

**RA20 4800A** (Outline Drawing)



**RA20 4800A General Purpose Rectifier**  
4800 Amperes Average, 1200 Volts

**Description:**

Powerex General Purpose Rectifiers are designed for high blocking voltage capability with low forward voltage to minimize conduction losses. The hermetic Pow-R-Disc devices can be mounted using commercially available clamps and heatsinks.

**Features:**

- Low Forward Voltage
- Low Thermal Impedance
- Hermetic Packaging
- Excellent Surge and  $I^2t$  Ratings

**Applications:**

- Power Supplies
- Motor Control
- Free Wheeling Diode
- Battery Chargers
- Resistance Welding

**Ordering Information:**

Select the complete ten digit module part number from the table below.  
Example: RA201248XX is a 1200V 4800 A General Purpose Rectifier

Type	Voltage $V_{RRM}$ (Volts)	Current $I_{T(av)}$ (A)	Typical Recovery Time $t_{RR}$ ( $\mu$ sec)
RA20	06 through 12	48	XX
	600V through 1200V	4800A	16 $\mu$ sec typical



**RA20  
4800A**

Powerex, Inc., 173 Pavilion Lane, Youngwood, Pennsylvania 15697 (724) 925-7272  
www.pwr.com

**General Purpose Rectifier  
4800 Amperes Average  
1200 Volts**

### Absolute Maximum Ratings

Characteristics	Symbol	Units
Non-Repetitive Transient Peak Reverse Blocking Voltage	$V_{RSM}$ $V_{RRM} + 200V$	Volts
RMS Forward Current, $T_C = 98^\circ C$	$I_{F(RMS)}$	7535 Amperes
Average Current 180° Sine Wave, $T_C = 98^\circ C$	$I_{F(AV)}$	4800 Amperes
RMS Forward Current, $T_C = 55^\circ C$	$I_{F(RMS)}$	9420 Amperes
Average Current 180° Sine Wave, $T_C = 55^\circ C$	$I_{F(AV)}$	6000 Amperes
Peak One Cycle Surge Forward Current (Non-Repetitive) 60 Hz	$I_{FSM}$	49000 Amperes
Peak One Cycle Surge Forward Current (Non-Repetitive) 50 Hz	$I_{FSM}$	44600 Amperes
3 Cycle Surge Current	$I_{FSM}$	39200 Amperes
10 Cycle Surge Current	$I_{FSM}$	30600 Amperes
$I^2t$ (for Fusing) for One Cycle, 60 Hz	$I^2t$	$10.0 \times 10^6$ A <sup>2</sup> sec
Maximum $I^2t$ of Package ( $t = 8.3$ msec)	$I^2t$	$125 \times 10^6$ A <sup>2</sup> sec
Operating Temperature	$T_J$	-40 to +190 °C
Storage Temperature	$T_{stg}$	-40 to +200 °C
Approximate Weight		2.1 lb.
		950 G
Mounting Force		9000 to 11000 lb.
		4100 to 5000 kg.

Information presented is based upon manufacturers testing and projected capabilities.  
This information is subject to change without notice.  
The manufacturer makes no claim as to the suitability of use, reliability, capability,  
or future availability of this product.

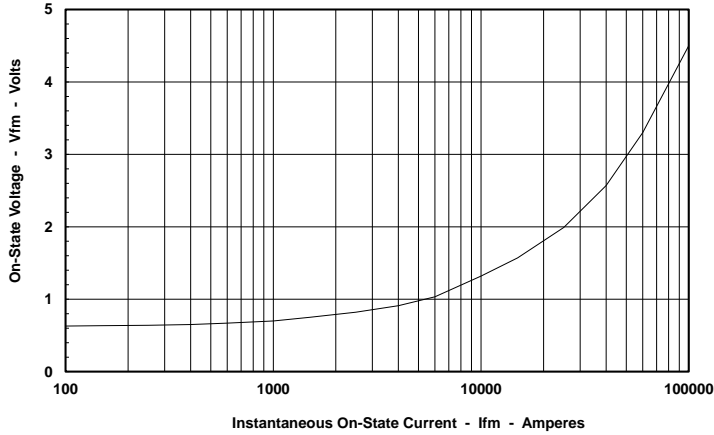
**Electrical Characteristics,  $T_J=25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Max.	Units
Repetitive Peak Reverse Leakage Current	$I_{RRM}$	$T_J=150^\circ\text{C}$ , $V_R = V_{RRM}$		150	mA
Peak On-State Voltage	$V_{FM}$	$I_{FM}=3000\text{A}$ , Duty Cycle < 0.1 %		1.05	V
Threshold Voltage, Low-level	$V_{(TO)1}$	$T_J = 190^\circ\text{C}$ , $I = 15\%I_{F(AV)}$ to $\pi I_{F(AV)}$		0.65128	V
Slope Resistance, Low-level	$r_{T1}$			0.06315	$\text{m}\Omega$
Threshold Voltage, High-level	$V_{(TO)2}$	$T_J = 190^\circ\text{C}$ , $I = \pi I_{F(AV)}$ to $I_{FSM}$		1.0168	V
Slope Resistance, High-level	$r_{T2}$			0.0383	$\text{m}\Omega$
$V_{TM}$ Coefficients, Low-level		$T_J = 190^\circ\text{C}$ , $I = 15\%I_{F(AV)}$ to $\pi I_{F(AV)}$	$A_1 =$	0.86976	
			$B_1 =$	-0.05790	
		$V_{FM} = A + B \ln I + C I + D \text{ Sqrt } I$	$C_1 =$	3.296E-05	
			$D_1 =$	0.006296	
$V_{TM}$ Coefficients, High-level		$T_J = 190^\circ\text{C}$ , $I = \pi I_{F(AV)}$ to $I_{FSM}$	$A_2 =$	0.18145	
			$B_2 =$	0.064997	
		$V_{FM} = A + B \ln I + C I + D \text{ Sqrt } I$	$C_2 =$	2.921E-05	
			$D_2 =$	0.002657	
Diode Reverse Recovery Time (Typical)	$t_{rr}$	$T_C = 25^\circ\text{C}$ , $I_{FM} = 1500\text{A}$ , $di_R/dt = -25\text{A}/\mu\text{s}$ , $T_p = 190 \mu\text{s}$		16 (Typical)	$\mu\text{s}$

