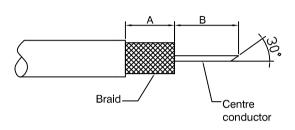
Assembly Instructions

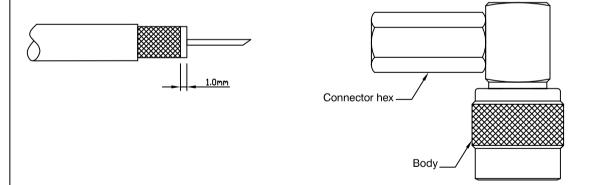
1) Strip the cable to the dimensions shown, cutting the centre conductor at approximately 30° angle. Take care not to nick the centre conductor or braid. Cutting the centre conductor at 30° facilitates easy entry of the conductor into the connector.

A = 6.4mm

B = 12.7 mm

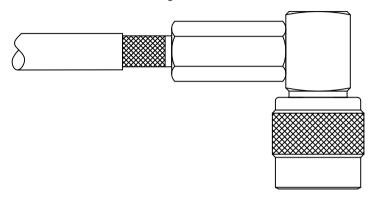


2) Twist the braid in a clockwise direction so that a minimum of 1.0mm dielectric is shown. Make sure to avoid loose or stray strands that could cause short circuits.

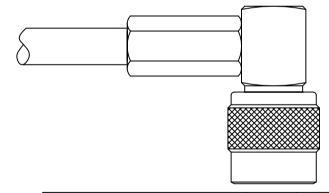


Connector	Stripping Tool	Crimp Tool	Hex Size	
Part Number	Part Number	Part Number	Pin	Ferrule
TOTNC20-58	VRS506	N/A	N/A	N/A
TOTNC20-62T	VRS506	N/A	N/A	N/A
TOTNC20-59/62	VRS506	N/A	N/A	N/A
TOTNC20-59M	VRS506	N/A	N/A	N/A

3) Insert the centre conductor into the guide hole in the rear insulator of the connector.



4) Firmly push the cable as far forward as possible and screw the connector hex back end onto the cable in a clockwise direction until it stops.



CAD Issue	SN	2	01 Nov 01
First Issue	СВВ	1	23 Jan 98
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd 11 Bilton Road Chelmsford Essex CM1 2UP, England T: +44 (0) 1245 342060

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 SCALE: Not To Scale
 DRAWN BY:
 S Nash

 DIMENSIONS: mm
 CHECKED BY:
 P Couzens

 TOLERANCES:
 APPROVED BY:
 M Nielsen

 DATE:
 01 Nov 01

DESCRIPTION:

Stripping and Assembly Instructions for TNC Twist On Right angle Plug. DRAWING NUMBER:

VAIT2301

PAGE: 1 OF 1