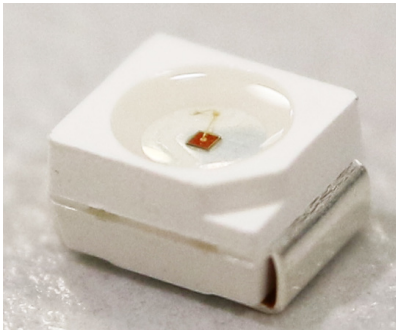
CLM1B-RKW/AKW: PLCC2 1 IN 1 SMD LED



PRODUCT DESCRIPTION

SMD LEDs is packaged in the industry standard package. These LEDs have high reliability performance and are designed to work under a wide range of environmental conditions.
This high reliability feature makes them ideally suited to be used under illumination application conditions.

Its wide viewing angle makes these LEDs ideally suited for channel letter, or general backlighting and illumina-tion applications. The flat top emitting surface makes it easy for these LEDs to mate with light pipes.

FEATURES

- Size (mm): 3.2 X 2.8
- Color and Typical Dominant Wavelength:
  Red (624nm)
  Amber (591nm)
- Luminous Intensity (mcd)
  CLM1B-RKW:(450-1120)
  CLM1B-AKW:(450-1120)
- Lead - Free
- RoHS Compliant

APPLICATIONS

- Channel Letter
- Architectural Lighting

Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com

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ABSOLUTE MAXIMUM RATINGS (T_A = 25°C)

Items	Symbol	Absolute Maximum Rating	Unit
		Red/Amber	
Forward Current	I_F	50	mA
Peak Forward Current [Note]	I_{FP}	200	mA
Reverse Voltage	V_R	5	V
Power Dissipation	P_D	130	mW
Operation Temperature	T_{opr}	-40 ~ +100	°C
Storage Temperature	T_{stg}	-40 ~ +100	°C
Junction Temperature	T_J	110	°C
Junction/Ambient	R_{THJA}	450	°C/W
Junction/Solder Point	R_{THJS}	300	°C/W
Electrostatic Discharge Classification (MIL-STD-883E)	ESD	Class 2	

Note:

1. Pulse width ≤0.1 msec, duty ≤1/10.

TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS (T_A = 25°C)

Characteristics	Color	Symbol	Condition	Unit	Minimum	Typical	Maximum
Forward Voltage	RKW/AKW	V_F	I_F = 20 mA	V		2.1	2.6
Reverse Current	RKW/AKW	I_R	V_R = 5 V	μA			10
Dominant Wavelength	RKW	λ_D	I_F = 20 mA	nm	618	624	630
	AKW	λ_D	I_F = 20 mA	nm	584	591	596
Luminous Intensity	RKW	I_V	I_F = 20 mA	mcd	450	650	
	AKW	I_V	I_F = 20 mA	mcd	450	750	

* Continuous reverse voltage can cause LED damage.

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INTENSITY BIN LIMIT

Red(20 mA) - CLM1B-RKW			Amber (20 mA) - CLM1B-AKW		
Bin Code	Min.(mcd)	Max.(mcd)	Bin Code	Min.(mcd)	Max.(mcd)
Ua	450	560	Ua	450	560
Ub	560	710	Ub	560	710
Va	710	900	Va	710	900
Vb	900	1120	Vb	900	1120

* Tolerance of measurement of luminous intensity is ±10%

COLOR BIN LIMIT

Red (20 mA) - CLM1B-RKW			Amber (20 mA) - CLM1B-AKW		
Bin Code	Min.(nm)	Max.(nm)	Bin Code	Min.(nm)	Max.(nm)
RA	618	630	A2	584	587
			A3	587	590
			A4	590	593
			A5	593	596

* Tolerance of measurement of dominant wavelength is ±1 nm

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ORDER CODE TABLE

Color	Kit Number	Luminous Intensity (mcd)		Dominant Wavelength			
		Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)
Red	CLM1B-RKW-CUaVbAA3	450	1120	RA	618	RA	630
Red	CLM1B-RKW-CUbVbAA3	560	1120	RA	618	RA	630

