Product data sheet



HL18T-P2G3BB

SureSense

HYBRID PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ

Ordering information

Type	Part no.
HL18T-P2G3BB	1079923

Other models and accessories ➜ www.sick.com/SureSense

Detailed technical data

Features

Device type	Photoelectric sensors
Sensor/ detection principle	Photoelectric retro-reflective sensor, Dual lens
Dimensions (W x H x D)	16.2 mm x 45.5 mm x 31.8 mm
Housing design (light emission)	Hybrid
Thread diameter (housing)	M18
Housing color	Blue
Sensing range max.	0.1 m ... 3 m [1]
Sensing range	0.1 m ... 2.5 m [1]
Type of light	Visible red light
Light source	PinPoint LED [2]
Light spot size (distance)	60 mm x 120 mm (3 m)
Wave length	631 nm
Adjustment	
Potentiometer, right	Sensitivity
Potentiometer, left	None
Special applications	Detecting transparent objects
Special features	Signal strength light bar

[1] Reflector PL80A.
[2] Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage	10 V DC ... 30 V DC
Ripple	< 5 V_{pp} [1]
Current consumption	≤ 20 mA [2]
Switching output	PNP
Switching mode	Light switching
Switching output detail	
Switching output Q1	PNP, Light switching
Switching output Q2	Not connected
Output current $I_{max.}$	≤ 100 mA
Response time	≤ 0.5 ms [3]
Switching frequency	1,000 Hz [4]
Connection type	Cable with connector M8, 3-pin, 2,000 mm
Cable material	PVC
Conductor cross-section	0.2 mm²
Circuit protection	A [5] B [6] D [7]
Protection class	III
Weight	18 g
Polarisation filter	✓
Housing material	Plastic, VISTAL®
Optics material	Plastic, PMMA
Enclosure rating	IP67 IP69K
Items supplied	Mounting nut (1x), M18, plastic, black, flat
Electromagnetic compatibility (EMC)	EN 60947-5-2 (The sensor complies with the Radio Safety Requirements (EMC) for the industrial sector (Radio Safety Class A). It may cause radio interference if used in a residential area.)
Ambient operating temperature	–40 °C ... +70 °C
Ambient temperature, storage	–40 °C ... +75 °C
UL File No.	E189383

[1] May not exceed or fall below U_V tolerances.
[2] Without signal strength light bar and load.
[3] Signal transit time with resistive load.
[4] With light/dark ratio 1:1.
[5] A = V_S connections reverse-polarity protected.
[6] B = inputs and output reverse-polarity protected.
[7] D = outputs overcurrent and short-circuit protected.

Safety-related parameters

$MTTF_D$	730.1 years
DC_{avg}	0 %

Classifications

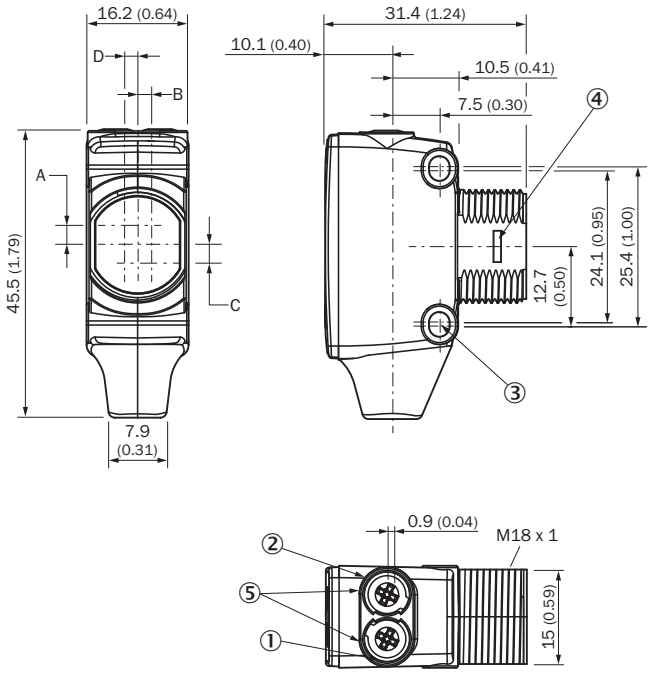
ECl@ss 5.0	27270902

ECl@ss 5.1.4	27270902
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ECl@ss 8.1	27270902
ECl@ss 9.0	27270902
ECl@ss 10.0	27270902
ECl@ss 11.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Connection/pin assignment

Connection type	Cable with connector M8, 3-pin, 2,000 mm
Connection type Detail	
Cable material	PVC
Conductor cross-section	0.2 mm²
PIN assignment	
BN 1	+ (L+)
BU 3	- (M)
BK 4	Q

Dimensional drawing (Dimensions in mm (inch))

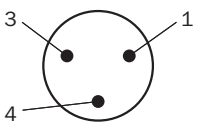


① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ M3 mounting hole
④ Snap Connection for flush ring (sold seperatly)
⑤ Potentiometer (if selected) or LED Indicators

Dimensions in mm (inch)	Receiver		Sender	
	A	B	C	D
HTB18 / HTF18	- 1.1 (0.04)	1.1 (0.04)	4.7 (0.19)	0.6 (0.02)
HTE18 / HL18 / HSE18	2.5 (0.1)	0.0 (0.0)	4.0 (0.16)	0.0 (0.0)
HTB18L / HTF18L / HL18L / HSE18L	2.5 (0.1)	0.0 (0.0)	3.5 (0.14)	0.0 (0.0)

