

# XLamp® CXA2540 LED



## **PRODUCT DESCRIPTION**

The XLamp® CXA2540 LED array expands • Cree LED's family of high-flux, multi-die integrated arrays, offering high performance in an easy-to-use platform. With XLamp LED lighting-class reliability, the CXA2540's uniform emitting surface enables both • directional and non-directional lighting applications and luminaire and lamp • designs. Available in 2-step, 3-step and 4-step color consistency, and featuring a • 19-mm optical source, the CXA2540 brings • new levels of flux and efficacy to this form • factor.

The CX Family LED Design Guide provides • basic information on the requirements • to use the CXA2540 LED successfully in • luminaire designs. •

# **FEATURES**

- Available in 4-step, 3-step and 2-step EasyWhite® bins at 2700 K, 3000 K, 3500 K, 4000 K & 5000 K CCT and 4-step EasyWhite bins at 5700 K & 6500 K CCT
- Available in ANSI white bins at 4000 K, 5000 K, 5700 K & 6500 K CCT
- Available in 70-, 80-, 90- and
  93-minimum CRI options
- · Forward voltage option: 36-V class
- 85 °C binning and characterization
- Maximum drive current: 2100 mA
- 115° viewing angle, uniform chromaticity profile
- · Top-side solder connections
- Thermocouple attach point
- NEMA SSL-3 2011 standard flux bins
- Mechanical and optical footprint consistent with CXA2520 and CXA2530
- · RoHS and REACh compliant
- UL® recognized component (E349212)

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Cree LED / 4400 Silicon Drive / Durham, NC 27703 USA / +1.919.313.5330 / www.cree-led.com



## **CHARACTERISTICS**

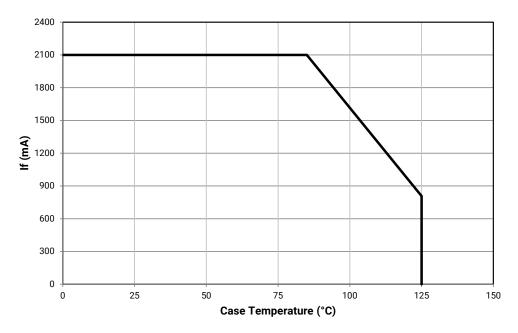
Characteristics	Unit	Minimum	Typical	Maximum
Viewing angle (FWHM)	degrees		115	
ESD withstand voltage (HBM per Mil-Std-883D)	V			8000
DC forward current	mA			2100*
Reverse current	mA			0.1
Forward voltage (@ 1100 mA, T <sub>j</sub> = 85 °C)	V		36.2	
Forward voltage (@ 1100 mA, T <sub>j</sub> = 25 °C)	V			42

<sup>\*</sup> Refer to the Operating Limits section.

### **OPERATING LIMITS**

The maximum current rating of the CXA2540 depends on the case temperature (Tc) when the LED has reached thermal equilibrium under steady-state operation. The graph shown below assumes that the system design employs good thermal management (thermal interface material and heat sink) and may vary when poor thermal management is employed. Please refer to the Mechanical Drawings section on page 14 for the location of the Tc measurement point.

Another important factor in good thermal management is the temperature of the Light Emitting Surface (LES). Cree LED recommends a maximum LES temperature of 135 °C to ensure optimal LED lifetime. Please refer to the Thermal Design section on page 15 for more information on LES temperature measurement.





# FLUX CHARACTERISTICS, EASYWHITE® ORDER CODES AND BINS ( $I_F = 1100 \text{ mA}, T_J = 85 \text{ °C}$ )

The following table provides order codes for XLamp CXA2540 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