Color	Kit Number	Luminous Intensity (mcd)		Dominant Wavelength			
		Min.	Max.	Color Bin	Min. (nm)	Color Bin	Max. (nm)
Amber	CLM1B-AKW-CUaVb253	450	1120	A2	584	A5	596
Amber	CLM1B-AKW-CUbVb353	560	1120	A3	587	A5	596
Amber	CLM1B-AKW-CVaVb353	710	1120	A3	587	A5	596

Notes:

- The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- Please refer to the HB LED Lamp Reliability Test Standards document for reliability test conditions.
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.

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GRAPHS

The data below are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.

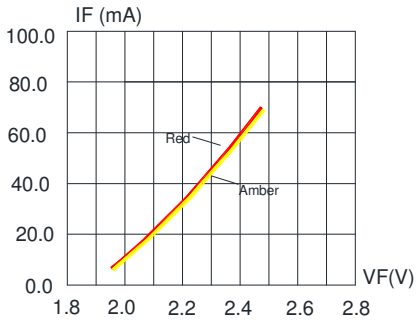


FIG.1 FORWARD CURRENT VS.

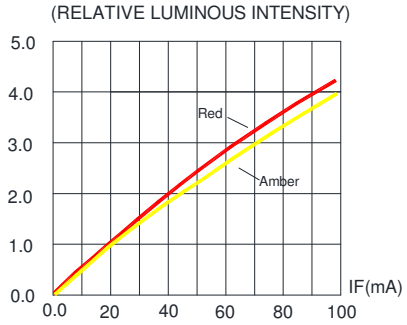


FIG.2 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

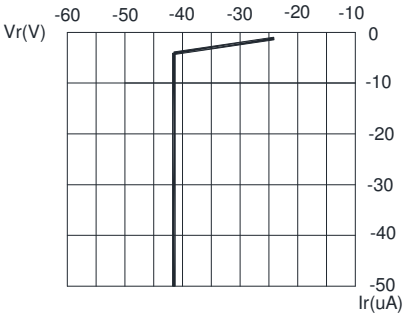


FIG.3 RED&AMBER REVERSE CURRENT VS. REVERSE VOLTAGE.

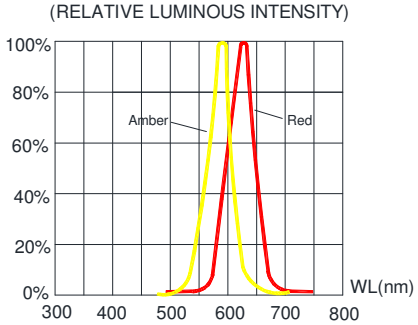


FIG.4 RELATIVE LUMINOUS INTENSITY VS. WAVELENGTH.

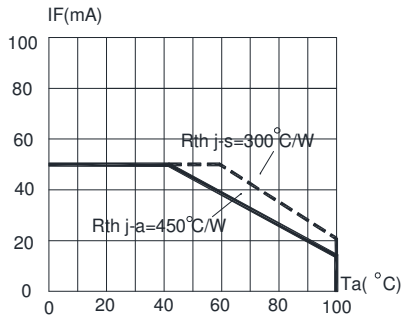


FIG.5 RED&AMBER MAXIMUM FORWARD DC CURRENT VS AMBIENT TEMPERATURE (Tjmax=110°C)

