2003-M FOR PROCESS.
  6. PARTS TO BE PACKAGED IN TAPE & REEL.  
ATTACH LABEL "SEAX-0001" TO EACH TAPE & REEL PACKAGE.
  7. FOR QUANTITIES UP TO 49 PIECES, NO LEADER, TRAILER, OR REEL WILL BE SUPPLIED.  
FOR QUANTITIES 50-124, NO LEADER OR TRAILER WILL BE SUPPLIED.

SOME CENTER FEATURES  
NOT SHOWN FOR CLARITY



-14 ROW DETAIL



| ITEM NO. | PART NUMBER               | QUANTITY | MATERIAL                     |
|----------|---------------------------|----------|------------------------------|
| 1        | SEAM-40-02.0-14-A         | 1.0000   | LCP, UL 94 VO, COLOR: BLACK  |
| 2        | NEW-SUB-T-1M36-02.0-STL-1 | 560.00   | COPPER ALLOY / LEADED SOLDER |
| 3        | K-DOT-.404-.500-.005      | 1.0000   | POLYIMIDE FILM               |
| 4        | CT-SEAM185MS              | .00571   | CONDUCTIVE POLYMER           |

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 [0.3] 2°  
.XXX: ±.005 [0.13]  
.XXXX: ±.0020 [0.051]

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DO NOT SCALE DRAWING SHEET SCALE: 3:2