Nominal	С	RI	Minim	num Lumino	ous Flux		2-Step		3-Step		4-Step	
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code	
			W2	4860	5435						CXA2540-0000- 000N00W265F	
	70 75	75	W4	5225	5843					65F	CXA2540-0000- 000N00W465F	
6500 K			X2	5590	6244						CXA2540-0000- 000N00X265F	
0300 K			V4	4545	5083						CXA2540-0000- 000N0HV465F	
	80		W2	4860	5435					65F	CXA2540-0000- 000N0HW265F	
			W4	5225	5843						CXA2540-0000- 000N0HW465F	
			W2	4860	5435						CXA2540-0000- 000N00W257F	
	70	70 75	W4	5225	5843					57F	CXA2540-0000- 000N00W457F	
5700 K			X2	5590	6244						CXA2540-0000- 000N00X257F	
3700 K	80		V4	4545	5083						CXA2540-0000- 000N0HV457F	
			W2	4860	5435					57F	CXA2540-0000- 000N0HW257F	
			W4	5225	5843						CXA2540-0000- 000N0HW457F	
			W2	4860	5435		CXA2540-0000- 000N00W250H				CXA2540-0000- 000N00W250F	
	70	75	W4	5225	5843	50H	CXA2540-0000- 000N00W450H			50F	CXA2540-0000- 000N00W450F	
			X2	5590	6244		CXA2540-0000- 000N00X250H				CXA2540-0000- 000N00X250F	
			V4	4545	5083		CXA2540-0000- 000N0HV450H				CXA2540-0000- 000N0HV450F	
5000 K	80		W2	4860	5435	50H	CXA2540-0000- 000N0HW250H	50G	CXA2540-0000- 000N0HW250G	50F	CXA2540-0000- 000N0HW250F	
			W4	5225	5843		CXA2540-0000- 000N0HW450H		CXA2540-0000- 000N0HW450G		CXA2540-0000- 000N0HW450F	
			U2	3680	4115		CXA2540-0000- 000N0UU250H				CXA2540-0000- 000N0UU250F	
	90	95	U4	3955	4391	50H	CXA2540-0000- 000N0UU450H	50G	CXA2540-0000- 000N0UU450G	50F	CXA2540-0000- 000N0UU450F	
			V2	4230	4730		CXA2540-0000- 000N0UV250H		CXA2540-0000- 000N0UV250G		CXA2540-0000- 000N0UV250F	

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA2540 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 1100 mA, T $_{\rm J}$ = 85 °C) - CONTINUED

	С	RI	Minim	num Lumino	ous Flux		2-Step		3-Step	4-Step										
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code									
	70 75		V4	4545	5083		CXA2540-0000- 000N00V440H				CXA2540-0000- 000N00V440F									
		75	W2	4860	5435	40H	CXA2540-0000- 000N00W240H			40F	CXA2540-0000- 000N00W240F									
			W4	5225	5843		CXA2540-0000- 000N00W440H				CXA2540-0000- 000N00W440F									
				V2	4230	4730		CXA2540-0000- 000N0HV240H				CXA2540-0000- 000N0HV240F								
4000 K	80		V4	4545	5083	40H	CXA2540-0000- 000N0HV440H	40G	CXA2540-0000- 000N0HV440G	40F	CXA2540-0000- 000N0HV440F									
			W2	4860	5435		CXA2540-0000- 000N0HW240H		CXA2540-0000- 000N0HW240G		CXA2540-0000- 000N0HW240F									
			T4	3440	3818		CXA2540-0000- 000N0UT40H				CXA2540-0000- 000N0UT440F									
	90 95	90	90	90	90	90	90	90	90	90	95	U2	3680	4115	40H	CXA2540-0000- 000N0UU240H	40G	CXA2540-0000- 000N0UU240G	40F	CXA2540-0000- 000N0UU240F
			U4	3955	4423		CXA2540-0000- 000N0UU440H		CXA2540-0000- 000N0UU440G		CXA2540-0000- 000N0UU440F									
			V2	4230	4730		CXA2540-0000- 000N00V235H				CXA2540-0000- 000N00V235F									
	80		V4	4545	5083	35H	CXA2540-0000- 000N00V435H	35G	CXA2540-0000- 000N00V435G	35F	CXA2540-0000- 000N00V435F									
2500 V			W2	4860	5435		CXA2540-0000- 000N00W235H		CXA2540-0000- 000N00W235G		CXA2540-0000- 000N00W235F									
3300 K	93		T2	3200	3552		CXA2540-0000- 000N0YT235H				CXA2540-0000- 000N0YT235F									
		95	T4	3440	3818	35H	CXA2540-0000- 000N0YT435H	35G	CXA2540-0000- 000N0YT435G	35F	CXA2540-0000- 000N0YT435F									
			U2	3680	4115		CXA2540-0000- 000N0YU235H		CXA2540-0000- 000N0YU235G		CXA2540-0000- 000N0YU235F									

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA2540 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, EASYWHITE $^{\circ}$ ORDER CODES AND BINS (I $_{\rm F}$ = 1100 mA, T $_{\rm J}$ = 85 $^{\circ}$ C) - CONTINUED