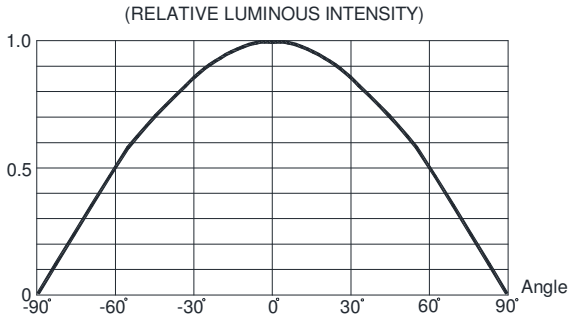
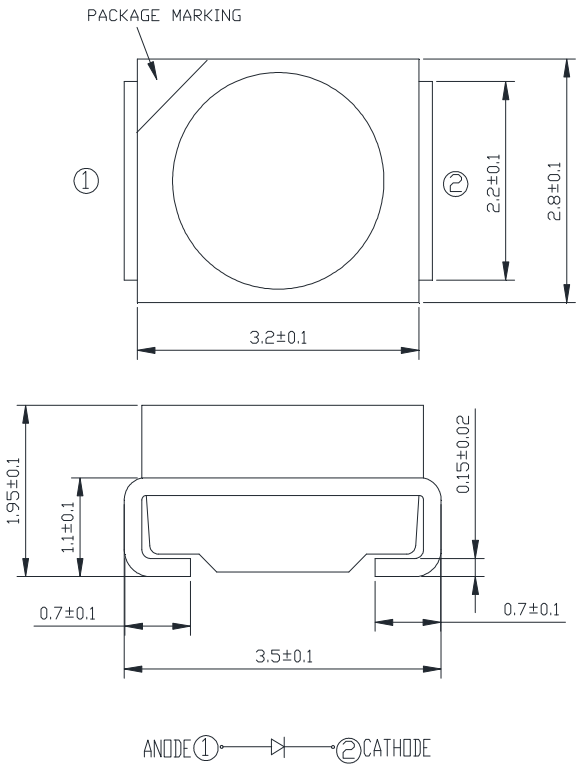


FIG.6 FAR FIELD PATTERN

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MECHANICAL DIMENSIONS

All dimensions are in mm.



NOTES

RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

Vision Advisory

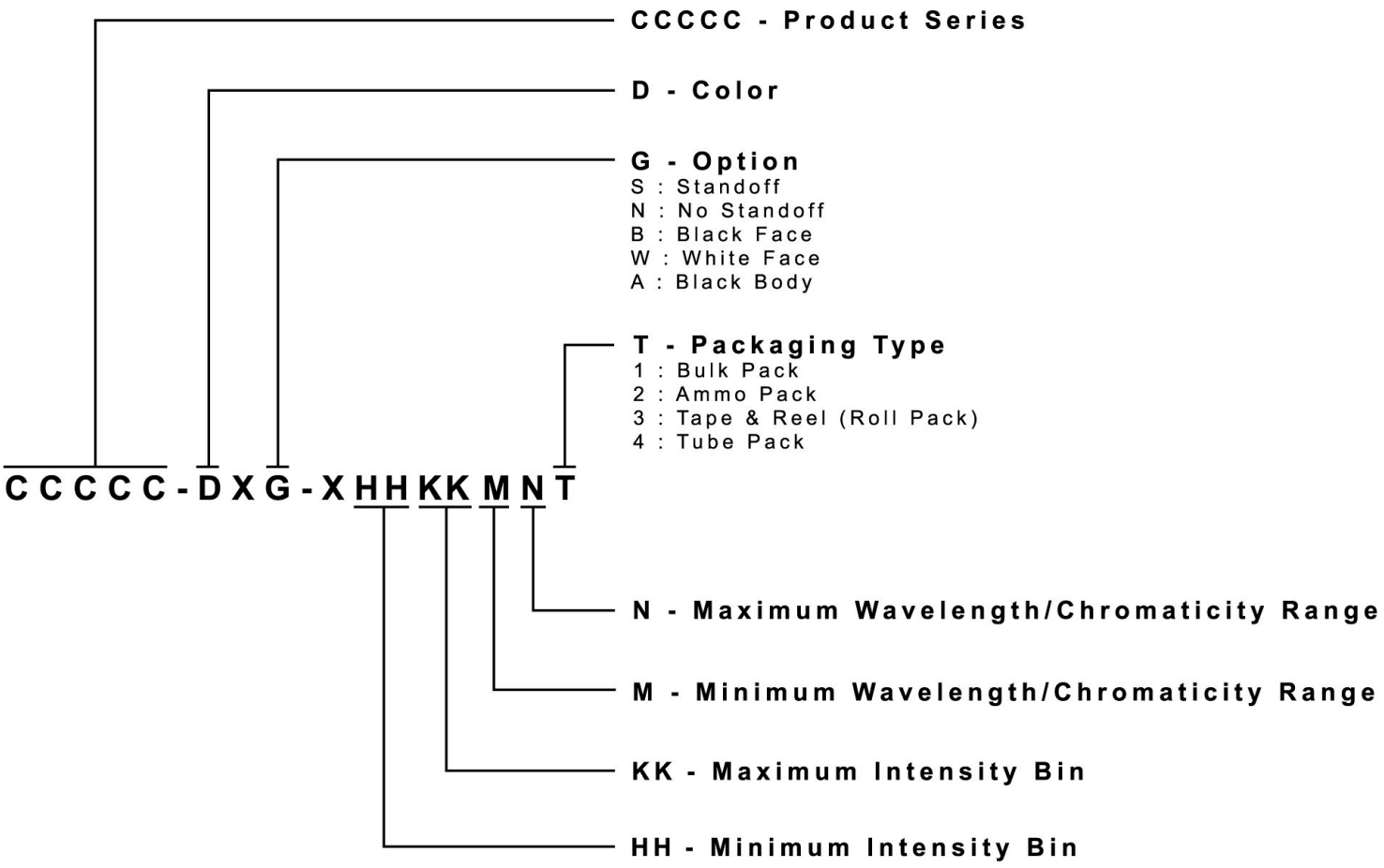
WARNING: Do not look at an exposed lamp in operation. Eye injury can result.

