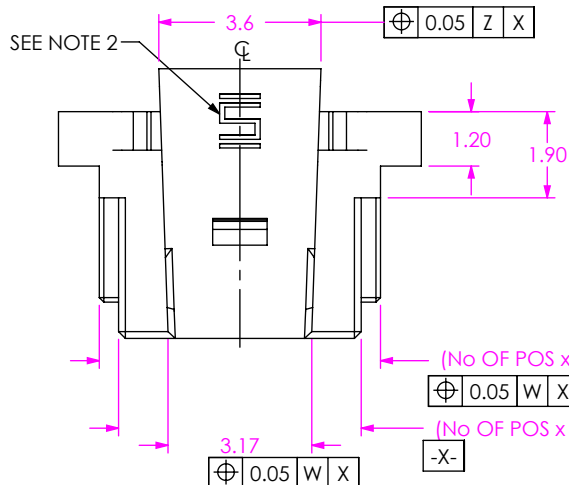
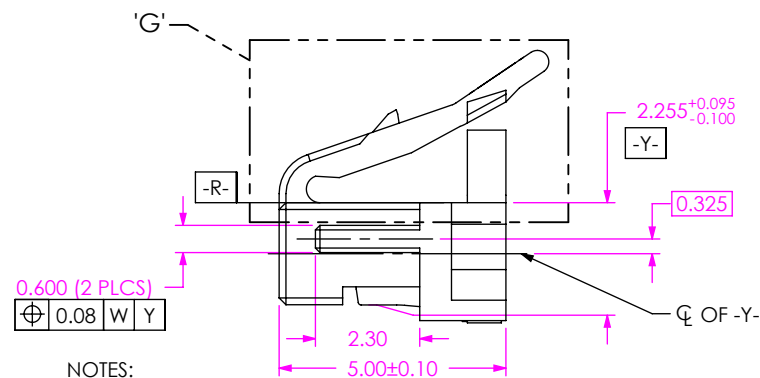
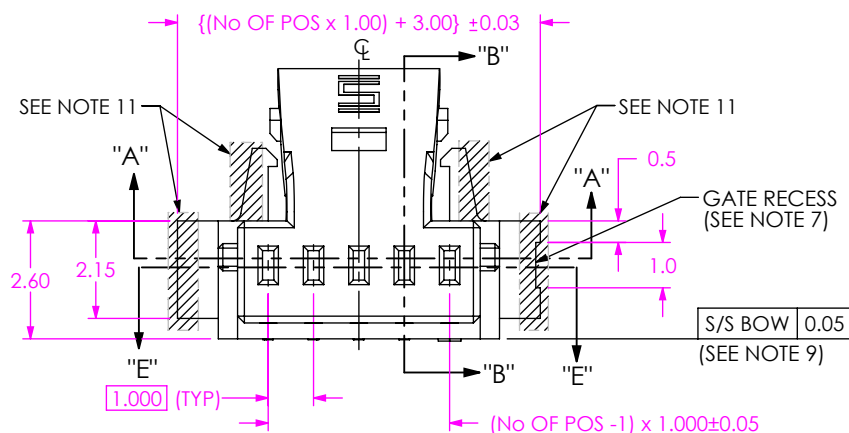
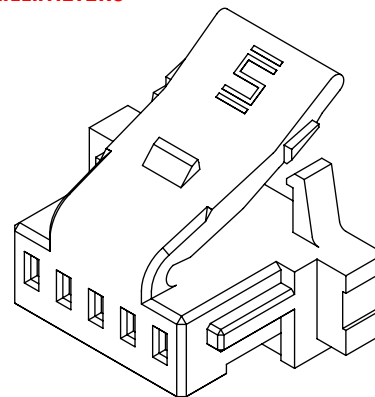


DO NOT
SCALE FROM
THIS PRINTDESIGNED & DIMENSIONED
IN MILLIMETERS

ISS1-XX-L

ROW SPECIFICATION
-S: SINGLE ROWOPTION
-L: POSITIVE LATCHNo OF POSITIONS
-02 THRU -20

NOTES:

