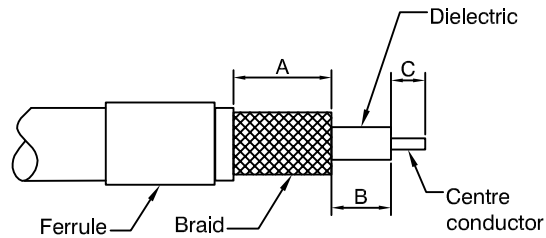


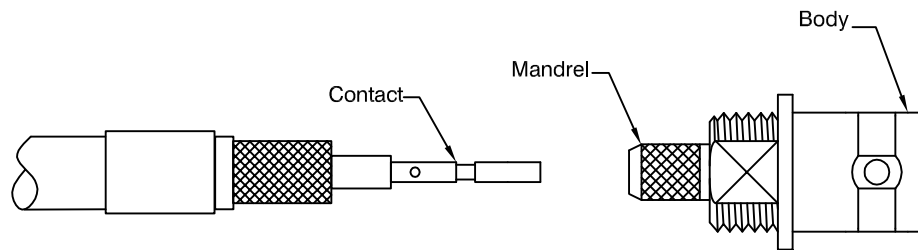
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

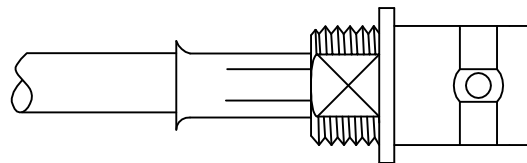
A = 6mm
B = 5.2mm
C = 3.6mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB60-2051	VX1301	DCC1113	1.72	5.41
VB60-2061	VX1301	DCC0908	1.69	4.52
VB60-2062	VX1301	DCC0908	1.69	4.52
VB60-2062-1602	VX1301	DCC0908	1.69	4.52
VB60-2071	VX1301	DCC0908	1.69	4.52
VB60-2071-1602	VX1301	DCC0908	1.69	4.52
VB60-2071-1605	VX1301	DCC0908	1.69	4.52
VB60-2072	VX1301	DCC0908	1.69	4.52

Strip Dimensions Changed	JT	3	07 May 10
CAD Issue	SN	2	30 July 01
First Issue	AT	1	28 Nov 97
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

R Drennan

DATE:

30 July 01

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Crimp
front entry Panel mount Jack

DRAWING NUMBER:

VAIB6101

PAGE: 1 OF 1