



Henkel Corporation

Digi-Key Corp.  
701 Brooks Ave S  
Thief River Falls, MN 56701-2757  
United States

Customer Number: 469029  
Order number: 965521013  
Date: 04/21/2022

Dear Valued Customer:

We strive to provide you with the best-in-class transparency on our products. We continuously review our products and are also working proactively with our suppliers to continuously provide the most up-to-date information to meet the demands of a complex regulatory environment. As a result, our product information has been updated and you are receiving the current safety data sheet for the product(s) listed below which are subject to labeling provisions in your country or in accordance with Henkel global standards.

Please issue these sheets to all persons in your company who are responsible for industrial safety, health protection, and for handling these products. If you resell the product(s) (e.g. as wholesaler), please note that you are also obliged to inform your customers in the same manner.

Please note that exposure scenarios for substances which we have prepared a chemical safety assessment can be downloaded at [mysds.henkel.com](https://mysds.henkel.com). If applicable, the direct link can be found at the end of the safety data sheet.

Upon receipt of this updated safety data sheet all previous versions are no longer valid.

Best Regards,  
Henkel Product Safety & Regulatory Affairs

(If you would like to contribute to Henkel's sustainability efforts by switching from a paper version to the electronic version of SDS, please contact the local Customer Service representative.)

<u>Item Number</u>	<u>IDH Number</u>	<u>Product Description</u>
19873	230102	LOCTITE 3609

# Safety Data Sheet



Revision Number: 008.0

Issue date: 11/05/2021

## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product name:** LOCTITE 3609  
**Product type/use:** One-part epoxy  
**Restriction of Use:** None identified  
**Company address:**  
Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 230102  
**Item number:** 19873  
**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**DANGER:** HARMFUL IF SWALLOWED.  
CAUSES SKIN IRRITATION.  
MAY CAUSE AN ALLERGIC SKIN REACTION.  
CAUSES SERIOUS EYE IRRITATION.  
MAY CAUSE ALLERGY OR ASTHMA SYMPTOMS OR BREATHING DIFFICULTIES IF INHALED.  
MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
SKIN IRRITATION	2
EYE IRRITATION	2A
RESPIRATORY SENSITIZATION	1
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection. In case of inadequate ventilation wear respiratory protection.

**Response:** IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. If experiencing respiratory symptoms: Call a poison center or physician. Take off contaminated clothing.

**Storage:** Store in a well-ventilated place. Keep container tightly closed. Store locked up.

**Disposal:** Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

## 7. HANDLING AND STORAGE

**Handling:** Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

**Storage:** Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None	None	None	None
Reaction mass of 2-[[[2-[(2-aminoethyl)amino]ethyl]amino]carbonyl]-benzoic acid and 2,2'-[iminobis(2,1-ethanediyiminocarbonyl)]bi	None	None	None	None
Dipropylene glycol diglycidyl ether	None	None	None	None
Siloxanes and Silicones, di-Me, reaction products with silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
2,2'-[(1-Methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None

**Engineering controls:** Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.

**Respiratory protection:** Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Eye/face protection:** Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

**Skin protection:** Use impermeable gloves and protective clothing as necessary to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Red, Orange
<b>Odor:</b>	Mild, Petroleum
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not available.
<b>Vapor pressure:</b>	< 5.0 mm hg (20 °C (68°F))
<b>Boiling point/range:</b>	Not available.
<b>Melting point/ range:</b>	Not available.
<b>Specific gravity:</b>	1.1
<b>Vapor density:</b>	Not available.
<b>Flash point:</b>	> 93 °C (> 199.4 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not determined
<b>Flammable/Explosive limits - upper:</b>	Not determined
<b>Autoignition temperature:</b>	Not determined
<b>Flammability:</b>	Not applicable
<b>Evaporation rate:</b>	Not available.
<b>Solubility in water:</b>	Not miscible
<b>Partition coefficient (n-octanol/water):</b>	Not available.
<b>VOC content:</b>	0.22 %; 2.46 g/l
<b>Viscosity:</b>	Not available.
<b>Decomposition temperature:</b>	Not available.

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

### 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

#### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated (Up to 300 ml max per inner/primary package when shipped as originally packaged only)  
Hazard class or division: None  
Identification number: None  
Packing group: None

#### International Air Transportation (ICAO/IATA)

Proper shipping name: Environmentally hazardous substance, liquid, n.o.s. (Bisphenol-A Epichlorhydrin resin) (Up to 300 ml max per inner/primary package when shipped as originally packaged only)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III

#### Water Transportation (IMO/IMDG)

Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Bisphenol-A Epichlorhydrin resin) (Up to 300 ml max per inner/primary package when shipped as originally packaged only)  
Hazard class or division: 9  
Identification number: UN 3082  
Packing group: III  
Marine pollutant: Bisphenol-A Epichlorhydrin resin

### 15. REGULATORY INFORMATION

#### United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.

CERCLA/SARA Section 311/312: Immediate Health, Delayed Health

CERCLA/SARA Section 313: None above reporting de minimis.

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

#### Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

### 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,11,16

Prepared by: Product Safety and Regulatory Affairs

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