1. REPRESENTS A CRITICAL DIMENSION.
2. SAMTEC LOGO SHALL APPEAR AT TWO EQUALLY SPACED LOCATIONS ON SURFACE SHOWN, APPROXIMATELY 1.43 X 0.90.
3. ALL MULTIPLE CAVITY MOLDS SHALL IDENTIFY EACH CAVITY WITH A NUMBER DESIGNATION LOCATED WHERE SHOWN.
4. ALL IDENTIFICATION MARKS MUST NOT STAND GREATER THAN 0.05 OFF THE SURFACE OF THE PART.
5. MOLDED SURFACES SHALL BE CONSISTENT AND SMOOTH. SURFACES TO BE FREE OF SCRATCHES, NICKS, SINK AREAS, VOIDS OR OTHER BLEMISHES.
6. T/B BOW TO BE MEASURED ON BOTH SIDES OF PART IN THE AREA DEFINED.
7. GATE PAD TO BE RECESSED 0.12.
8. SPECIFIED POSITIONS TO BE IDENTIFIED WHERE SHOWN AND TO BE RAISED 0.02.
9. S/S BOW TO BE MEASURED ON BOTH SIDES OF PART.
10. POSITION 1 TO BE RAISED 0.05.
11. MAX FLASH ALLOWED IN THIS AREA: 0.15.
12. PARTS TO BE PACKAGED IN ESD BUBBLE BAG/S INSIDE THE BOX.
NO LOOSE PARTS.
13. FLATTEN THE BODY BEFORE MEASUREMENT.

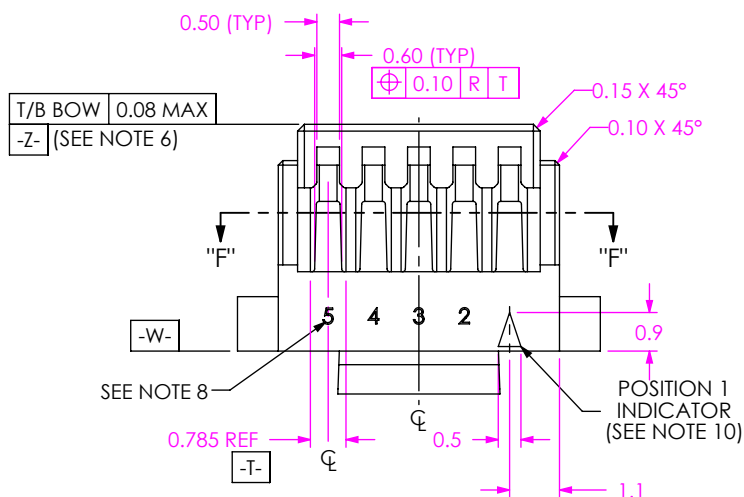


FIG 1
ISS1-05-L SHOWN
(FOR POSITIONS -05 THRU -20)

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN MILLIMETERS.

TOLERANCES ARE:

DECIMALS

X.X: ±0.3

X.XX: ±0.05

X.XXX: ±0.025

ANGLES

2°

* PROPRIETARY NOTE *

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 6:1
ZYTEL 103FHS / 3-4%RM60560, COLOR: LIGHT GREEN
(PANTONE 7485C)

