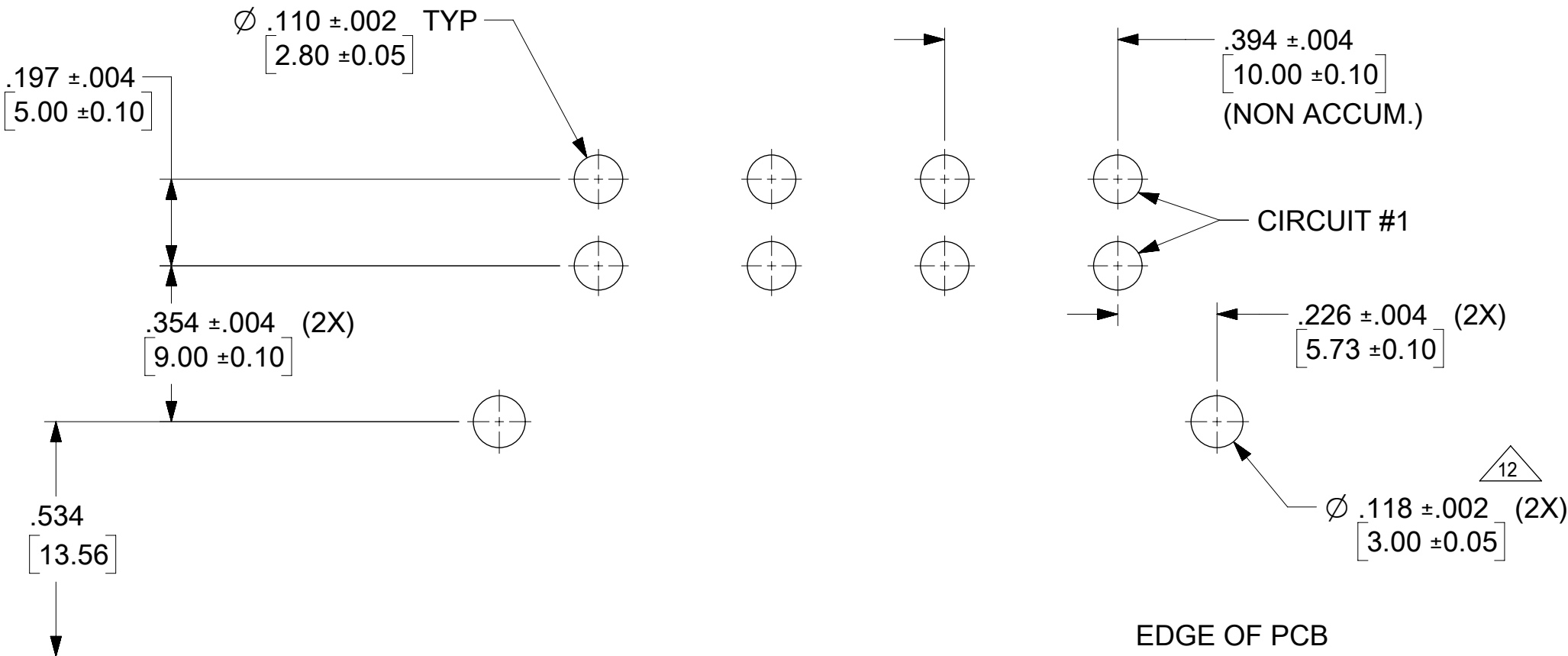
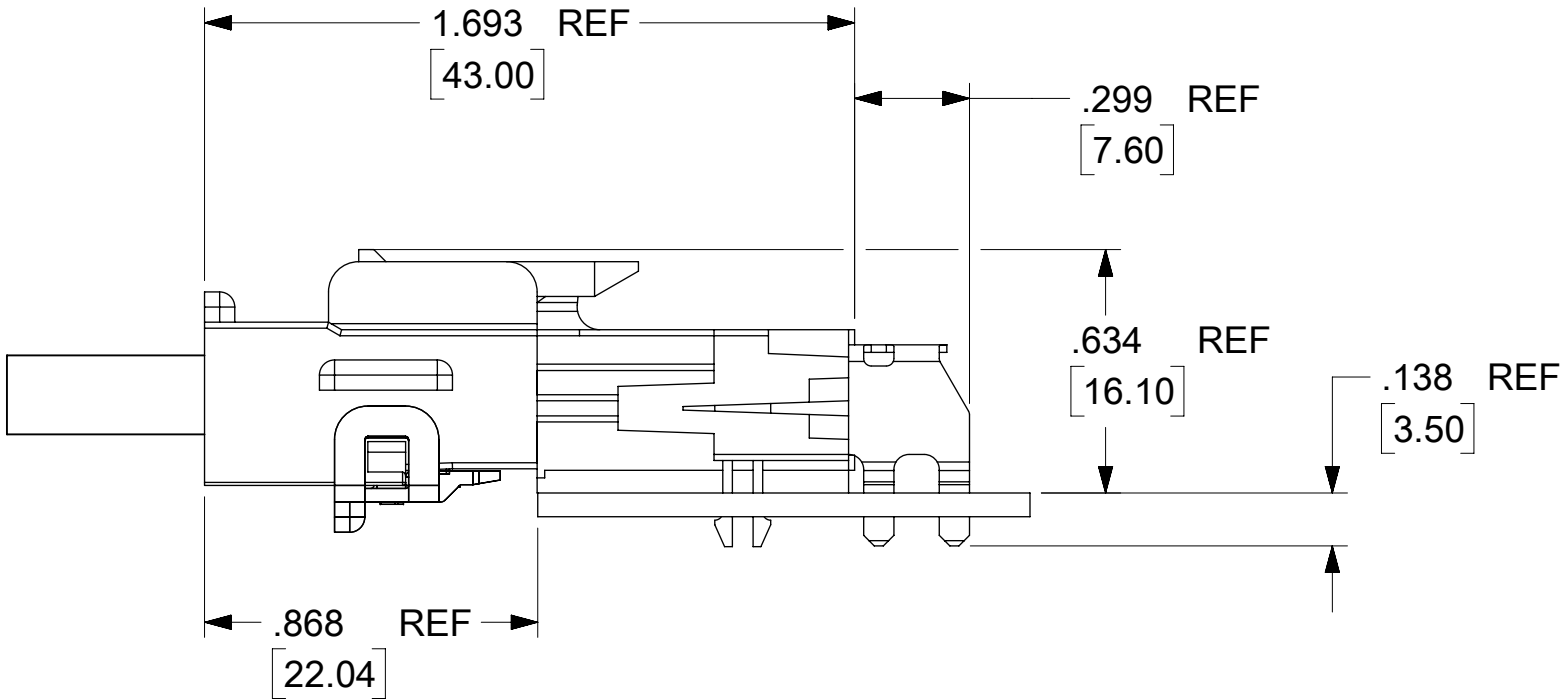


