m soberton inc. **WST BUZZER**

Acoustic Product Specification

Product Number: WST-0905S



Release | Revision: D/2018

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Specifications				
Item	Unit	Specification	Condition	
Rated Voltage	VDC	5.0		
Operating Voltage	VDC	4.0 ~ 6.0 OV		
Mean Current	mA	35 Max.	At rated voltage	
Sound Output	dBA	83	At 10cm at rated voltage	
Rated Frequency	Hz	2730 ±300		
Operating Temp	°C	-20 ~ +60		
Storage Temp	°C	-30 ~ +70		
Dimension	mm	φ9.6×H5.0	See attached drawing	
Weight	gram	0.6		
Material		PPO		
Terminal		PIN Type (Plating Sn)	See attached drawing	
Environmental Protection Regulation		RoHS		

Test condition:

Drop Test

Temperature: +25±2 °C **Related humidity:** 65±5% **Air pressure:** 86-106KPa

	Mechanical Characteristics		
ltem	Test condition	Evaluation standard	
Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in the solder bath at $+250\pm5^{\circ}$ C for 3 ± 0.5 seconds.	90% min. lead terminals shall be we with solder. No interference in operation.	
Soldering Heat Resistance	Lead terminals are immersed in the soldering bath of +250±5°C for 2±0.5 seconds.		
Terminal Mechanical Strength	Apply the terminal with 1KG tension for 1 minute.	No damage and cutting off.	
Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be	After the test, the part shall meet specifications without any damage	

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Frequency Response Curve

Page 5 Dimensions

Page 6 Packing Total peak amplitude shall be 1.52mm(9.3G). The vibration test shall consist of 2 hours per axis in each three axes(X,Y,Z). Total 6 hours.

in appearance and performance except SPL.

The part is dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes(X,Y,Z). Total of 9 times.

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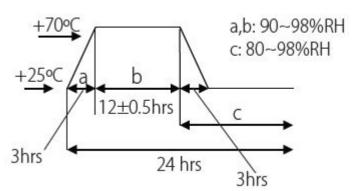
Reliability Test

Page 3 Recommended Temperature Profile

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Environment Test			
ltem	Test condition	Evaluation standard	
High Temp. Test	The part is placed in a chamber at +70°C for 96 hours.	After the test, the part shall meet specifications without any degradation in appearance and	
Low Temp. Test	The part is placed in a chamber at -30°C for 96 hours.		
Thermal Shock	The part shall be subjected to 10 cycles. Each cycle shall consist of: $+70^{\circ}C$ $-30^{\circ}C$ 30 min 30 min 60 min	performance except SPL. After 4 hours at +25°C, the SPL should be in ±10dBA compared with initial one.	

Temp./Humidity Cycle The part shall be subjected to 10 cycles. One cycle shall be 24 hours and consist of:



Reliability Test

ltem	Test condition	Evaluation standard
Operating life test	Ordinary Temperature The part shall be subjected to 96 hours of continuous operation at $+25^{\circ}C \pm 10^{\circ}C$. High Temperature The part shall be subjected to 72 hours of continuous operation at $+60^{\circ}C$ at 5.0V	After the test ,the part shall meet specifications without any degradation in appearance and performance except SPL. After 4 hours at +25°C, the SPL should be in
	applied.	±10dBA compared with initial one.
	Low Temperature	
	The part shall be subjected to	
	72 hours of continuous	
	operation at -20°C at 5.0V	

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Frequency Response Curve

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High and Low Voltage Applying 4.0 voltage and 6.0 voltage, available time 24 hours each.

Standard test condition:

a) Temperature: +5~+35°C

b) Humidity: 45~85%

c) Pressure: 86~106KPa



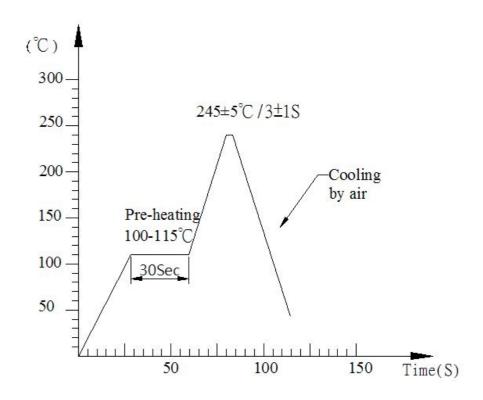
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Recommended Wave Soldering Temperature Curve