MAX REGRIND: 0%

MAX FLASH ALLOWED: 0.05

MAX GATE VESTIGE: 0.05

F:\DWG\MISC\MKTG\ISS1-XX-L-MKT.SLDDRW

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

1.00 MM PITCH S1SX BODY

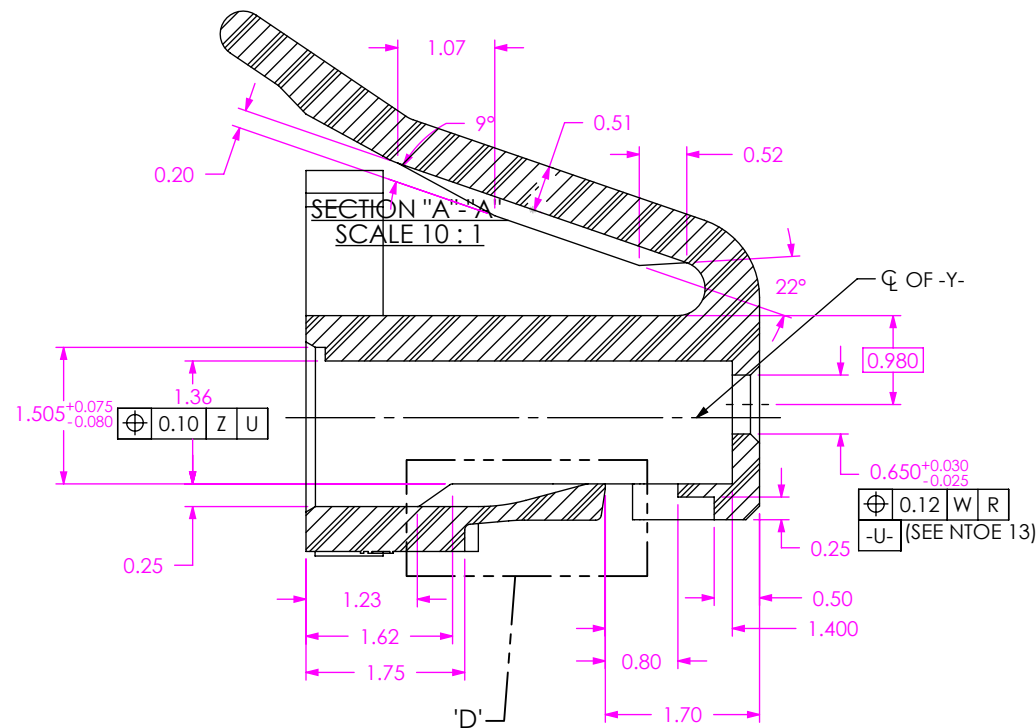
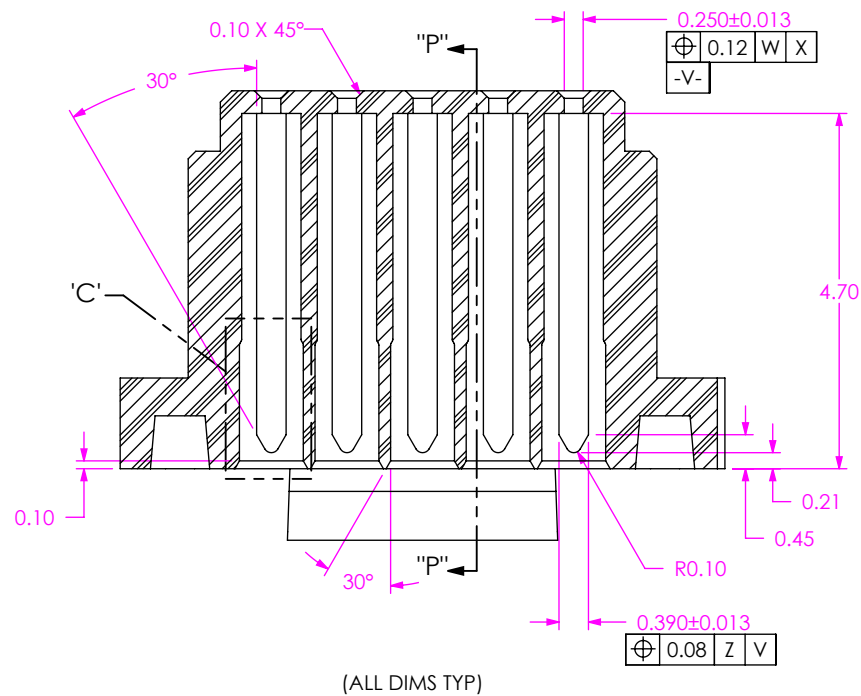
DWG. NO.