12		11		10		9		8		7		6		5		4		3		2		1		
ITEM NUMBER		CKT. SIZE	DIM."A"		DIM."B"		DIM."C"		TERMINAL PLATING		CLIP PLATING		STATUS		NOTE: 1) MATERIAL: HOUSING MATERIAL:30% GLASS-FILIED NYLON 4/6, U.L.94V-0, COLOR: BLACK. TERMINAL MATERIAL ALLOY 151. 2) FINISH: 2= .000100/(.00254) MIN. TIN OVER .000050/(.00127) MIN. NICKEL. 3= .000030/(.00076) MIN. SELECT GOLD IN CONTACT AREA. OVER .000050/(.00127) MIN NICKEL. 4= .000100/(00254) MIN SELECT SILVER IN CONTACT AREA .000100/(.00254) MIN. SELECT TIN ON SOLDER TAILS OVER .000050/(.00127) MIN NICKEL. 3) PRODUCT SPECIFICATION: PS-42815-001. 4) PACKAGING INFORMATION SEE MOLEX PACKING SPEC. PK-42820-910 5) PART MATES WITH MOLEX RECEPTACLE *42816-***2 WITH TPA. 6) PART IS DESIGNED IN METRIC. 7) AN "X" IN FRONT OF THE ITEM NUMBER INDICATES THE PART IS NOT TOOLED. 8) PARTS ARE NOT TO BE MATED OR UNMATED WHILE CIRCUITS ARE LIVE 9) WHEN USING OVERALL TIN PLATED TERMINALS: FOR APPLICATIONS INVOLVING VIBRATION AND/OR TERMINAL CYCLING, MOLEX STRONGLY RECOMMENDS THE USE OF NYE LUBRICANT (NYOGEL 760G) ON THE MATING SURFACES OF THE TERMINAL. 10) PARTS CONFORMS TO CLASS 'B' REQUIRMENTS OF COSMETIC SPECIFICATIONS PS-45499-002 11) FOR TAPE AND REEL PACKAGING REFER TO PK-45986-004 12) BOARD CLIP HOLE MAY OR MAY NOT BE PLATED. REFER TO CHART FOR PLATED / UNPLATED CLIPS. 13) REFER AS-42815-001 FOR TIN PLATED TERMINALS RECOMMENDED LUBRICATION PROCEDURE. 14) FOR PN 42820**9* PLEASE REFER TO MOLEX PACAKAGING SPEC. 428204294-PK.									
H		2	.138/(3.50)		.823/(20.90)		.071/(1.80)		SELECT GOLD IN CONTACT AREA (SEE LEGEND)		NONE		ACTIVE											
		2	.138/(3.50)		.823/(20.90)		N/A																	
		2	.201/(5.10)		.823/(20.90)		.102/(2.60)																	
		2	.201/(5.10)		.823/(20.90)		.134/(3.40)																	
		2	.327/(8.30)		.823/(20.90)		.259/(6.58)																	
		3	.138/(3.50)		1.217/(30.90)		.071/(1.80)																	
		3	.138/(3.50)		1.217/(30.90)		.102/(2.60)																	
		3	.201/(5.10)		1.217/(30.90)		.134/(3.40)																	
		3	.327/(8.30)		1.217/(30.90)		.259/(6.58)																	
		4	.138/(3.50)		1.610/(40.90)		.071/(1.80)																	
G		4	.201/(5.10)		1.610/(40.90)		.102/(2.60)		SELECT MATTE TIN ON SOLDER TAILS				ACTIVE											
		4	.201/(5.10)		1.610/(40.90)		.134/(3.40)																	
		4	.327/(8.30)		1.610/(40.90)		.259/(6.58)																	
		5	.138/(3.50)		2.004/(50.90)		.071/(1.80)																	
		5	.201/(5.10)		2.004/(50.90)		.102/(2.60)																	
		5	.201/(5.10)		2.004/(50.90)		.134/(3.40)																	
		5	.327/(8.30)		2.004/(50.90)		.259/(6.58)																	
		6	.138/(3.50)		2.398/(60.90)		.071/(1.80)																	
		6	.201/(5.10)		2.398/(60.90)		.102/(2.60)																	
		6	.201/(5.10)		2.398/(60.90)		.134/(3.40)																	
F		6	.327/(8.30)		2.398/(60.90)		.259/(6.58)				NONE		ACTIVE											
		2	.138/(3.50)		.823/(20.90)		.071/(1.80)																	
		2	.201/(5.10)		.823/(20.90)		.102/(2.60)																	
		2	.201/(5.10)		.823/(20.90)		.134/(3.40)																	
		2	.327/(8.30)		.823/(20.90)		.259/(6.58)																	
		2	.138/(3.50)		.823/(20.90)		N/A																	
		3	.138/(3.50)		1.217/(30.90)		.071/(1.80)																	
		3	.201/(5.10)		1.217/(30.90)		.102/(2.60)																	
		3	.201/(5.10)		1.217/(30.90)		.134/(3.40)																	
		3	.327/(8.30)		1.217/(30.90)		.259/(6.58)																	
E		3	.138/(3.50)		1.217/(30.90)		N/A		SELECT SILVER IN CONTACT AREA (SEE LEGEND)				ACTIVE											
		4	.138/(3.50)		1.610/(40.90)		.071/(1.80)																	
		4	.201/(5.10)		1.610/(40.90)		.102/(2.60)																	
		4	.201/(5.10)		1.610/(40.90)		.134/(3.40)																	
		4	.327/(8.30)		1.610/(40.90)		.259/(6.58)																	
		5	.138/(3.50)		2.004/(50.90)		.071/(1.80)																	
		5	.201/(5.10)		2.004/(50.90)		.102/(2.60)																	
		5	.201/(5.10)		2.004/(50.90)		.134/(3.40)																	
		5	.327/(8.30)		2.004/(50.90)		.259/(6.58)																	
		5	.138/(3.50)		2.004/(50.90)		N/A																	
D		6	.138/(3.50)		2.398/(60.90)		.071/(1.80)		SELECT MATTE TIN ON SOLDER TAILS				ACTIVE											
		6	.201/(5.10)		2.398/(60.90)		.102/(2.60)																	
		6	.201/(5.10)		2.398/(60.90)		.134/(3.40)																	
		6	.327/(8.30)		2.398/(60.90)		.259/(6.58)																	
		6	.327/(8.30)		2.398/(60.90)		.259/(6.58)																	
		2	.138/(3.50)		0.823/(20.90)		.071/(1.80)																	
		4	.138/(3.50)		1.610/(40.90)		.071/(1.80)																	
C		LEGEND :																						
		A-42820 - * * *																						
		CIRCUIT SIZE (2-6)																						
		PLATING 2 OR 9 = OVERALL BRIGHT TIN OVER NICKEL 3 OR 8 = SELECT GOLD IN CONTACT AREA SELECT MATTE TIN ON SOLDER TAILS OVER NICKEL 4 = SELECT SILVER IN CONTACT AREA SELECT MATTE TIN ON SOLDER TAILS OVER NICKEL																						
B		MOUNTING OPTION 1 = FLANGES (SEE DWG SDA-42820-*1**) 2 = RETENTION CLIP 3 = NO RETENTION CLIP																						
		P.C. BOARD THICKNESS 1 = .062/(1.57) NOMINAL 2 = .093/(2.36) NOMINAL 3 = .125/(3.18) NOMINAL 4 = .250/(6.35) NOMINAL 9 = .062/(1.57) NOMINAL WITH 428204294-PK 																						
A																								
DOCUMENT STATUS		P1	RELEASE DATE		2021/12/07		07:18:05		8		7		6		5		4		3		2		1	

