# will///willing soberton inc. WT BUZZER

**Acoustic Product Specification** 

# Product Number: WT-1310



# Release | Revision: B/2018

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	Spe	ecifications	
Item	Unit	Specification	Condition
Rated Voltage	Vo-p	5.0	Vo-p
Operating Voltage	Vo-p	3.0 ~ 7.0	_↓ ov
Mean Current	mA	40 Max	At rated voltage
Coil Resistance	Ω	47 ±5	
Sound Output	dB	87	At 10cm at rated voltage
Rated Frequency	Hz	2400	Vo-p= ½ duty, square wave
Operating Temp	°C	-30 ~ +70	
Storage Temp	°C	-40 ~ +80	
Dimension	mm	L12.8×W12.8 ×H10.0	See attached drawing
Weight	gram	2.5	
Material		PPS (Gray)	
Terminal		SMD Type (Plating Sn)	See attached drawing
Environmental Protection Regulation		RoHS	

### Test condition:

**Temperature:** +25±2 °C **Related humidity:** 65±5% **Air pressure:** 86-106KPa

	Mechanical Characteristics	
ltem	Test condition	<b>Evaluation standard</b>
Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in the solder bath at $+250 \pm 5^{\circ}$ C for $3\pm 1$ seconds.	90% min. lead terminals shall be wet with solder.
Soldering Heat Resistance	The product follows the reflow temperature curve to test its reflow thermal stability.	No interference in operation.
Terminal Mechanical Strength	Lead pads shall be soldered on the pc board, and the force of 9.8N(1.0kg) shall be applied to the part for 10 seconds.	No damage and cutting off.
Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz	After the test, the part shall meet

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Vibration	The part shall be subjected to a vibration cycle of 10Hz to 55Hz to 10Hz in a period of 1 minute. Total peak amplitude shall be 1.52mm(9.3G). The vibration test shall consist of 2 hours per axis in each three axes(X,Y,Z). Total 6 hours.	After the test, the part shall meet specifications without any damage in appearance and performance except SPL. The SPL should be ±10dBA compared with the initial one.
Drop Test	The part is dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes(X,Y,Z). A total of 9 times.	with the mitial one.

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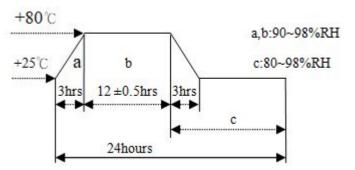
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	Environment Test	
ltem	Test condition	Evaluation standard
High Temp. Test	The part is placed in a chamber at +80°C for 96 hours.	After the test, the part shall meet specifications without any
Low Temp. Test	The part is placed in a chamber at -40°C for 96 hours.	degradation in appearance and performance except SPL.
Thermal Shock	The part shall be subjected to 10 cycles. Each cycle shall consist of:	<ul> <li>After 4 hours at +25°C,</li> <li>the SPL should be in</li> <li>±10dBA compared</li> <li>with initial one.</li> </ul>
	+80°C -40°C 30 min 60 min	

Temp./Humidity Cycle The part shall be subjected to 10 cycles. One cycle shall be 24 hours and consist of:



	Reliability Test	
ltem	Test condition	<b>Evaluation standard</b>
Operating Life Test	<b>Ordinary Temperature</b> The part shall be subjected to 96 hours of continuous operation at +25°C ±10°C at 5.0V, 2400Hz.	After the test, the part shall meet specifications without any degradation in appearance and performance except
	<b>High Temperature</b> The part shall be subjected to 72 hours of continuous operation at +70°C at 5.0V, 2400Hz applied	SPL. After 4 hours at +25°C the SPL should be in ±10dBA compared with initial one.

Low Temperature

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### Standard test condition:

a) Temperature: +5~+35°C

**b) Humidity:** 45~85%

c) Pressure: 86 ~ 106KPa

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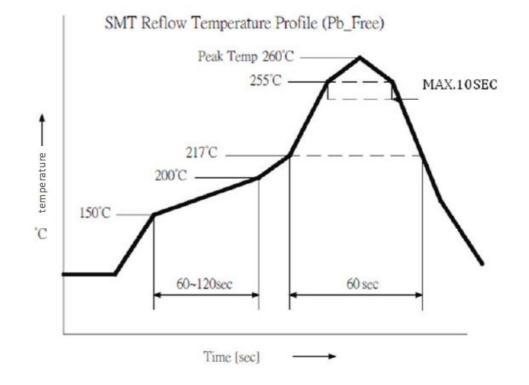
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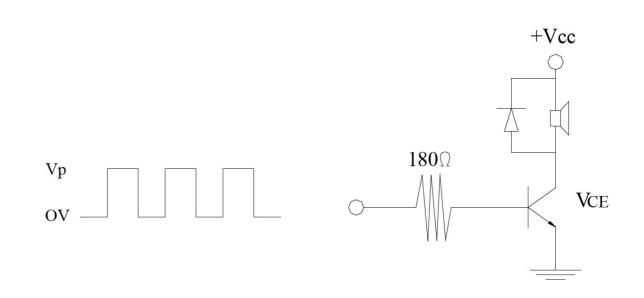
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## **Recommended Wave Soldering Temperature Curve**