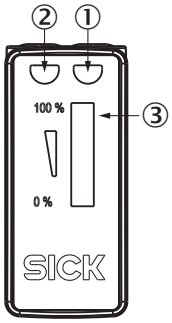
Connection type

Male connector, 3-pin



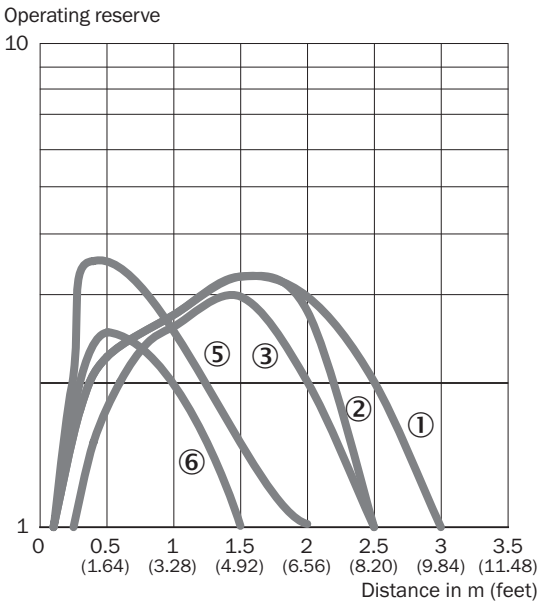
See table: **Connection/Pin assignment**

Adjustments possible



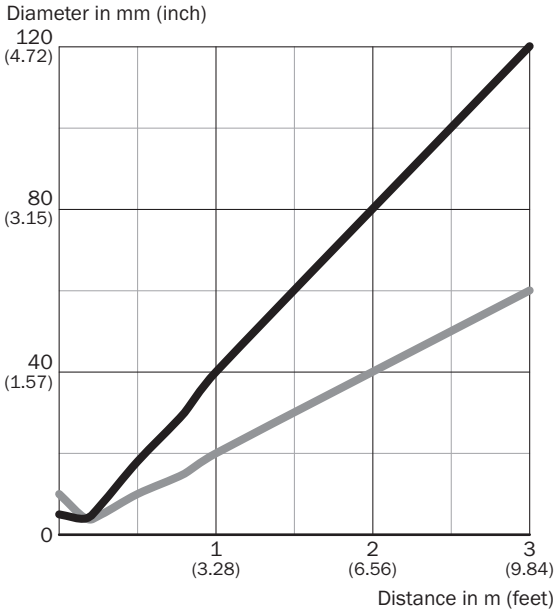
① LED indicator yellow: Status of received light beam
② LED indicator green: power on
③ Signal strength light bar

Characteristic curve



① Reflector PL80A
② Reflector PL40A
③ Reflector P250F
⑤ Reflective tape REF-AC1000
⑥ Reflector PL41F

Light spot size

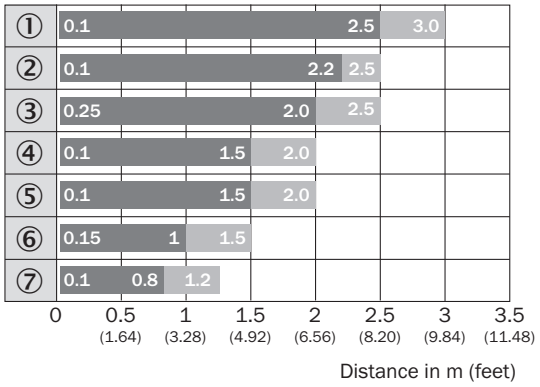


Dimensions in mm (inch)

Sensing range	Vertical	Horizontal
0.5 m (1.64 feet)	18 (0.71)	10 (0.39)
0.8 m (2.62 feet)	30 (1.18)	15 (0.59)
1 m (3.28 feet)	40 (1.57)	20 (0.79)
3 m (9.84 feet)	120 (4.72)	60 (2.36)

Vertical
Horizontal

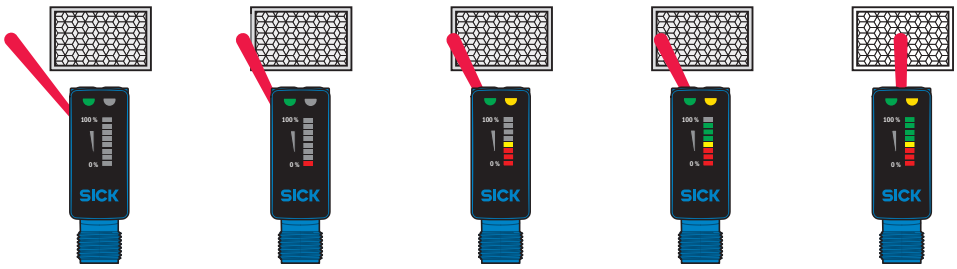
Sensing range diagram



Sensing range
Sensing range max.

① Reflector PL80A
② Reflector PL40A
③ Reflector P250F
④ Reflector PL30A, PL31A
⑤ Reflective tape REF-AC1000
⑥ Reflector PL41F
⑦ Reflector PL20A

Functions



Recommended accessories

Other models and accessories ➜ www.sick.com/SureSense

	Brief description	Type	Part no.
Mounting brackets and plates			
	Universal mounting bracket for reflectors, steel, zinc coated	BEF-WN-REFX	2064574
Plug connectors and cables			
	Head A: female connector, M8, 3-pin, straight, A-coded Head B: Flying leads Cable: Sensor/actuator cable, PVC, unshielded, 5 m	YF8U13-050VA1XLEAX	2095884
	Head A: male connector, M8, 3-pin, straight Head B: - Cable: unshielded	STE-0803-G	6037322
Reflectors			
	Rectangular, screw connection, 51 mm x 61 mm, PMMA/ABS, Screw-on, 2 hole mounting	P250	5304812

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com