SPECIFICATION FOR APPROVAL

Customer			
Description	DC FAN		
Part No.		**Rev.**	
Delta Model No.	PFB0812UHE-EP	**Rev.**	00
Sample Issue No.			
Sample Issue Date.	Jun 28, 12		

PLEASE SEND ONE COPY OF THIS SPECIFICATION BACK AFTER YOU SIGNED APPROVAL FOR PRODUCTION PRE-ARRANGEMENT.

APPROVED BY : _____

DATE : _____

DELTA ELECTRONICS (THAILAND) PUBLIC COMPANY LIMITED.
111 MOO 9 WELLGROW INDUSTRIAL ESTATE
BANGNA-TRAD ROAD, TAMBON BANGWUA,
AMPHUR BANGPAKONG, CHACHOENGSAO 24180 THAILAND
TEL. +66-(0)-38522455, FAX. +66-(0)-38522477

DELTA ELECTRONICS (THAILAND) PCL.
111 MOO 9, WELLGROW INDUSTRIAL ESTATE,
BANGNA-TRAD ROAD, BANGWUA, BANGPAKONG,
CHACHEONGSAO 24180 THAILAND.

TEL : +66-(0)38-522455
FAX : +66-(0)38-522477

SPECIFICATION FOR APPROVAL
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Customer:

Description: DC FAN

Customer P/N: REV:

Delta Model NO.: PFB0812UHE-EP Delta Safety Model NO.: PFB0812UHE

Sample Rev: 00 Issue NO:

Sample Issue Date: Jun 28, 12 Quantity:

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ALL CHARACTERS ARE MEASURED UNDER THE STANDARD ENVIRONMENTAL CONDITION (25°C AND 1 ATM).

ITEM	DESCRIPTION
RATED VOLTAGE	12 VDC
OPERATION VOLTAGE	10.2 - 13.8 VDC
MIN. START DUTY	30%MAX (AT 12VDC;1KHZ)
INPUT CURRENT	0.99 (MAX. 1.86) A (SAFETY CURRENT 1.86A)
INPUT POWER	11.88 (MAX. 22.32) W
SPEED	6550 ± 10% R.P.M.
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	2.601 (MIN. 2.288) M^3/MIN 91.87 (MIN. 80.82) CFM
MAX.AIR PRESSURE (AT ZERO AIR FLOW)	24.74 (MIN. 20.51)mmH_2O 0.974 (MIN. 0.807)$inchH_2O$
ACOUSTICAL NOISE (AVG.)	57.5 (MAX 61.5) dB-A
INSULATION TYPE	UL: CLASS A
INGRESS PROTECTION	IP56 (IEC60529 STANDARD)
SALT FOG PROTECTION	30 DAYS (GR-487)

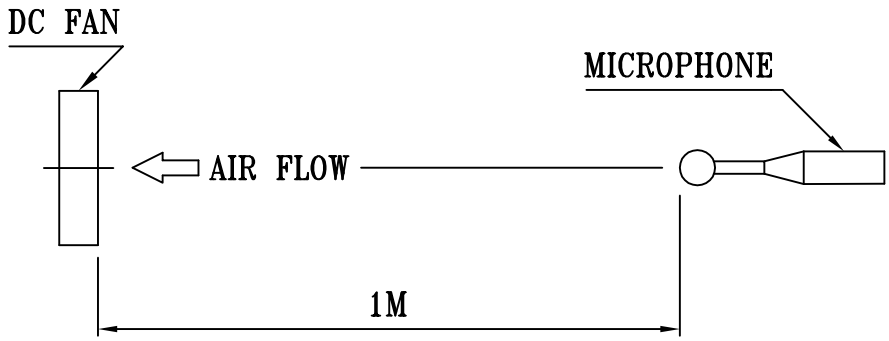
(continued)

PART NO:

DELTA MODEL: PFB0812UHE-EP

INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND (+) TERMINAL)
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND (+) TERMINAL)
EXTERNAL COVER	OPEN TYPE
LIFE EXPECTANCE (L10) (AT RATED VOLTAGE)	L10, 50,000 HOURS AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
OVER CURRENT SHUT DOWN	THE CURRENT WILL SHUT DOWN, WHEN LOCKING ROTOR.
LEAD WIRE	UL 10368 AWG #24 BLACK WIRE NEGATIVE(-) RED WIRE POSITIVE(+) BLUE WIRE SPEED CONTROL(PWM) YELLOW WIRE FREQUENCY(F00)

NOTES: 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES
2. THE VALUES WRITTEN IN PARENS , ( ), ARE LIMITED SPEC.
3. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN ANECHOIC CHAMBER WITH B & K SOUND LEVEL METER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

3. MECHANICAL:

3-1. DIMENSIONS ——— SEE DIMENSIONS DRAWING

3-2. FRAME ——— PLASTIC UL: 94V-0

3-3. IMPELLER ——— PLASTIC UL: 94V-0

3-4. BEARING SYSTEM ——— TWO BALL BEARINGS

3-5. WEIGHT ——— 200 GRAMS(REF.)

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE ——— -25 TO +60 DEGREE C

4-2. STORAGE TEMPERATURE ——— -40 TO +70 DEGREE C

4-3. OPERATING HUMIDITY ——— 5 TO 90 % RH

4-4. STORAGE HUMIDITY ——— 5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION

IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN 96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVE AND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

8. BASIC RELIABILITY REQUIREMENT:

8-1. THERMAL CYCLING
LOW TEMPERATURE: -40°C
HIGH TEMPERATURE: +80°C
SOAK TIME: 30 MINUTES
TRANSITION TIME < 5 MINUTES
DUTY CYCLES: 5

8-2. HUMIDITY EXPOSURE
TEMPERATURE: +25°C ~ +65°C
HUMIDITY: 90-98% RH @ +65°C
FOR 4 HOURS/CYCLE
POWER: NON-OPERATING
TEST TIME: 168 HOURS

8-3. VIBRATION
TEMPERATURE: +25°C
ORIENTATION: X, Y, Z
POWER: NON-OPERATING
VIBRATION LEVEL: OVERALL gRMS=3.2

FREQUENCY(Hz)	PSD(G^2/Hz)
10	0.040
20	0.100
40	0.100
800	0.002
1000	0.002

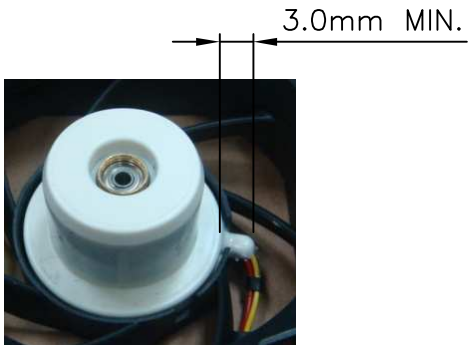
TEST TIME: 2 HOURS ON EACH ORIENTATION

8-4. MECHANICAL SHOCK
TEMPERATURE: +20°C
ORIENTATION: X, Y, Z
POWER: NON-OPERATING
ACCELERATION: 20 G MIN.
PULSE: 11 ms HALF-SINE WAVE
NUMBER OF SHOCKS: 5 SHOCKS
FOR EACH DIRECTION

11. POTTING QUALITY

11-1 WIRE PROTECTION

POTTING MUST COVER 3mm LENGTH AT LEAST ALONG THE CABLE WIRE, AS SHOWN BELOW.