Nominal	С	RI	Minin	num Lumino	ous Flux		2-Step		3-Step	4-Step			
CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Group	Order Code	Group	Order Code	Group	Order Code		
			V2	4230	4730		CXA2540-0000- 000N00V230H				CXA2540-0000- 000N00V230F		
	80	80	80		V4	4545	5083	30H	CXA2540-0000- 000N00V430H	30G	CXA2540-0000- 000N00V430G	30F	CXA2540-0000- 000N00V430F
			W2	4860	5435		CXA2540-0000- 000N00W230H		CXA2540-0000- 000N00W230G		CXA2540-0000- 000N00W230F		
			T4	3440	3818		CXA2540-0000- 000N0UT430H		CXA2540-0000- 000N0UT430G		CXA2540-0000- 000N0UT430F		
3000 K	90	95	U2	3680	4115	30H	CXA2540-0000- 000N0UU230H	30G	CXA2540-0000- 000N0UU230G	30F	CXA2540-0000- 000N0UU230F		
			U4	3955	4423		CXA2540-0000- 000N0UU430H				CXA2540-0000- 000N0UU430F		
			T2	3200	3552		CXA2540-0000- 000N0YT230H				CXA2540-0000- 000N0YT230F		
	93	95	T4	3440	3818	30H	CXA2540-0000- 000N0YT430H	30G	CXA2540-0000- 000N0YT430G	30F	CXA2540-0000- 000N0YT430F		
			U2	3680	4115		CXA2540-0000- 000N0YU230H		CXA2540-0000- 000N0YU230G		CXA2540-0000- 000N0YU230F		
			U4	3955	4423		CXA2540-0000- 000N00U427H				CXA2540-0000- 000N00U427F		
	80		V2	4230	4730	27H	CXA2540-0000- 000N00V227H	27G	CXA2540-0000- 000N00V227G	27F	CXA2540-0000- 000N00V227F		
			V4	4545	5083		CXA2540-0000- 000N00V427H		CXA2540-0000- 000N00V427G		CXA2540-0000- 000N00V427F		
			S4	2990	3319		CXA2540-0000- 000N0US427H		CXA2540-0000- 000N0US427G		CXA2540-0000- 000N0US427F		
2700 K	90	95	T2	3200	3552	27H	CXA2540-0000- 000N0UT227H	27G	CXA2540-0000- 000N0UT227G	27F	CXA2540-0000- 000N0UT227F		
			T4	3440	3818		CXA2540-0000- 000N0UT427H		CXA2540-0000- 000N0UT427G		CXA2540-0000- 000N0UT427F		
	93 95		S4	2990	3319		CXA2540-0000- 000N0YS427H				CXA2540-0000- 000N0YS427F		
		93	93	93 95	T2	3200	3552	27H	CXA2540-0000- 000N0YT227H	27G	CXA2540-0000- 000N0YT227G	27F	CXA2540-0000- 000N0YT227F
			T4	3440	3818		CXA2540-0000- 000N0YT427H		CXA2540-0000- 000N0YT427G		CXA2540-0000- 000N0YT427F		

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA2540 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



# FLUX CHARACTERISTICS, ANSI WHITE ORDER CODES AND BINS ( $I_F = 1100 \text{ mA}, T_J = 85 ^{\circ}\text{C}$ )

The following table provides order codes for XLamp CXA2540 LEDs. For a complete description of the order code nomenclature, please see the Bin and Order Code Formats section (page 14).

