



Automotive Attachment Tape

Part Numbers 06377 and 06378 (Gray)

Technical Data Sheet

September 2004

Supersedes Technical Data Sheet dated July 2002

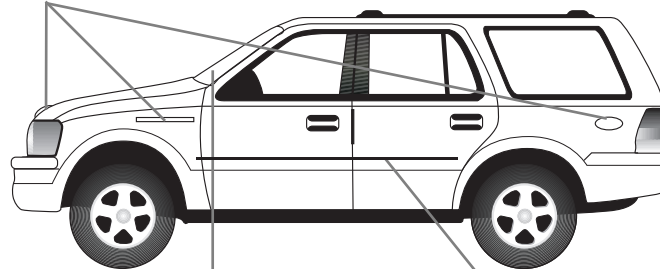
General Description

3M™ Automotive Attachment Tapes 06377 and 06378 are .030-inch thick, gray acrylic foam tapes with proven performance acrylic adhesives. These tapes are characterized by good peel and shear adhesion, good internal strength, good conformability and good plasticizer resistance. Typical applications are attachment of emblems, nameplates, badges and other lightweight moldings and trim.

Part numbers 06377 and 06378 are **not** recommended for medium- to heavy-weight trim attachment. 3M recommends part numbers 06382, 06383, 06384, 06386 or 06397 for heavier parts and more demanding applications.

Typical Applications

Badges/Nameplates/Emblems

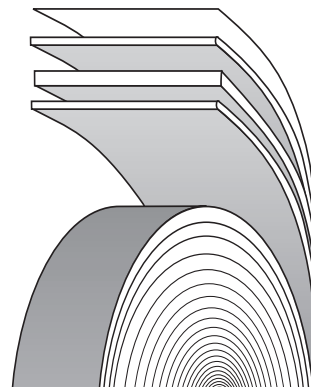


Noise and Vibration Reduction

Narrow and Lightweight Body Side Moldings

Product Construction

Release Liner
Acrylic Adhesive
Gray Acrylic Foam
Acrylic Adhesive



Data Sheet 06377 and 06378

Page 2

Physical Properties	Foam	Gray acrylic
	Liner color	Red
	Thickness	.030 in (0,8 mm)
	Package	Clam shell

Ordering Information	Part Number	Color	Size	Rolls	Boxes
				Per Box	Per Case
	06377	Gray	1/2" x 20 yds (12,7 mm x 18,3 m)	1	12
	06378	Gray	7/8" x 20 yds (22,2 mm x 18,3 m)	1	12

Other Trim Attachment And Repair Products Please see your 3M catalog or consult your 3M sales representative for information about our complete line of automotive attachment tapes and adhesion promoter. Or you may visit us at www.3M.com/automotive, then click on "Product Catalog," then "3M™ Tapes and Scotch® Tapes," and then "3M™ Automotive Attachment Tapes."

3M™ Automotive Adhesion Promoter 06396 is recommended for tape bonding to all plastic substrates. Please contact your 3M sales representative with application or performance questions.

Note: All statements, technical information and recommendations herein are based on tests 3M believes are reliable. 3M does not warrant or guarantee the accuracy or completeness of this information.

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Automotive Aftermarket Division

3M Center, Building 223-6N-01
St. Paul, MN 55144-1000
www.3M.com/automotive



Minimum 30% Post-Consumer Fiber
Printed in U.S.A.
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QS 9000
File No. A2109