ISS1-XX-L

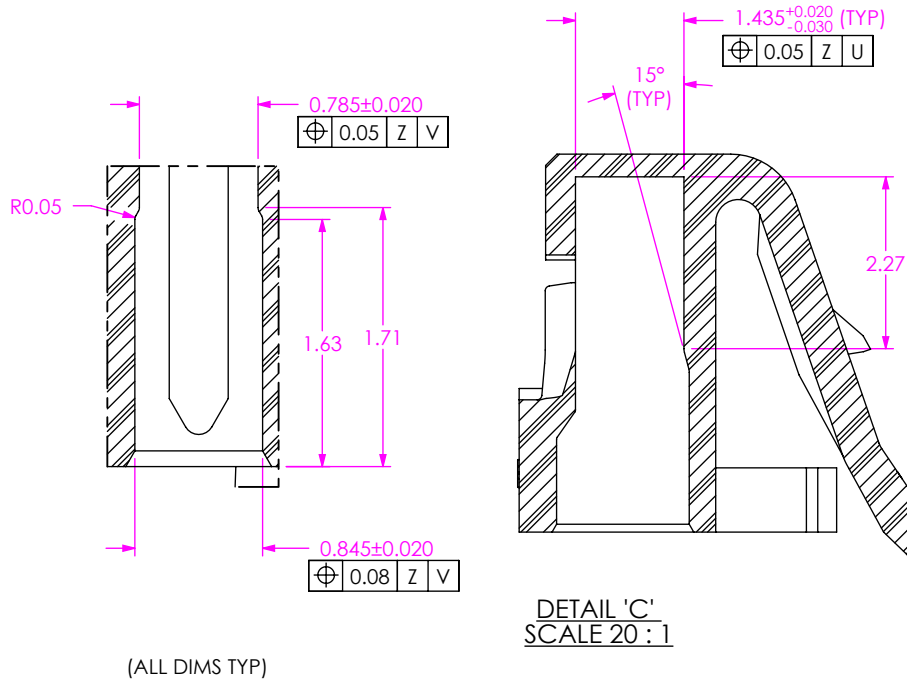
BY: JESSIE W

12/1/2016

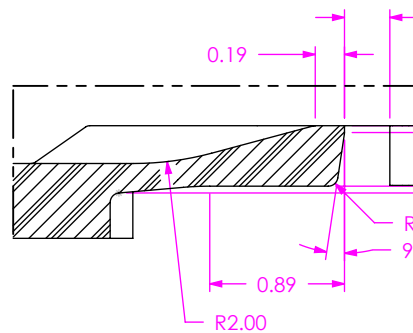
SHEET 1 OF 4



SECTION "B"- "B"
SCALE 12:1
(ALL DIMS TYP)