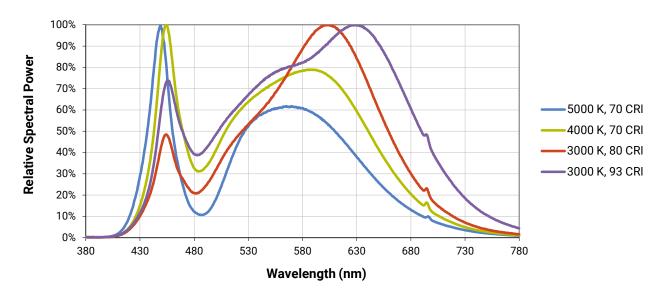
	C	RI	Mi	inimum Luminous	Flux		
Nominal CCT	Min	Тур	Group	Flux (lm) @ 85 °C	Flux (lm) @ 25 °C*	Chromaticity Regions	Order Code
			W2	4860	5435		CXA2540-0000-000N00W20E1
	70	75	W4	5225	5843	1A0, 1B0, 1C0, 1D0, 65F	CXA2540-0000-000N00W40E1
6500 K			X2	5590	6244		CXA2540-0000-000N00X20E1
6500 K			V4	4545	5083		CXA2540-0000-000N0HV40E1
	80		W2	4860	5435	1A0, 1B0, 1C0, 1D0, 65F	CXA2540-0000-000N0HW20E1
			W4	5225	5843		CXA2540-0000-000N0HW40E1
			W2	4860	5435		CXA2540-0000-000N00W20E2
	70	75	W4	5225	5843	2A0, 2B0, 2C0, 2D0, 57F	CXA2540-0000-000N00W40E2
5700 K			X2	5590	6244		CXA2540-0000-000N00X20E2
5700 K			V4	4545	5083		CXA2540-0000-000N0HV40E2
	80		W2	4860	5435	2A0, 2B0, 2C0, 2D0, 57F	CXA2540-0000-000N0HW20E2
			W4	5225	5843		CXA2540-0000-000N0HW40E2
			W2	4860	5435		CXA2540-0000-000N00W20E3
	70	75	W4	5225	5843	3A0, 3B0, 3C0, 3D0, 50F	CXA2540-0000-000N00W40E3
5000 K			X2	5590	6244		CXA2540-0000-000N00X20E3
5000 K			V4	4545	5083		CXA2540-0000-000N0HV40E3
	80		W2	4860	5435	3A0, 3B0, 3C0, 3D0, 50F	CXA2540-0000-000N0HW20E3
			W4	5225	5843		CXA2540-0000-000N0HW40E3
			V4	4545	5083		CXA2540-0000-000N00V40E5
4000 K	70	75	W2	4860	5435	5A0, 5B0, 5C0, 5D0, 40F	CXA2540-0000-000N00W20E5
			W4	5225	5843		CXA2540-0000-000N00W40E5

- Cree LED maintains a tolerance of ±7% on flux and power measurements, ±0.005 on chromaticity (CCx, CCy) measurements and a tolerance of ±2 on CRI measurements. See the Measurements section (page 16).
- CXA2540 LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- \* Flux values @ 25 °C are calculated and for reference only.



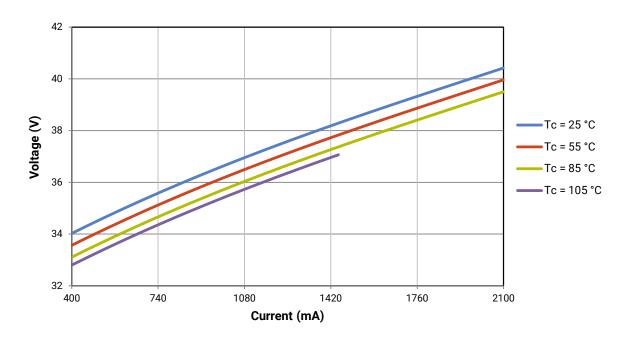
# **RELATIVE SPECTRAL POWER DISTRIBUTION**

The following graph is the result of a series of pulsed measurements at 1100 mA and  $T_1$  = 85 °C.



# **ELECTRICAL CHARACTERISTICS**

The following graph is the result of a series of steady-state measurements.



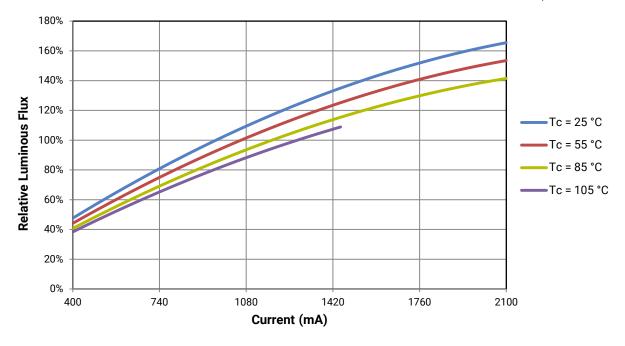


# **RELATIVE LUMINOUS FLUX**

The relative luminous flux values provided below are the ratio of:

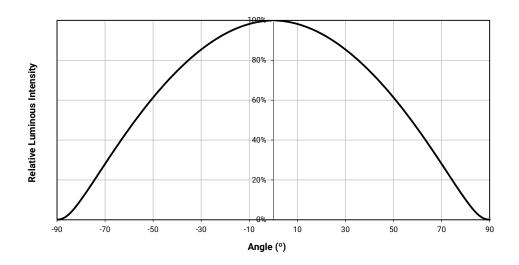
- · Measurements of CXA2540 at steady-state operation at the given conditions, divided by
- Flux measured during binning, which is a pulsed measurement at 1100 mA at  $T_J$  = 85 °C.

