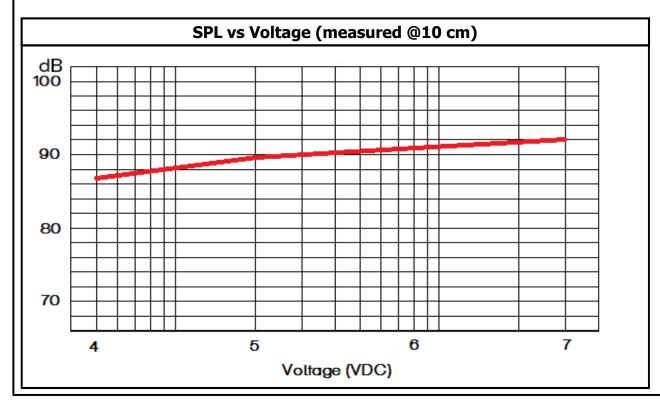


## SMI-1324-TW-5V-2-R 13mm Indicator

3541 Stop Eight Road • Dayton, Ohio 45414

## **Product Overview**

- 13mm, 4-7 VDC self-drive, surface mount indicator
- 88 dBA minimum output (5 VDC @ 10 cm) and 2,340 Hz continuous tone
- PPT housing withstands lead-free reflow soldering temperatures
- Removable wash tag preserves performance







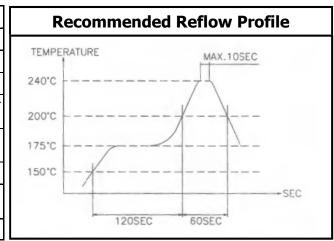


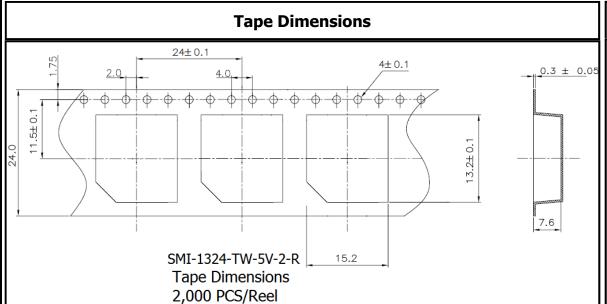


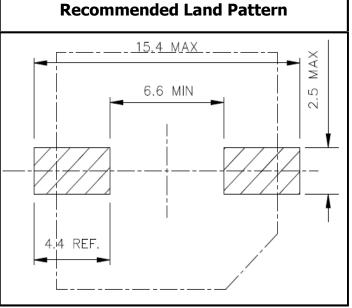
## SMI-1324-TW-5V-2-R 13mm Indicator

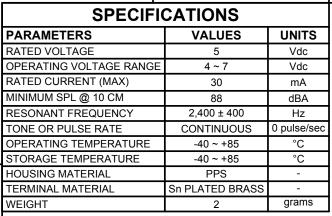
Mechanical and Environment Testing					
Test Description	Test Condition				
High Temperature	85°C (±2°C) with random humidity for 96 hours				
Low Temperature	-25°C (±2°C) with random humidity for 96 hours				
Humidity	40°C (±2°C) with 90% to 95% relative humidity for 96 hours				
Vibration	0.75 mm movement modulated at 10-55 Hz for 3 hours				
Drop Test	100 cm free fall onto wood board, 10 cycles				
Temperature Cycle Test	-30°C to 85°C, 100 cycles				

After tests, part shall rest for 2 hours. Parts are then tested for clean, pure tones.









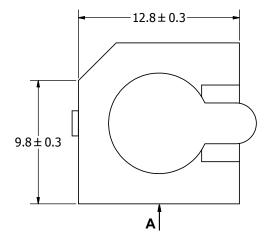
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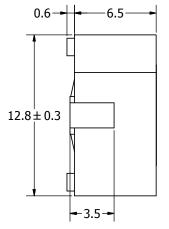
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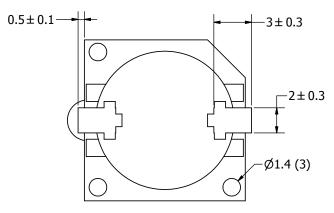
REVISION HISTORY						
LTR	DESCRIPTION	DATE	APPROVED			
-	RELEASED FROM ENGINEERING	8/2/2004				
Α	REVISED TERMINAL MATERIAL	12/13/2004	R.W.			
В	REMOVED LEAD FREE ADDED ROHS NOTE	8/10/2005				
С	ADDED NOTE 4	11/2/2005	B.R.			
D	REVISED TERMINAL MATERIAL	3/20/2006	B.R.			
Е	REVISED TEMPERATURES ADD DATE CODE	6/14/2006	R.W.			
F	REVISED LAYOUT ADDED SIDE DIMENSION	8/16/2006	B.R.			
G	REVISED TO INVENTOR 3-D DRAWING TEMPLATE	11/9/2007	B.R.			

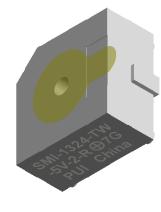
A(4:1) SMI-1324-TW -5V-2-R ⊕ **7**G PUI China DATE CODE SILK SCREEN MARKING MARKING COLOR: SILVER

-**-**"7 G"-YEAR:7=2007 MONTH:G=JULY









NOTES:

- 1. ALL DIMENSIONS ARE IN MILLIMETERS.
- 2. SPECIFICATIONS SUBJECT TO CHANGE OR WITHDRAWL WITHOUT NOTICE.
- 3. THIS PART IS RoHS 2002/95/EC COMPLIANT.
- 4. MAXIMUM REFOLW TEMPERATURE IS 260°C.

	UNLESS OTHERWISE SPECIFIED:		Designed by
	DIMENSIONS ARE IN	SIZE	R.A.C.
	MILLIMETERS,		$\sim$
	TOLERANCES ARE ±0.5 AND ANGLES ARE ±3°.	A3	XXX
	SMI-1324-TW	4	

R.A.C.	8/2/2004				R.W.	8/2/20	04 1	1/9/2007
pul.		SMI-1324-TW-5V-2-R						
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	'auull	Inc		Indic	cator		_	1/1

Checked by

Date

Approved by

Date

Drawn Date

1/1