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KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options.

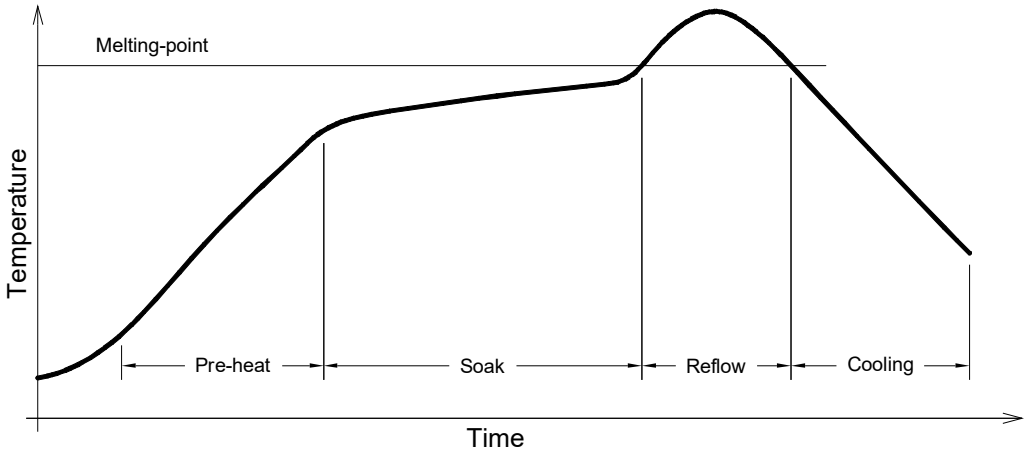
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:



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REFLOW SOLDERING

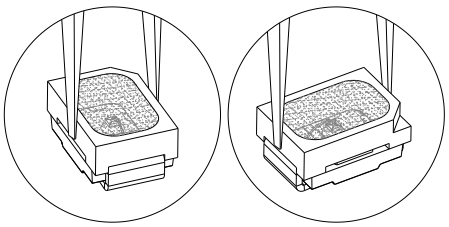
- The CLM1B-RKW/AKW is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



Use only with CLM1B-RKW/AKW

Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 235°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 45s max