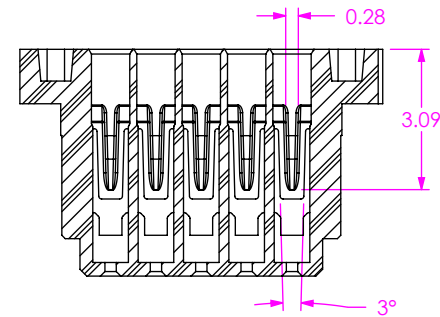


DETAIL 'C'
SCALE 20:1



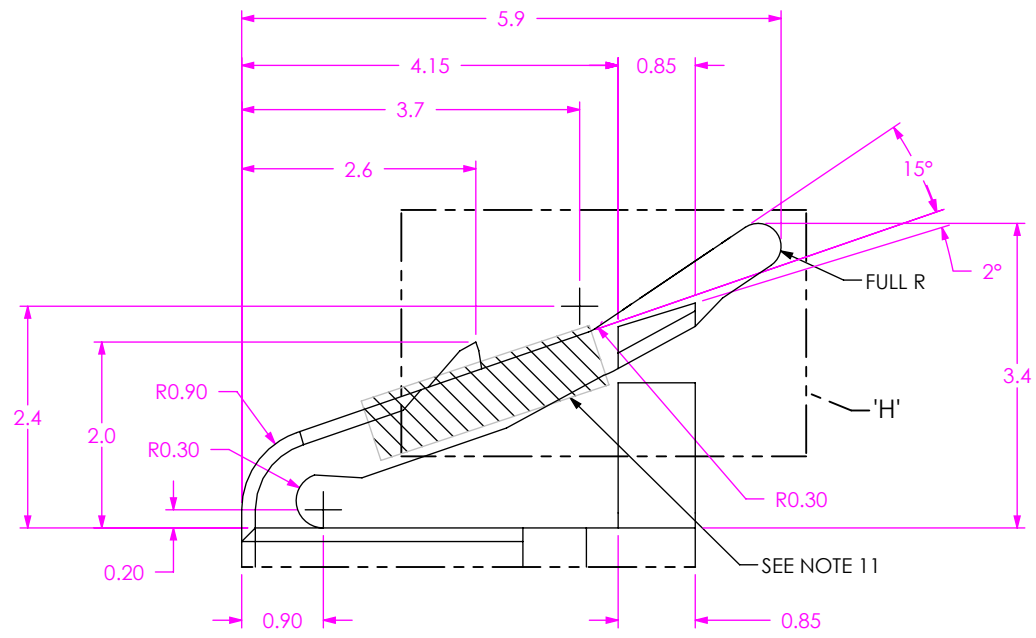
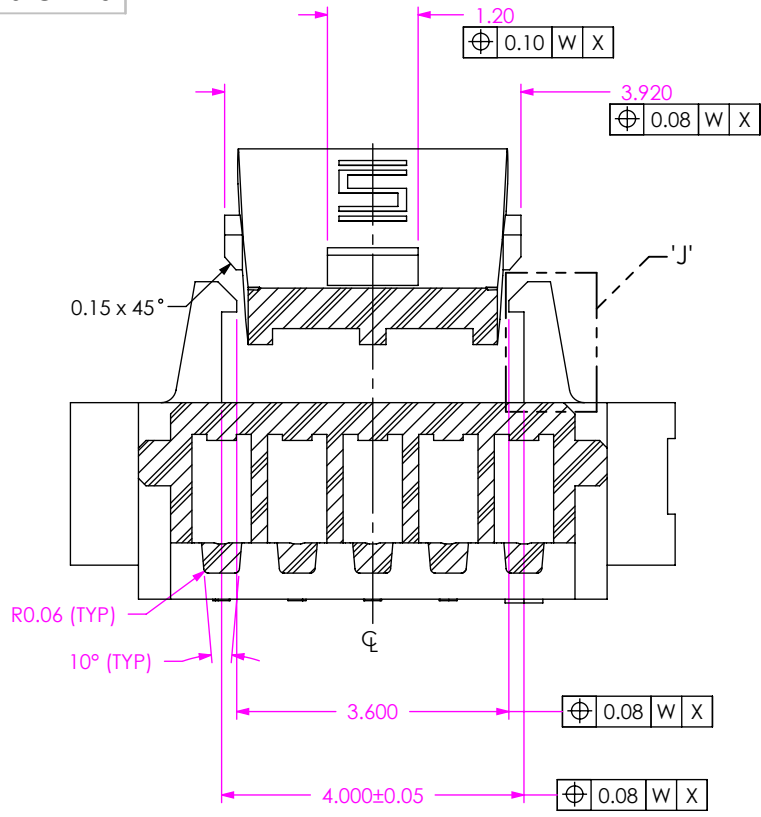
DETAIL 'D'
SCALE 20:1
(ALL DIMS TYP)

