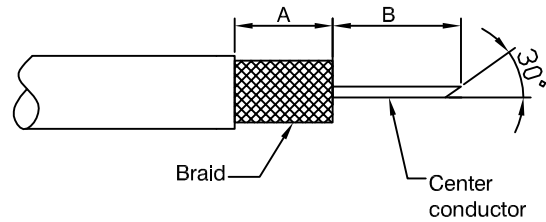


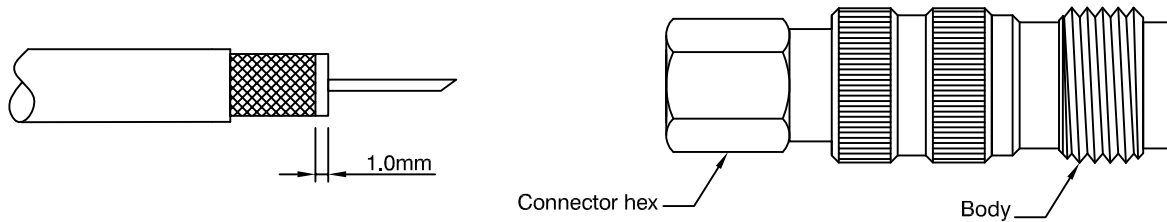
## Assembly Instructions

1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

A = 6.4mm  
B = 12.7mm

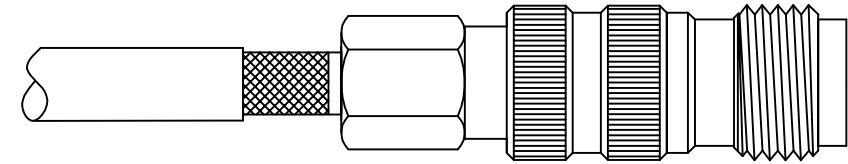


2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.

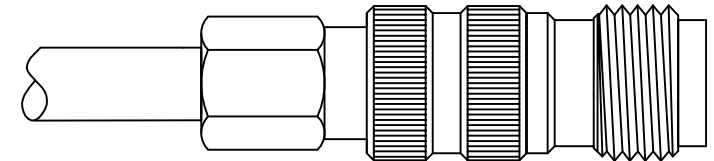


Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
TOTNC30-58	VRS506	N/A	N/A	N/A
TOTNC30-62T	VRS506	N/A	N/A	N/A
TOTNC30-59/62	VRS506	N/A	N/A	N/A
TOTNC30-8281	VRS506	N/A	N/A	N/A

3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



CAD Issue	SN	2	30 Aug 01
First Issue	CBB	1	30 Nov 98
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd  
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Chelmsford  
Essex CM1 2UP, England  
T: +44 (0) 1245 342060  
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

R Drennan

DATE:

30 Aug 01

DESCRIPTION:

Stripping and Assembly  
Instructions for TNC Twist On  
Jack.

DRAWING NUMBER:

**VAIT3301**

PAGE: 1 OF 1