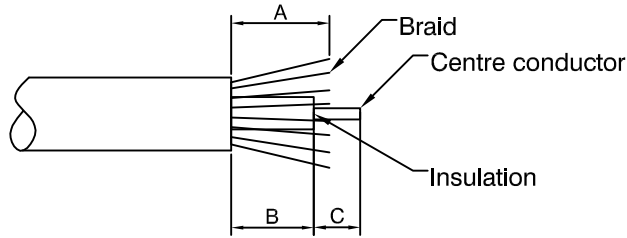


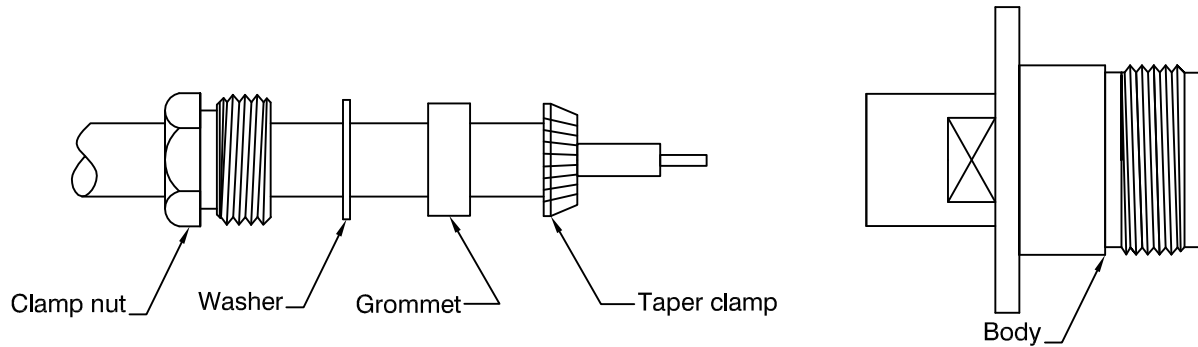
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

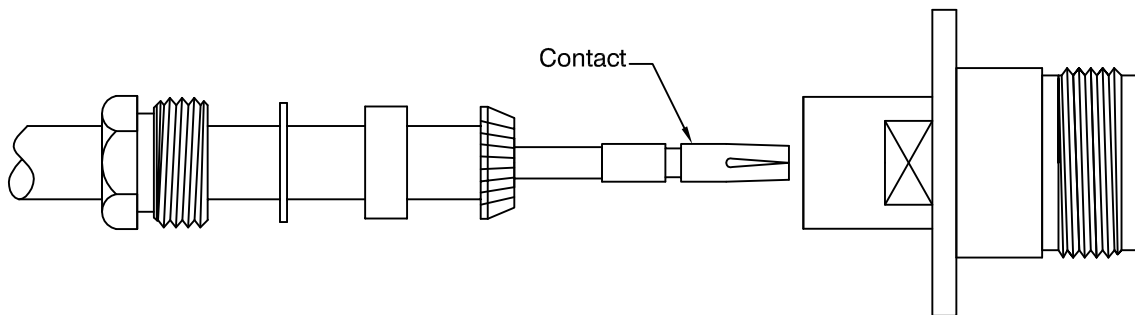
- A = 5mm
- B = 3mm
- C = 5mm



2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.

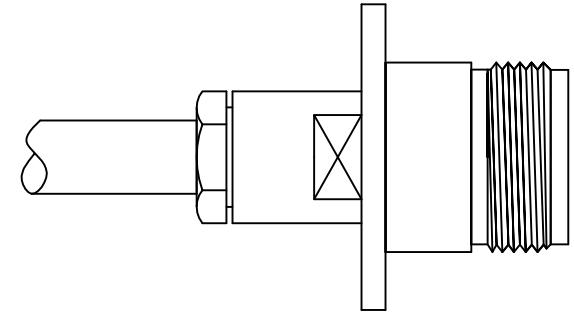


3) Solder the contact onto the centre conductor.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VNS50-2031	N/A	N/A	N/A	N/A
VNS50-2050	N/A	N/A	N/A	N/A

4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
 11 Bilton Road
 Chelmsford
 Essex CM1 2UP, England
 T: +44 (0) 1245 342060
 F: +44 124 535 8938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

S Nash

APPROVED BY:

P Couzens

DATE:

11 Jan 02

DESCRIPTION:

Stripping and Assembly
 Instructions for N Clamp
 Flange mount Jack

DRAWING NUMBER:

VAIN5201

PAGE: 1 OF 1