PLATING:  
CONTACT AREA: .000030 GOLD OVER .000050 NICKEL  
REMAINDER: .000200 REF TIN/LEAD (90/10) OVER .000050 NICKEL

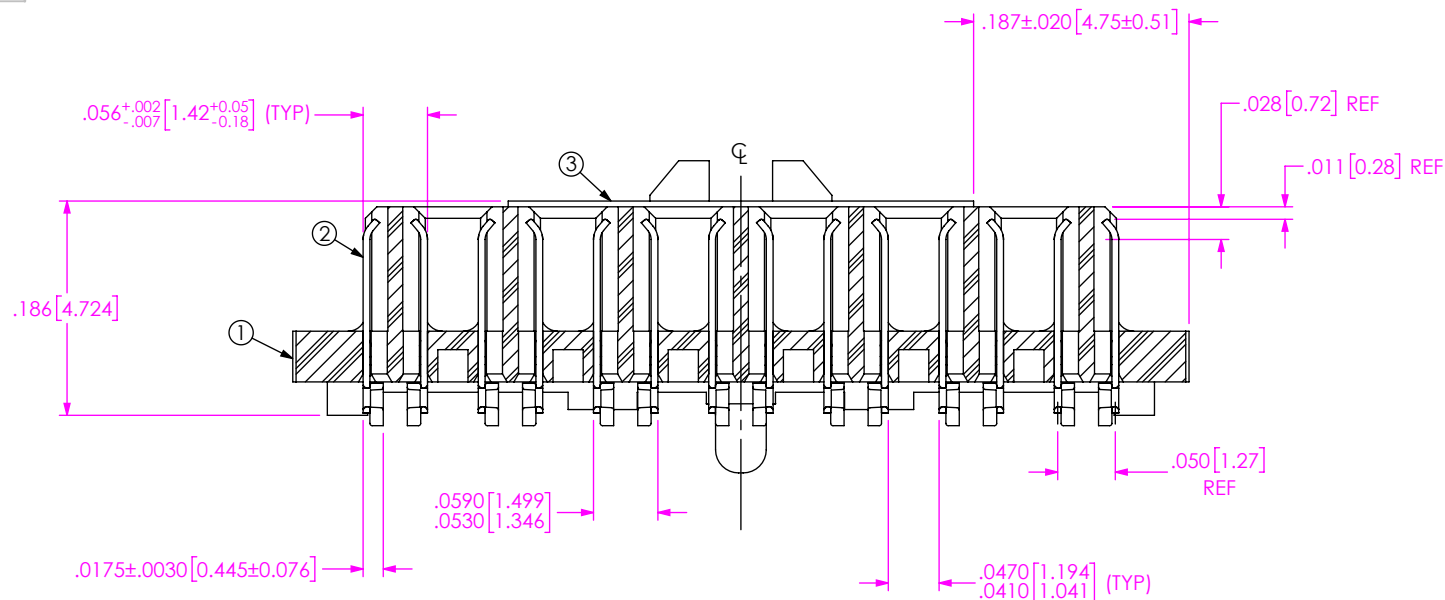
SOLDER COMP: 63% TIN / 37% LEAD

F:\DWG\MISC\MKTG\ASP-208521-01-MKT.SLDDRW

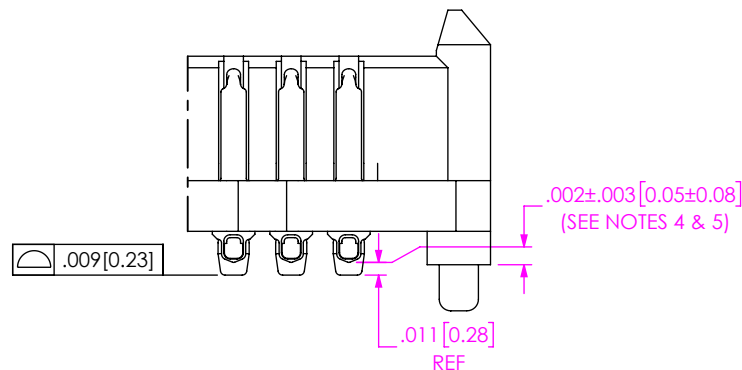


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PHONE: 812-944-6733 FAX: 812-948-5047  
e-Mail: info@SAMTEC.com code 55322

|                 |                        |
|-----------------|------------------------|
| DESCRIPTION:    | MODIFIED SEAM ASSEMBLY |
| DWG. NO.        | ASP-208521-01          |
| BY: J. BROWNING | 01/21/2019             |
| SHEET 1 OF 4    |                        |



SECTION "A"-"A"  
SCALE 6 : 1



DETAIL 'B'  
SCALE 6 : 1

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

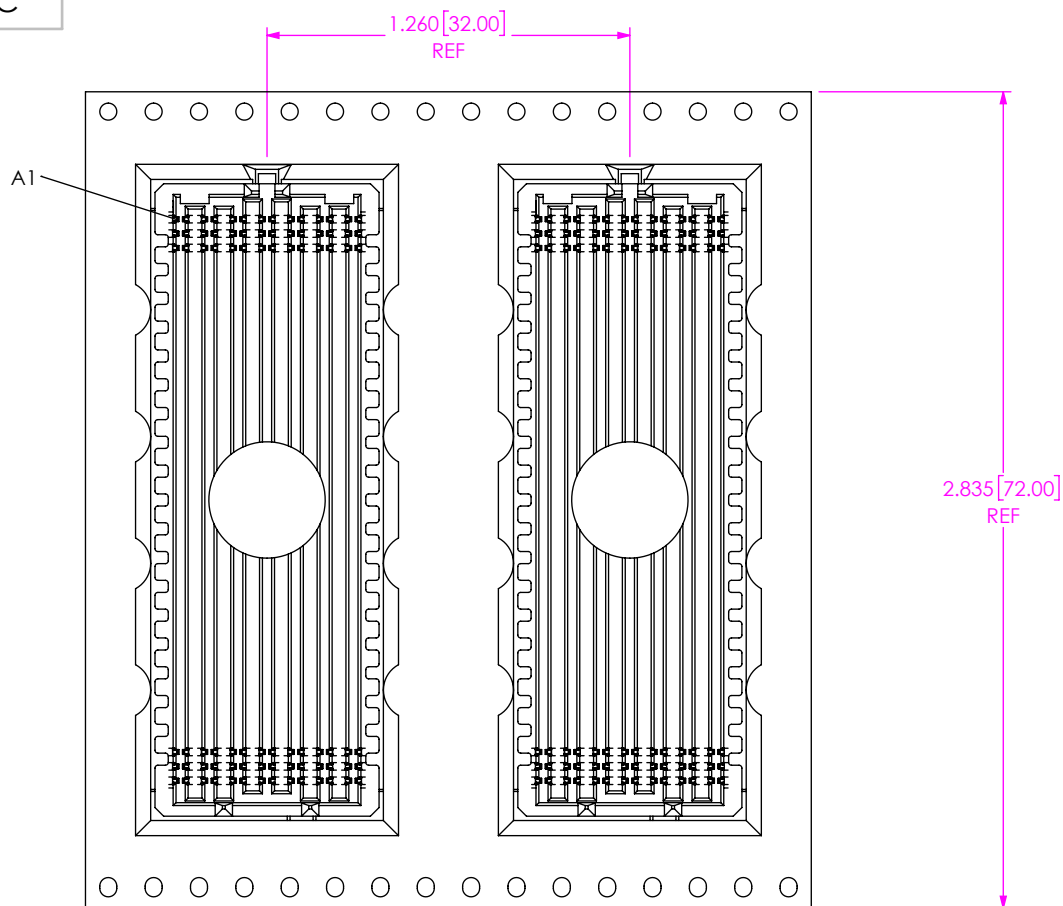
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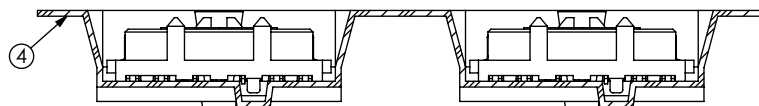
DESCRIPTION:  
MODIFIED SEAM ASSEMBLY

DWG. NO. ASP-208521-01





USER DIRECTION OF UN-REELING  
POCKET NOT DETAILED



PACKAGING VIEW

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SHEET SCALE: 3:1

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