For example, at steady-state operation of Tc = 55 °C,  $I_F$  = 1760 mA, the relative luminous flux ratio is 140% in the chart below. A CXA2540 LED that measures 4600 lm during binning will deliver 6440 lm (4600 \* 1.4) at steady-state operation of Tc = 55 °C,  $I_F$  = 1760 mA.





# **TYPICAL SPATIAL DISTRIBUTION**



# PERFORMANCE GROUPS - BRIGHTNESS (I $_{_{\rm F}}$ = 1100 mA, T $_{_{\rm J}}$ = 85 °C)

XLamp CXA2540 LEDs are tested for luminous flux and placed into one of the following bins.

Group Code	Minimum Luminous Flux	Maximum Luminous Flux
S4	2990	3200
T2	3200	3440
T4	3440	3680
U2	3680	3955
U4	3955	4230
V2	4230	4545
V4	4545	4860
W2	4860	5225
W4	5225	5590
X2	5590	6010
X4	6010	6430



# PERFORMANCE GROUPS - CHROMATICITY (T<sub>J</sub> = 85 °C)

XLamp CXA2540 LEDs are tested for chromaticity and placed into one of the regions defined by the following bounding coordinates.

EasyW	/hite Color Ter	nperatures – 2	2-Step
Code	сст	х	у
		0.3429	0.3507
50H	5000 K	0.3434	0.3571
SUH	5000 K	0.3475	0.3604
		0.3469	0.3539
		0.3784	0.3741
40H	4000 K	0.3804	0.3818
4UN	4000 K	0.3867	0.3857
		0.3844	0.3778
		0.4030	0.3857
35H	3500 K	0.4061	0.3941
3311		0.4132	0.3976
		0.4099	0.3890
		0.4291	0.3973
30H	3000 K	0.4333	0.4062
30П	3000 K	0.4395	0.4084
		0.4351	0.3994
		0.4528	0.4046
27H	2700 K	0.4578	0.4138
2/П	2700 K	0.4638	0.4152
		0.4586	0.4060

	EasyWhite Color Temperatures - 3-Step Ellipse									
Bin Code	сст	Cente	r Point	Major Axis	Minor Axis	Rotation Angle				
Dill Code	001	х	у	а	b	(°)				
50G	5000 K	0.3447	0.3553	0.00840	0.00312	65.0				
40G	4000 K	0.3818	0.3797	0.00939	0.00402	53.7				
35G	3500 K	0.4073	0.3917	0.00927	0.00414	54.0				
30G	3000 K	0.4338	0.4030	0.00834	0.00408	53.2				
27G	2700 K	0.4577	0.4099	0.00834	0.00420	48.5				



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C) - CONTINUED

EasyW	/hite Color Ten	nperatures – 4	1-Step
Code	сст	x	у
		0.3097	0.3196
655	(F00 l/	0.3079	0.3297
65F	6500 K	0.3164	0.3382
		0.3176	0.3275
		0.3253	0.3325
57F	5700 K	0.3249	0.3439
3/F	5700 K	0.3331	0.3514
		0.3330	0.3393
		0.3407	0.3459
50F	5000 K	0.3415	0.3586
5UF	3000 K	0.3499	0.3654
		0.3484	0.3521
		0.3744	0.3685
40F	4000 K	0.3782	0.3837
400	4000 K	0.3912	0.3917
		0.3863	0.3758
		0.3981	0.3800
35F	3500 K	0.4040	0.3966
335	3300 K	0.4186	0.4037
		0.4116	0.3865
		0.4242	0.3919
30F	3000 K	0.4322	0.4096
30F	3000 K	0.4449	0.4141
		0.4359	0.3960
		0.4475	0.3994
27F	2700 K	0.4573	0.4178
2/Γ	2700 K	0.4695	0.4207
		0.4589	0.4021