SECTION "P"- "P"
SCALE 10:1

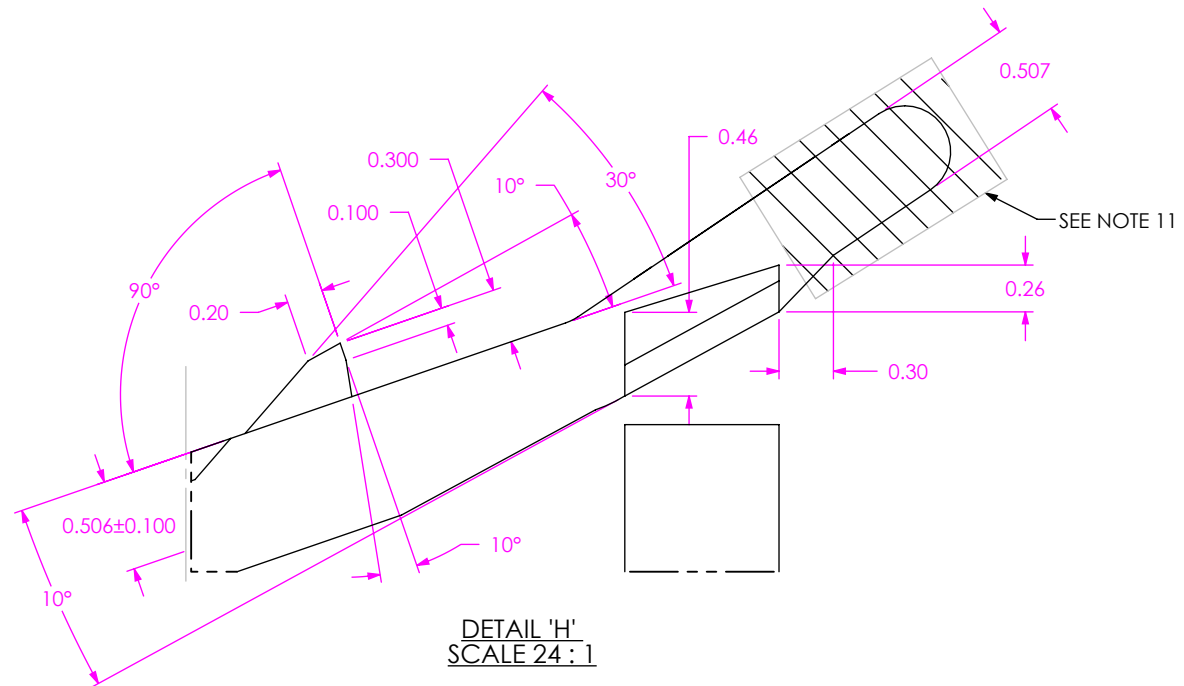


SECTION "E"- "E"
(ALL DIMS TYP)

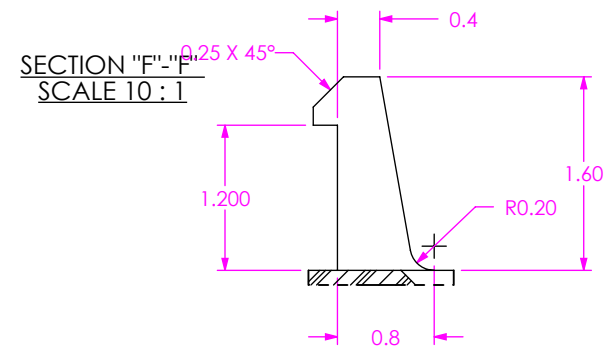
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DO NOT SCALE DRAWING SHEET SCALE: 6:1	
DESCRIPTION: 1.00 MM PITCH S1SX BODY	
DWG. NO. ISS1-XX-L	
BY: JESSIE W 12/1/2016 SHEET 2 OF 4	



DETAIL 'G'
SCALE 12:1



DETAIL 'H'
SCALE 24:1



SECTION 'F'-'F'
SCALE 10:1

DETAIL 'J'
SCALE 16:1

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DO NOT SCALE DRAWING SHEET SCALE: 6:1	samtec 520 PARK EAST BLVD, NEW ALBANY, IN 47150 PHONE: 812-944-6733 FAX: 812-948-5047 e-Mail: info@SAMTEC.com code 55322
	DESCRIPTION: 1.00 MM PITCH S1SX BODY
	DWG. NO. ISS1-XX-L
BY: JESSIE W 12/1/2016 SHEET 3 OF 4	