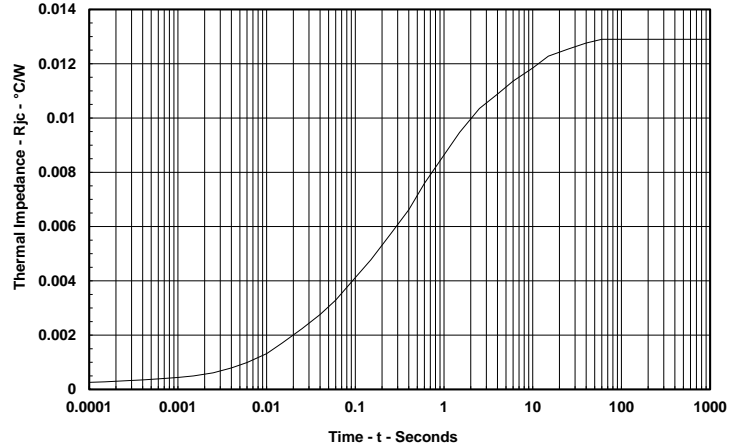
**Thermal Characteristics**

Maximum Thermal Resistance, Double Sided Cooling			Max.	Units
Junction-to-Case	$R_{\theta(J-C)}$		0.013	$^\circ\text{C}/\text{W}$
Case-to-Sink	$R_{\theta(C-S)}$		0.007	$^\circ\text{C}/\text{W}$

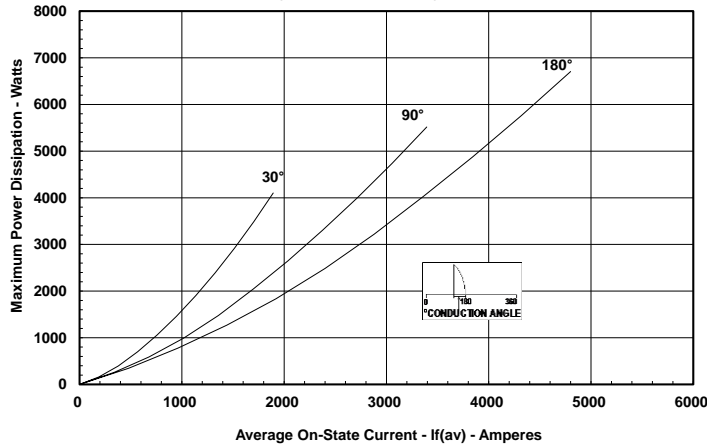
**Maximum On-State Forward Voltage Drop**  
( $T_j = 190^\circ\text{C}$ )



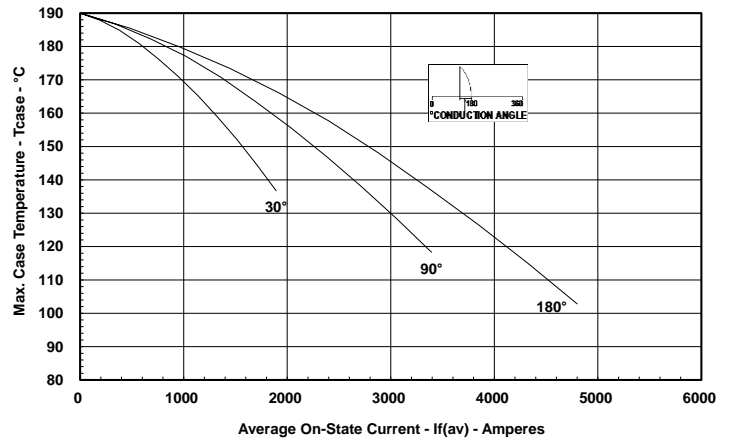
**Maximum Transient Thermal Impedance**  
(Junction to Case)



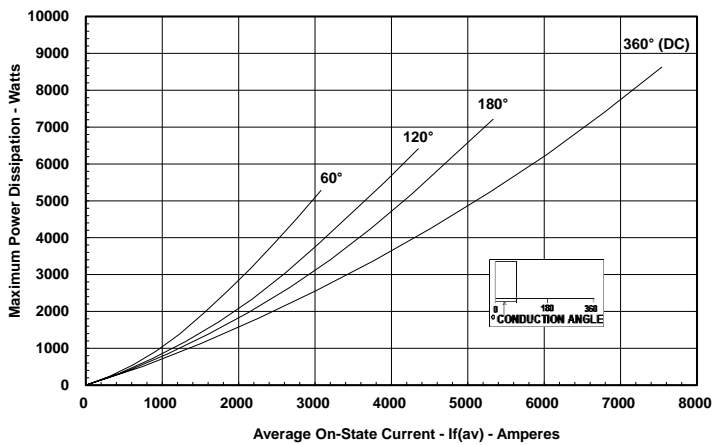
**Maximum On-State Power Dissipation**  
(Sinusoidal Waveform)



**Maximum Allowable Case Temperature**  
(Sinusoidal Waveform)



**Maximum On-State Power Dissipation**  
(Rectangular Waveform)



**Maximum Allowable Case Temperature**  
(Rectangular Waveform)