Inspection Fixture

S.P.L. Measuring Circuit Input Signal: 5.0 VDC

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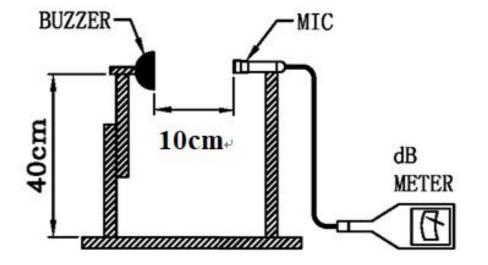
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Mic: RION S.P.L meter UC30 or equivalent

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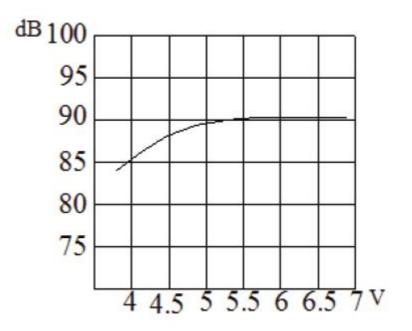
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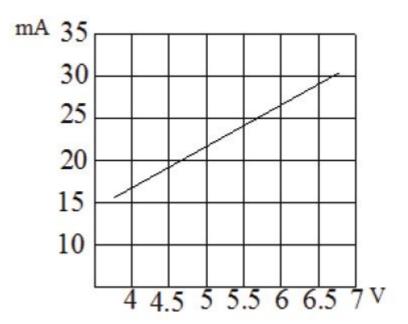
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Typical Frequency Response Curve





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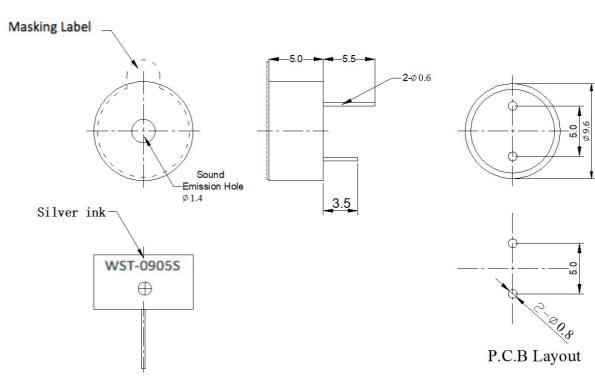
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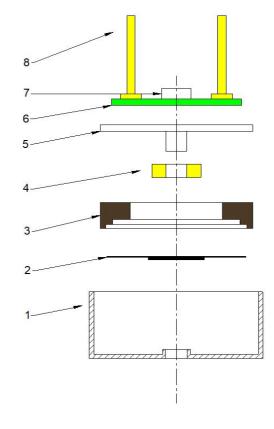
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Inspection Fixture

Dimensions

Tolerance: ±0.5 (unit: mm)





No.	Part Name	Material	Quantity
1	Case	PPO	1
2	Diaphragm	Ferrum	1
3	Magnet Ring	Poly + Ferrite	1
4	Coil	Copper	1
5	Core	Ferrum	1
6	РСВ	Epoxy Glass Fiber Cloth + Copper	1
7	Transistor	Epoxy + Copper	1
8	PIN	Copper	2

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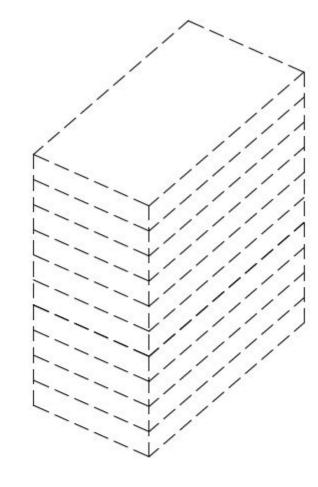
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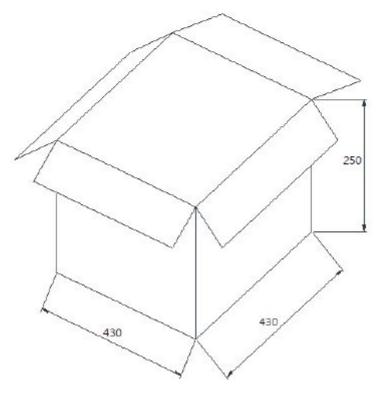
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Packing





Packing Box	LxWxH (mm)	Pieces
Tray	190x190x25	100

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Page 5 Dimensions	Outer Carton	430x430x250	6,000	
Page 6 Packing				

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