# PERFORMANCE GROUPS - CHROMATICITY ( $T_J$ = 85 °C) - CONTINUED

	ANSI White Bins								
Code	сст	Bin Code	х	у					
			0.3048	0.3207					
		140	0.3130	0.3290					
		1A0	0.3144	0.3186					
			0.3068	0.3113					
	4500 //	1B0	0.3028	0.3304					
			0.3115	0.3391					
			0.3130	0.3290					
0E1			0.3048	0.3207					
UEI	6500 K	1C0	0.3115	0.3391					
			0.3205	0.3481					
		100	0.3213	0.3373					
			0.3130	0.3290					
			0.3130	0.3290					
		1D0	0.3213	0.3373					
		טטו	0.3221	0.3261					
			0.3144	0.3186					

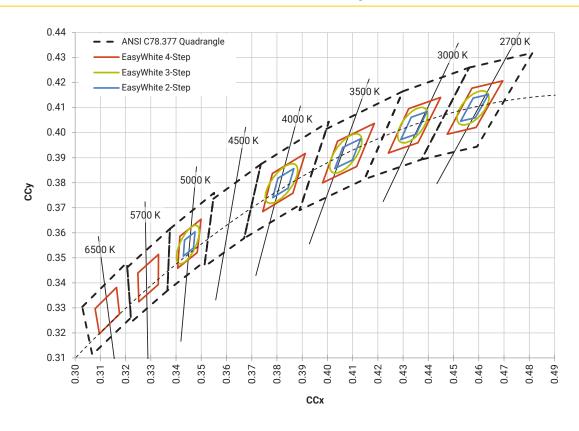
ANSI White Bins								
Code	сст	Bin Code	х	у				
			0.3215	0.3350				
		2A0	0.3290	0.3417				
			0.3290	0.3300				
			0.3222	0.3243				
	5700 V	2B0	0.3207	0.3462				
			0.3290	0.3538				
			0.3290	0.3417				
0E2			0.3215	0.3350				
UEZ	5700 K	2C0	0.3290	0.3538				
			0.3376	0.3616				
		200	0.3371	0.3490				
			0.3290	0.3417				
			0.3290	0.3417				
		2D0	0.3371	0.3490				
		200	0.3366	0.3369				
			0.3290	0.3300				

ANSI White Bins						
Code	сст	Bin Code	х	у		
0E3	5000 K	3A0	.3371	.3490		
			.3451	.3554		
			.3440	.3427		
			.3366	.3369		
		3B0	.3376	.3616		
			.3463	.3687		
			.3451	.3554		
			.3371	.3490		
		3C0	.3463	.3687		
			.3551	.3760		
			.3533	.3620		
			.3451	.3554		
		3D0	.3451	.3554		
			.3533	.3620		
			.3515	.3487		
			.3440	.3427		

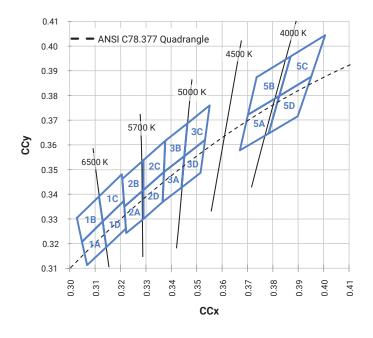
ANSI White Bins						
Code	сст	Bin Code	х	у		
0E5	4000 K	5A0	.3670	.3578		
			.3702	.3722		
			.3825	.3798		
			.3783	.3646		
		5B0	.3702	.3722		
			.3736	.3874		
			.3869	.3958		
			.3825	.3798		
		5C0	.3825	.3798		
			.3869	.3958		
			.4006	.4044		
			.3950	.3875		
		5D0	.3783	.3646		
			.3825	.3798		
			.3950	.3875		
			.3898	.3716		



# EASYWHITE® BINS PLOTTED ON THE 1931 CIE COLOR SPACE (T<sub>1</sub> = 85 °C)



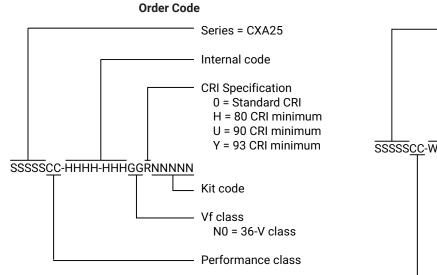
# ANSI WHITE BINS PLOTTED ON THE 1931 CIE COLOR SPACE ( $T_J$ = 85 °C)

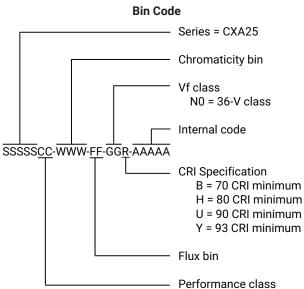




## **BIN AND ORDER CODE FORMATS**

Bin codes and order codes are configured as follows:





# **MECHANICAL DIMENSIONS**

Dimensions are in mm.