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ITEM NUMBER	CKT. SIZE	DIM."A"	DIM."B"	DIM."C"	TERMINAL PLATING	CLIP PLATING	STATUS																
42820-2212	2	.138/(3.50)	.823/(20.90)	.071/(1.80)	OVERALL BRIGHT TIN	NONE	PLANNED FOR OBSOLESCENCE	SEE NOTE 11															
42820-2219	2	.138/(3.50)	.823/(20.90)	.071/(1.80)																			
42820-2222	2	.201/(5.10)	.823/(20.90)	.102/(2.60)																			
42820-2232	2	.201/(5.10)	.823/(20.90)	.134/(3.40)																			
42820-2239	2	.201/(5.10)	.823/(20.90)	.134/(3.40)																			
42820-2242	2	.327/(8.30)	.823/(20.90)	.259/(6.58)																			
42820-3212	3	.138/(3.50)	1.217/(30.90)	.071/(1.80)																			
42820-3222	3	.201/(5.10)	1.217/(30.90)	.102/(2.60)																			
42820-3229	3	.201/(5.10)	1.217/(30.90)	.102/(2.60)																			
42820-3232	3	.201/(5.10)	1.217/(30.90)	.134/(3.40)																			
42820-3242	3	.327/(8.30)	1.217/(30.90)	.259/(6.58)																			
42820-4212	4	.138/(3.50)	1.610/(40.90)	.071/(1.80)																			
42820-4312	4	.138/(3.50)	1.610/(40.90)	N/A																			
42820-4222	4	.201/(5.10)	1.610/(40.90)	.102/(2.60)																			
42820-4232	4	.201/(5.10)	1.610/(40.90)	.134/(3.40)																			
42820-4242	4	.327/(8.30)	1.610/(40.90)	.259/(6.58)																			
42820-5212	5	.138/(3.50)	2.004/(50.90)	.071/(1.80)																			
42820-5222	5	.201/(5.10)	2.004/(50.90)	.102/(2.60)																			
42820-5232	5	.201/(5.10)	2.004/(50.90)	.134/(3.40)																			
42820-5242	5	.327/(8.30)	2.004/(50.90)	.259/(6.58)																			
42820-6212	6	.138/(3.50)	2.398/(60.90)	.071/(1.80)																			
42820-6222	6	.201/(5.10)	2.398/(60.90)	.102/(2.60)																			
42820-6229	6	.201/(5.10)	2.398/(60.90)	.102/(2.60)																			
42820-6232	6	.201/(5.10)	2.398/(60.90)	.134/(3.40)																			
42820-6242	6	.327/(8.30)	2.398/(60.90)	.259/(6.58)																			
42820-2332	2	.201/(5.10)	.823/(20.90)	N/A																			
42820-2342	2	.327/(8.30)	.823/(20.90)	N/A																			

