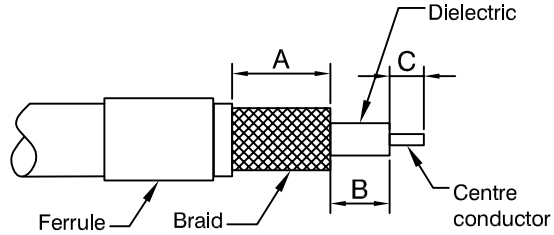


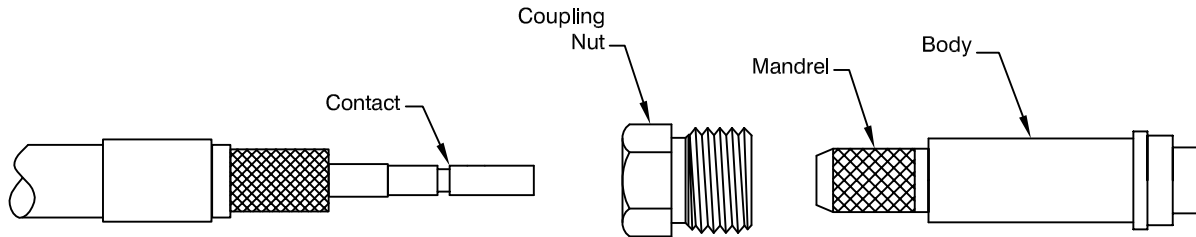
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

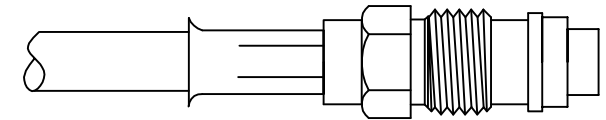
A = 8mm
B = 3mm
C = 3mm



2) Crimp the contact onto the centre conductor. Put the Coupling nut (thread first) onto the body.



3) Flare out the braid slightly and push the body over the cable until it butts against the contact. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body, being careful not to push the connector off. Crimp the ferrule using the correct tool for the connector.



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

R Drennan

DATE:

01 Aug 01

DESCRIPTION:

Stripping and Assembly
Instructions for FME Crimp
Jack

DRAWING NUMBER:

VAIR3101

PAGE: 1 OF 1