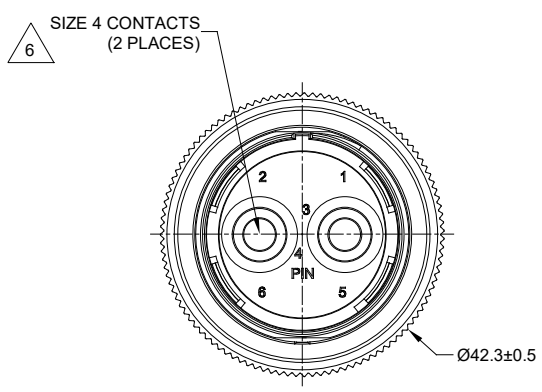
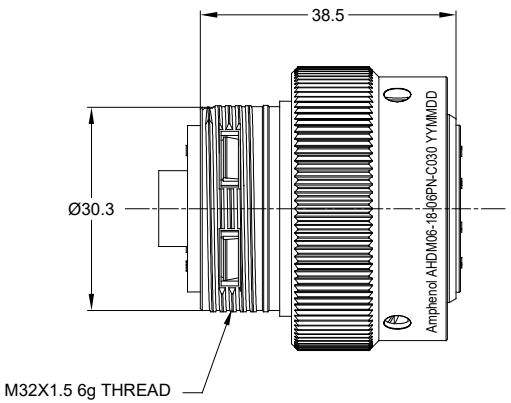
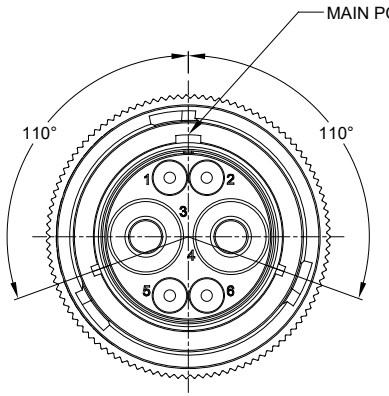
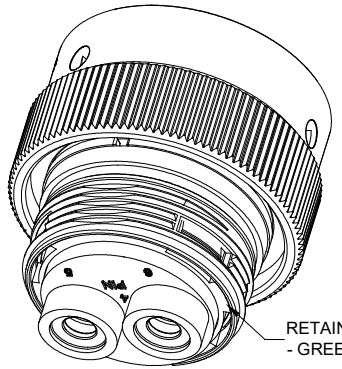
REVISIONS					
REV	ECO	DESCRIPTION	DATE	BY	APPR
A1	--	RELEASE NEW PRODUCT	13MAR20	ROOKIE	TOMMY
A2	--	REVISED MATING P/N NOTE	08/APR/20	JAH	DH









NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:
   SHELL: ZINC ALLOY, NICKEL PLATED
   COUPLING RING: ALUMINUM ALLOY, NICKEL PLATED
   INSERT AND RETAINING RING: THERMOPLASTIC
   SEAL: SILICONE RUBBER

2. MODIFICATIONS: THREADED HOUSING; NORMAL DIA. SEAL

3. SPECIFICATIONS:
   3.1 OPERATING TEMPERATURE: -55℃ TO +125℃.
   3.2 DIELECTRIC WITHSTANDING VOLTAGE: LESS THAN 2 MILLIAMPS CURRENT LEAKAGE @ 1500 VOLTS AC.
   3.3 INSULATION RESISTANCE: 1000 MEGOHM MIN @ 25℃.
   3.4 MOISTURE RESISTANCE: IP67&IP69K (MATED CONDITION).
   3.5 MATING CYCLE DURABILITY: 100 CYCLES
   3.6 RoHS COMPLIANT

4. MATING PART: AHDM04-18-06S* (* = SEAL TYPE) (C030 OPTION)

5. ALL DIMENSIONS ARE FOR REFERENCE USE ONLY.

6. CONTACT SIZE AND WIRE RANGE:

CONTACT SIZE	MIN. INSUL O.D.	MAX. INSUL O.D.	TYPICAL WIRE RANGE	CURRENT RATING
4	6.63 mm (.261in)	7.41 mm (.292 in)	4-6 AWG	100 AMPS

	AHDM06-18-06PN-C030	HD36-18-6PN-C030	
	PART NUMBER	DESCRIPTION	ITEM
QUANTITY	MATERIALS LIST		

UNLESS OTHERWISE SPECIFIED
1) All dimensions are in metric(mm).
2) Tolerances are as follows:
1 PL DEC ±0.30 | Fractions ±1/64
2 PL DEC ±0.15 | Angles ±1°
3 PL DEC ±0.08
3) Note reference = X

MATERIAL SPECIFICATIONS:

PROCESS SPECIFICATIONS:

NEXT ASSY:

SIGNATURES		DATE
DRAWN:	ROOKIE	13MAR20
CHECKED:	ORION	13MAR20
ENGINEER:		
APPROVAL:	TOMMY	13MAR20
CUSTOMER:		

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Amphenol

Sine Systems - www.amphenol-sine.com
44724 Morley Drive
Clinton Township, MI 48036

DURAMATE, PLUG, SIZE 18, 02 PIN,
NORMAL SEAL, WIDE THD ADAPTER

SIZE	TYPE	DWG NO:	REVISION
B	C-	AHDM06-18-06PN-C030	A2

SCALE: NONE SHEET 1 OF 1

TITLE: PLUG, 18 SZ 02 PIN, N, WIDE THD
DWG NO: AHDM06-18-06PN-C030
REV: A2
SH: 1
OF: 1

DuraMate™ ATHD Series™ - Contact Size 4 Options

Machined Contacts, Pins and Sockets					
Part Number	**Description**	**Size**	**AWG**	**Type**	**Amps**
AT60-203-04141-4	Male Contact - Pin, Copper Alloy, Nickel-Plated	4	4	Machined	100A
AT60-204-0490	Male Contact - Pin, Copper Alloy, Nickel-Plated	4	6	Machined	100A
AT62-203-04141-4	Female Contact - Socket, Copper Alloy, Nickel-Plated	4	4	Machined	100A
AT62-203-04141	Female Contact - Socket, Copper Alloy, Nickel-Plated	4	6	Machined	100A

Tooling - Machined Contacts		
Part	**Part Number**	**Description**
	WA23	Heavy Duty Pneumatic Crimp Tool -Uses Universal Positioner Part No. WA23-101DA and Crimp Locator MFX-3961
	WA23-138DA	Die Assembly -for Heavy Duty Pneumatic Crimp Tool, Size 4
	WA23-11	Contact Locator, Size 4
	96-978-22	Crimper and Dies -for Size 10mm²-185mm² Wires

Contact Removal Tools		
Part	**Part Number**	**Description**
	AT11-027-0405	Contact Removal Tool, Plastic, Size 4, 4AWG

Amphenol Sine Systems
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12/2021