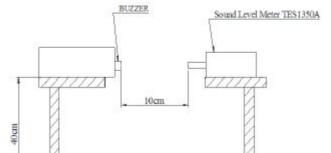


## **Measurement Test Circuit**



## **Inspection Fixture**

S.P.L Measuring Circuit Input Signal: 5 Vo-p ,square wave, ½ duty, 2400 Hz



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Mic: RION S.P.L meter UC30 or equivalent

S.G: Hewlett Packard 33120A Function Generator or equivalent



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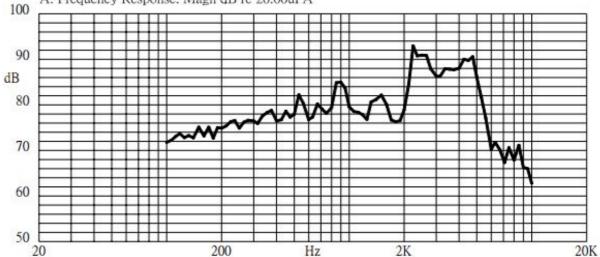
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## **Typical Frequency Response Curve**

A: Frequency Response. Magn dB re 20.00uPA



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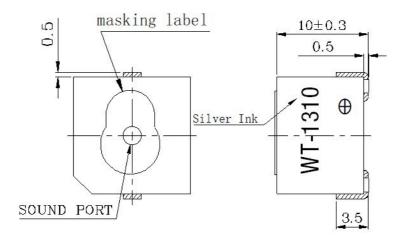
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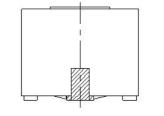
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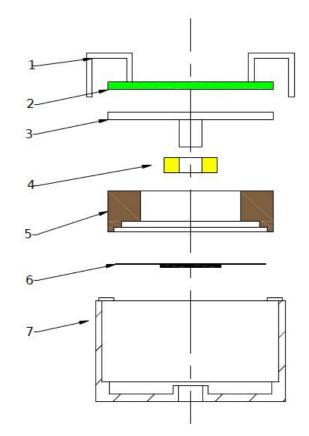
Inspection Fixture

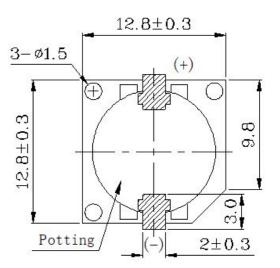
# Dimensions

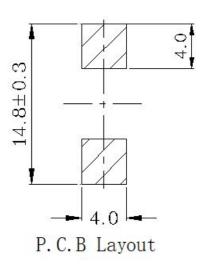
Tolerance: ±0.5 (unit: mm)











No.	Part Name	Material	Quantity
1	Lead	Copper	2
2	PCB	Epoxy Glass Fiber Cloth + Copper	1
3	Core	Ferrum	1
4	Coil	Copper	1
5	Magnet Ring	Poly + Ferrite	1
6	Diaphragm	Ferrum	1
7	Case	PPS	1

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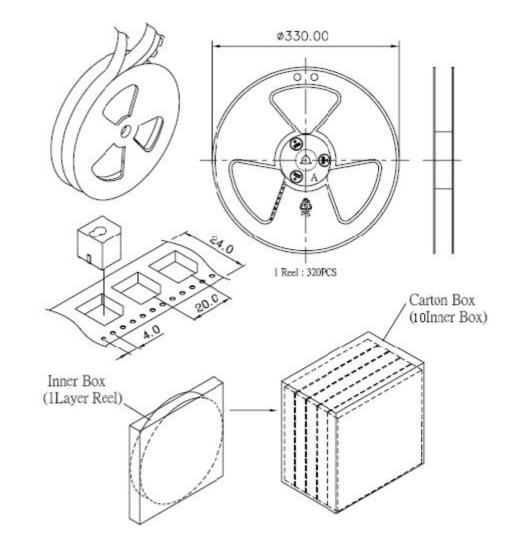
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# Packing



packing box	L x W x H (mm)	pieces
Inner Box	340x340x40	1 x 320 = 320pcs
Carton box	360 x 360 x 420	10 x 320 = 3,200 pcs

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