NOTES:

1. THE .110 DIA. TO BE CONCENTRIC WITH THE .250 DIA. WITHIN .006 T.I.R.

2. VENT AND GATE BREAKOFF NOT TO EXCEED MAX. TOLERANCE OF SURFACE IS LOCATED ON.

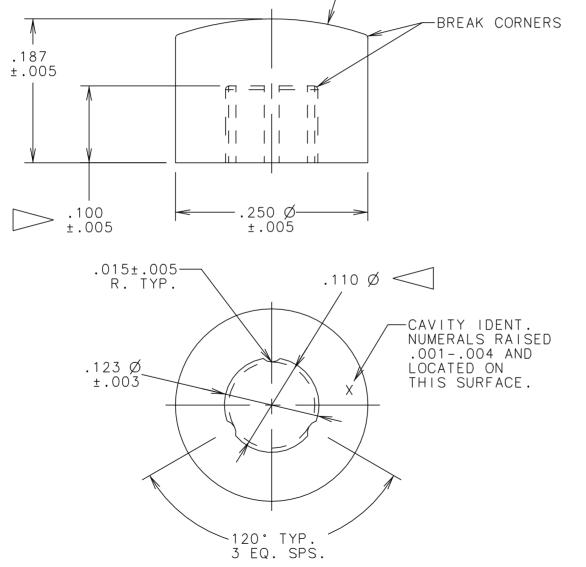
.330/.380 SPHERICAL R.-

3. ALL UNDIMENSIONED CORNERS TO BE .000 TO .005 R.

4. SEE DRAWING SMB1334-X FOR BAKING SPECIFICATIONS.

PART NUMBER	COLOR	MATERIAL	REMARKS	
39B4001-1	BLACK	SMB1334-1	SEE NOTE 4	
39B4001-2	WHITE	SMB1312-3		

FNG110C



ALL REVISIONS TO THIS DRAWING MUST BE MADE ON THE CAD SYSTEM

DWG. NO.

C	CMJ/CMJ 12-15-08	.110 Ø WAS .112 Ø. ECN373865 GAD 12-15-08		
В	MJS/DWP 3-1-99	ADDED CHART AND -2 PART. ECN#327330 DWP 3-1-99		
Α	DWS/DWP 3-10-97	ORIGINAL ECN#318655 DWP 3-10-97		
ISSUE	APP/DATE	DESCRIPTION		

REVISIONS



GRAYHILL, INC. 561 HILLGROVE AVE. LA GRANGE, IL 60525 PHONE (708) 354-1040

39B4001-X

UNLESS OTHERWISE SPECIFIED TOLERANCES AND DIMENSIONS ARE IN INCHES LINEAR ± .010 DIAMETERS ± .002 ANGULAR ± 1/2° LIMITS APPLY BEFORE FINISHING DO NOT SCALE THIS PRINT

CRITICAL CHARACTERISTIC FLAGS PER GRAYHILL SPEC.SOP2338

-- CRITICAL CHARACTERISTIC FLAG

-- S.P.C. FLAG (CONTROL CHART REQ'D ON FEATURE SPECIFIED)

R	FO.D (UN I	FEATURE	SPECIF	
FINISH				APPROVED	DATE
		_		DWP 3-1	0-97
MATERIAL	MATERIAL SEE CHART				DATE
	SEE (AR I	DWS 3-1	• • •
NAME DIT	TON	\sim $^{\wedge}$	D	DRAWN	
BOI	DWP 3-10-97		0-97		
				AM DRAWI	
			39B40	001-X_C_	001

A DWG. NO. ISSUE 39B4001-X C