11-2 STATOR COVERAGE

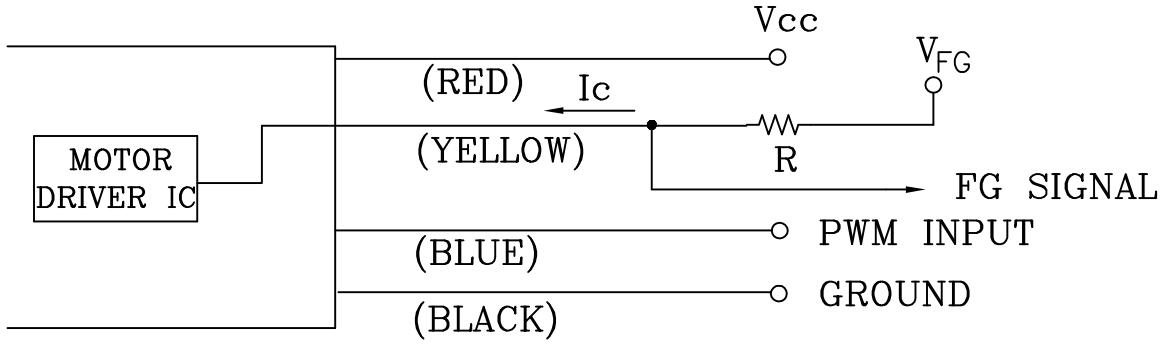
STATOR MUST WELL COATED, COIL CAN'T BE SEEN AFTER POTTING.

NG

GOOD

12. FREQUENCY GENERATOR (FG) SIGNAL:

12-1 OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



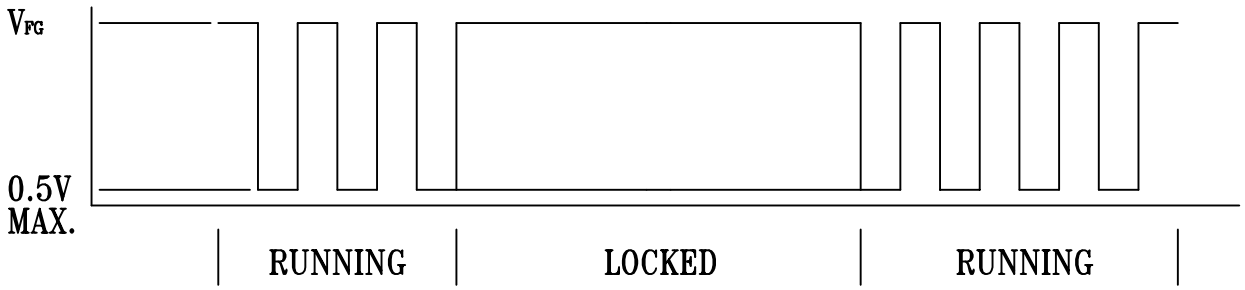
CAUTION: THE FG SIGNAL LEAD WIRE MUST BE KEPT AWAY FROM "+" LEAD WIRE & "-" LEAD WIRE.

12-2 SPECIFICATION:

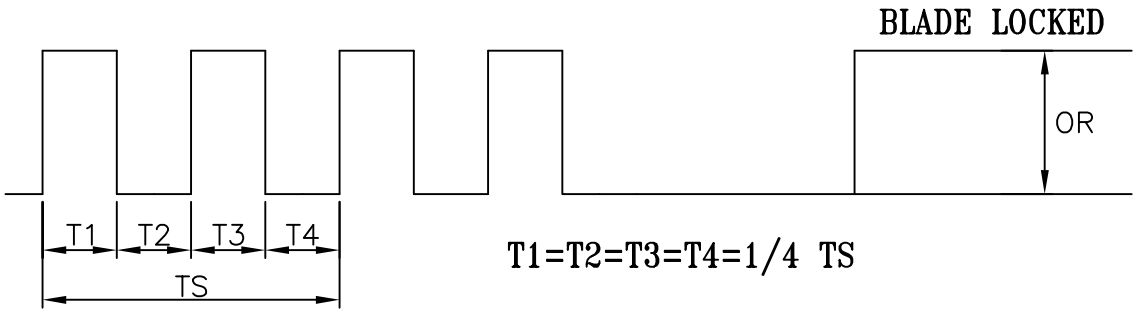
V_{CE}(sat)=0.5V MAX V =5.0V TYP. Vcc MAX.

I_C =5mA MAX. $R \geq V_{FG}/I_C$

12-3 FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 4 POLES



T1=T2=T3=T4=1/4 TS

N=R.P.M

TS=60/N(SEC)

*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

A00

Application Notice

1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25^{0}C, 65% RH. The test value is only for fan performance itself.
13. Be certain to connect an “4.7μF or greater” capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.