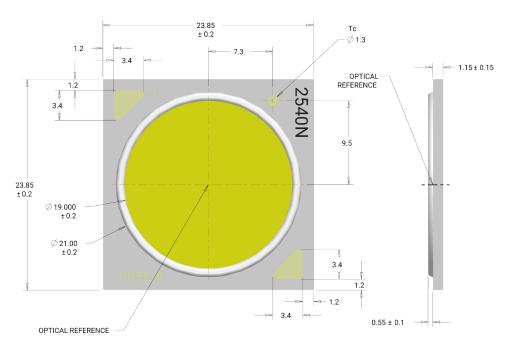
Tolerances unless otherwise

specified: ±.13

x°±1°

# Meaning of 2540N

2540N = 36-V CXA2540





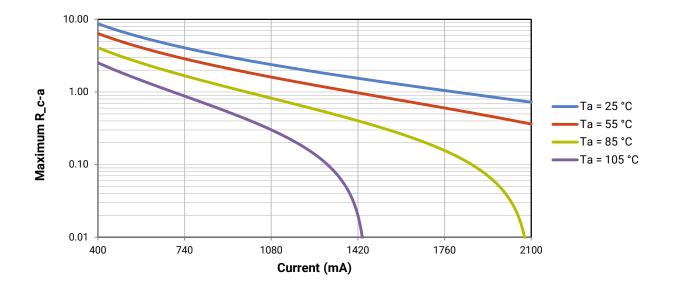
### THERMAL DESIGN

The CXA family of LED arrays can include over a hundred different LED die inside one package, and thus over a hundred different junction temperatures  $(T_j)$ . Cree LED has intentionally removed junction-temperature-based operating limits and replaced the commonplace maximum  $T_j$  calculations with maximum ratings based on forward current  $(I_F)$  and case temperature (Tc). No additional calculations are required to ensure that the CXA LED is being operated within its designed limits. LES temperature measurement provides additional verification of good thermal design. Please refer to page 2 for the Operating Limit specifications.

There is no need to calculate for  $T_J$  inside the package, as the thermal management design process, specifically from  $T_{SP}$  to ambient  $(T_a)$ , remains identical to any other LED component. For more information on thermal management of XLamp LEDs, please refer to the Thermal Management application note. For CXA soldering recommendations and more information on thermal interface materials (TIM), LES temperature measurement, and connection methods, please refer to the XLamp CX Family LEDs soldering and handling document. The CX Family LED Design Guide provides basic information on the requirements to use XLamp CXA LEDs successfully in luminaire designs.

To keep the CXA2540 LED at or below the maximum rated Tc, the case to ambient temperature thermal resistance (R\_c-a) must be at or below the maximum R\_c-a value shown on the following graph, depending on the operating environment. The y-axis in the graph is a base 10 logarithmic scale.

As the figure at right shows, the  $R_c$ -a value is the sum of the thermal resistance of the TIM ( $R_t$ im) plus the thermal resistance of the heat sink ( $R_t$ ).





#### **NOTES**

#### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

### **Pre-Release Qualification Testing**

Please read the LED Reliability Overview for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

#### **Lumen Maintenance**

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public LM-80 results document.

Please read the Long-Term Lumen Maintenance application note for more details on Cree LED's lumen maintenance testing and forecasting. Please read the Thermal Management application note for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

# **RoHS Compliance**

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the Product Ecology section of the Cree LED website.

## **REACh Compliance**

REACh substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACh Declaration. REACh banned substance information (REACh Article 67) is also available upon request.

## **UL® Recognized Component**

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### **Vision Advisory**

WARNING: Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the LED Eye Safety application note.



## **PACKAGING**

CXA2540 LEDs are packaged in trays of 20. Five trays are sealed in an anti-static bag and placed inside a carton, for a total of 100 LEDs per carton. Each carton contains 100 LEDs from the same performance bin.