Technical drawing of a component with dimensions:

- 1.693 REF [43.00]
- .299 REF [7.60]
- .634 REF [16.10]
- .138 REF [3.50]
- .868 REF [22.04]



RECOMMENDED P.C. BOARD PLATED -THRU HOLE LAYOUT
(4 CKT. SHOWN FOR REF.)

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX ELECTRONIC TECHNOLOGIES, LLC AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION

DIMENSION UNITS	SCALE	CURRENT REV DESC:		molex											
mm	3:1														
GENERAL TOLERANCES (UNLESS SPECIFIED)		EC NO: 687922 DRWN: SHRUTJ 2021/12/06 CHK'D: SHRUTJ 2021/12/07 APPR: ISHWARG 2021/12/07 INITIAL REVISION: DRWN: RFC_PLMIMP 2018/11/02 APPR: JCOMERCI 2001/07/18		MINI-FIT SR. RIGHT ANGLE HEADER ASSEMBLY		PRODUCT CUSTOMER DRAWING		DOCUMENT NUMBER SDA-42820-0002		DOC TYPE PSD		DOC PART 001		REVISION J1	
ANGULAR TOL	± 0.5°														
4 PLACES	±														
3 PLACES	±														
2 PLACES	± 0.13														
1 PLACE	± 0.25	THIRD ANGLE PROJECTION		DRAWING C-SIZE		SERIES 42820		MATERIAL NUMBER SEE CHART		CUSTOMER GENERAL MARKET		SHEET NUMBER 2 OF 2			
0 PLACES	±														
DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS															

DOCUMENT STATUS	P1	RELEASE DATE	2021/12/07	07:18:05
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FORMATS: moxdoc-01-prod-C
REVISION: H
DATE: 2018/01/18

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