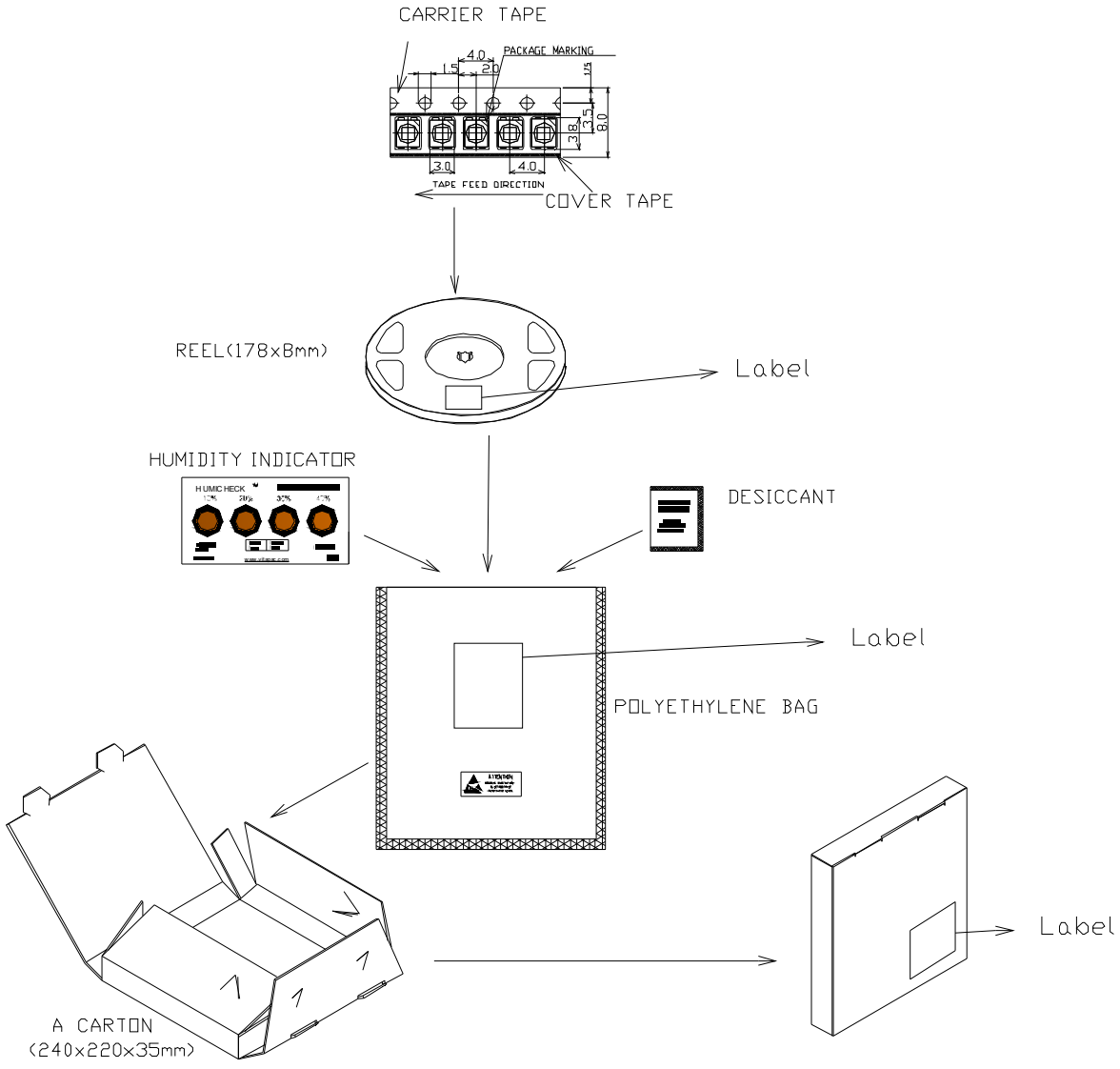
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:
- Please refer to the HB LED Lamp Soldering & Handling document for information about how to use this LED product safely.



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PACKAGING

- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shock during transportation.
- The boxes are not water resistant, and they must be kept away from water and moisture.
- The reel pack is applied in SMD LED.
- Max 2000 pcs per reel.



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