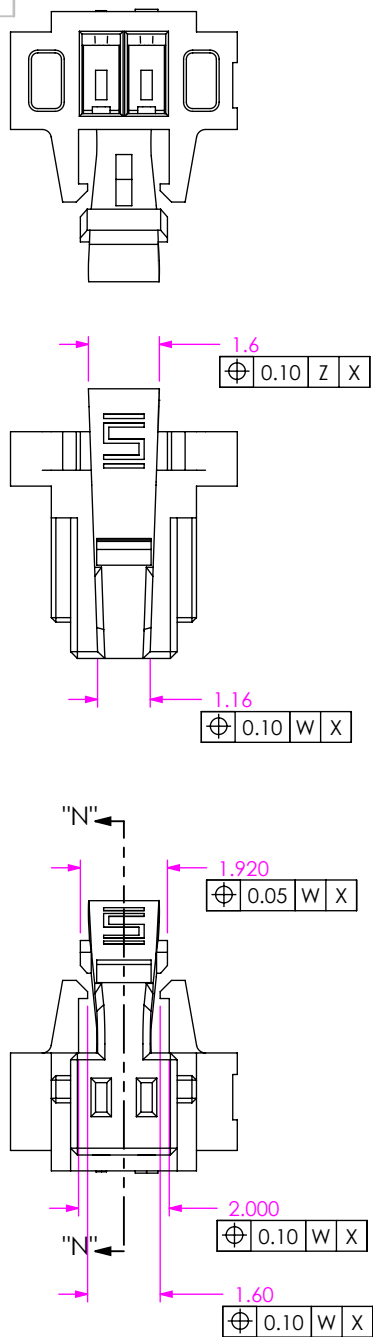
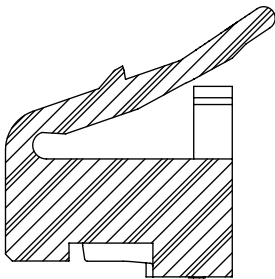
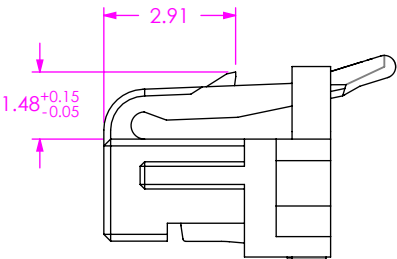
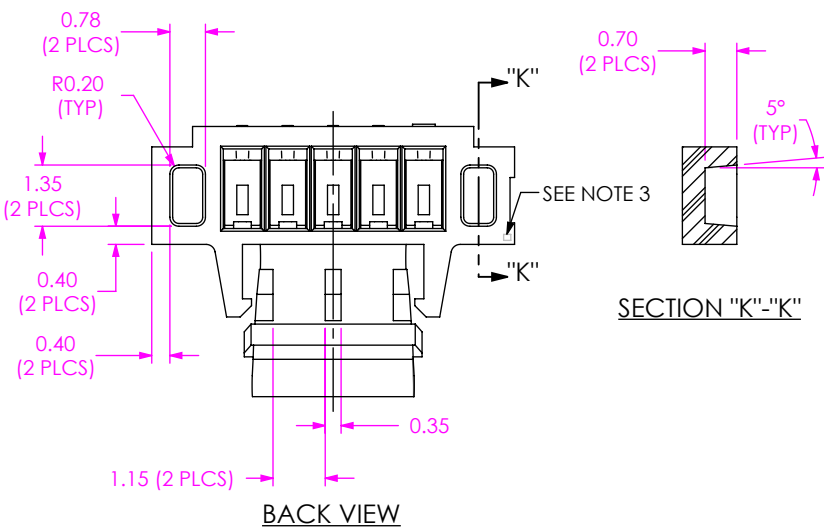


FIG 2
ISS1-02-L SHOWN
(DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1)
(FOR POSITIONS -02 THRU -04)



SECTION "N"-"N"



PRE-LOAD VIEW

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DO NOT SCALE DRAWING

SHEET SCALE: 6:1

DESCRIPTION:
1.00 MM PITCH S1SX BODY

DWG. NO.
ISS1-XX-L

BY: JESSIE W 12/1/2016 SHEET 4 OF 4