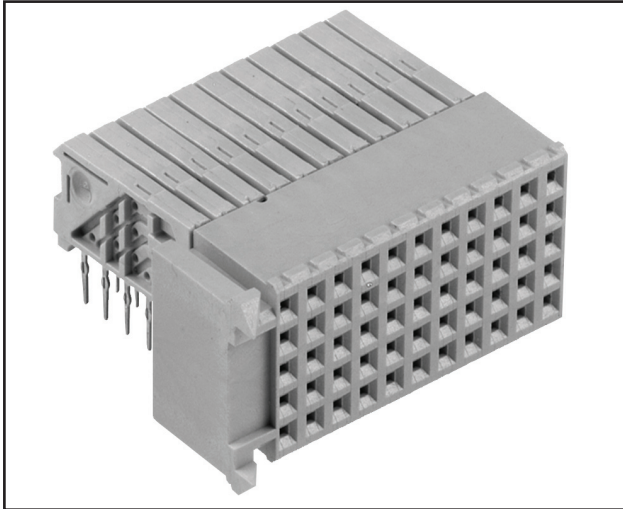


# 3M™ MetPak™ HM Press-Fit Socket

2 mm Type B25, 125 Signal Contacts, 5 Rows, Right Angle

HM Series



- Modular/scalable format IEC 61076-4-101
- 63 mated lines per linear inch
- Dual beam contact construction for high reliability
- End-to-end stackable with 5 row 3M™ MetPak™ CP2, HM and HSHM Products
- Mates with 3M™ MetPak™ HSHM headers
- See the Regulatory Information Appendix (RIA) in the “RoHS compliance” section of [www.3mconnector.com](http://www.3mconnector.com) for compliance information

Date Modified: November 22, 2010

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## Physical

### Insulation:

Material: High Temperature Thermoplastic (LCP)  
Flammability: UL 94V-0

### Color:

Material: Copper Alloy  
Plating: See Ordering information

**Marking:** 3M Logo, Part Number, Revision, Date Code

## Performance

### Mechanical:

Normal Force (Nominal): 0.57 N [58 g] Signal  
Engagement Force (Nominal): 0.32 N [33 g] Signal  
Separation Force (Nominal): 0.20 N [20 g] Signal  
Wipe (Nominal, Shortest Contact): 2.67 mm [0.105 in] Signal  
Mate/Unmate Cycles: 250  
Application: This module is not suitable for stand-alone use. (Refer to IEC-61076-4-101)

### Electrical:

Current Rating (Fully Loaded): 1 A @ 70° C Signal  
Insulation Resistance:  $1 \times 10^4 \text{ M}\Omega$  @ 100 V<sub>DC</sub>  
Withstanding Voltage: 750 V<sub>rms</sub>

## Environmental

**Temperature Rating:** -55° C to 125° C

UL File No.: E68080

MetPak is a trademark of 3M Company.

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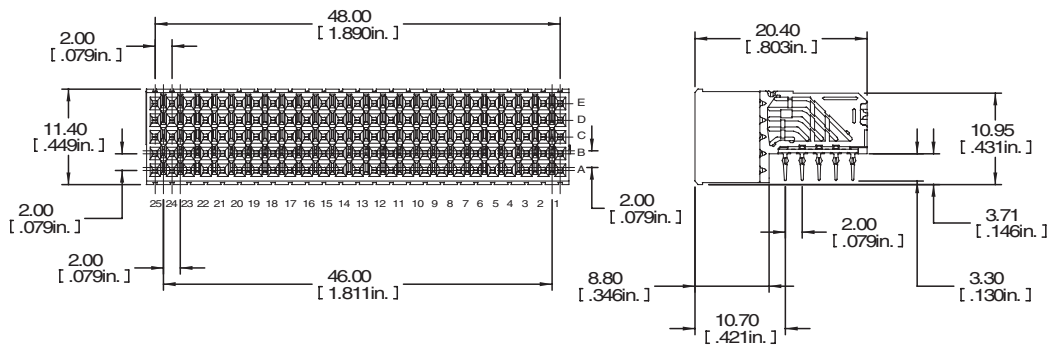
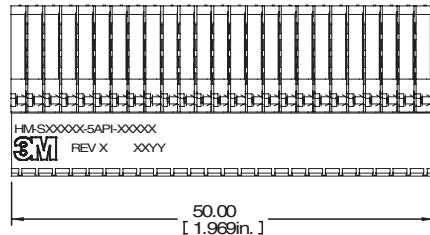
HM Series



mm  
(Inch)

Tolerance Unless Noted		
	0	0.0
mm	±3	±0.3
		±0.13

[ ] Dimensions for Reference Only



## Ordering Information

### HM-S125B1 - 5AP1 - XXXXX

Plating  $\mu\text{m}$  [ $\mu\text{in}$ ]:

TG30 = 0.76 [30] Min. Au Contact Area  
 2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
 1.27 [50] Min. Ni All over  
 Standard Option

TG30L = 0.76 [30] Min. Au Contact Area, Lubricated  
 2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
 1.27 [50] Min. Ni All over  
 Typically higher make order quantities as compared to TG30.

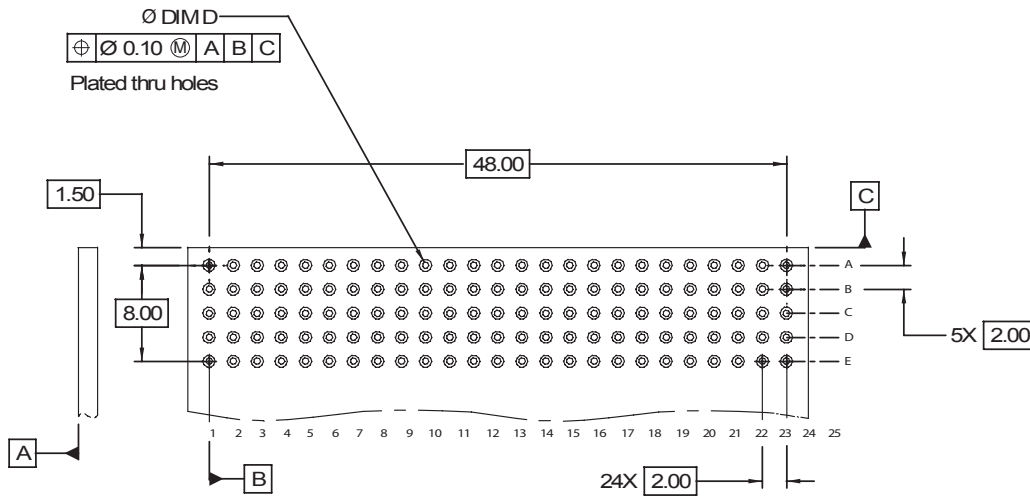
TG50 = 1.27 [50] Min. Au Contact Area, Lubricated  
 2.54 [100] Min. SnPb Terminal Area (RIA C2 & E2 apply)  
 1.27 [50] Min. Ni All over  
 Non-Standard Option (Available with longer lead times and higher make order quantities, MOQ)

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# 3M™ MetPak™ HM Press-Fit Socket

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HM Series



Recommended PCB hole mounting pattern

Hole Plating Table

Finished Hole Dia. "D"	Cu. Thickness	SnPb Thickness	Drilled Hole Dia.
0.550-0.650 [.0217-.0256]	0.025-0.045 [.0010-.0018]	0.008-0.018 [.0003-.0007]	0.686-0.727 [.0270-.0286]

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